



# APPAREL

HELLY HANSEN WORKWEAR

# 2019



**ALIVE**  
SINCE / 1877

A person wearing a bright red and black waterproof suit and safety glasses is working on the deck of a boat. They are leaning over a white structure, possibly a railing or part of the boat's equipment. The background shows the boat's deck with various ropes, pulleys, and equipment under a clear blue sky. The sun is low in the sky, creating a lens flare effect.

# OUR MISSION

**WE MAKE PROFESSIONAL GRADE GEAR  
TO HELP PEOPLE STAY AND FEEL ALIVE**

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# INNOVATION SINCE 1877

From our home in Norway, Helly Hansen has been making professional grade gear that helps people stay and feel alive for the last 140 years.

In 1877, after many years at sea, Norwegian captain Helly Juell Hansen and his wife, Maren Margarethe, began producing oilskin jackets, trousers, sou'westers and tarpaulins, made from coarse linen soaked in linseed oil. Since then, the legacy of Helly Hansen lives on, developing and creating a long list of first-to-market innovations.



## 1949 HELOX - THE NEXT EVOLUTION IN WATERPROOF

Helox waterproof fabric featured a thin sheet of translucent PVC plastic that was sewn into coats to make them waterproof. It was revolutionary technology that became the must-have protection for outdoor use. With a production of 30,000 coats each month, the success was almost immediate and was used by the Norwegian delegation at the 1952 Olympic Games in Helsinki.



## 1961 FIBERPILE - THE TECHNICAL MIDALYER IS INVENTED

Helly Hansen partnered with Norwegian Fiber Pile Inc. And developed the original Fiberpile - the first fleece. It featured a high warmth to weight ration and maintained its thermal qualities even when wet, making it a favorite of lumberjacks and outdoor enthusiasts. The concept lives on and the modern version of Propile is still in production today.

## 1970 LIFA - THE BIRTH OF TECHNICAL BASE LAYER

HH's LIFA® revolutionized the industry with the introduction of the first technical base layers. LIFA® moves moisture away from the body allowing users to stay warm and comfortable. It has been used by professionals on every ocean, many of the world's tallest peaks and was included in Outside Magazine's list of The Most Influential Gear of All Time in 2012. LIFA® remains the cornerstone of what we believe is the best technical base layer available today.



## 1972 Helly Hansen launches PVC foam with closed cells for use in life jackets. The foam is the preferred floatation material 30 years later.



## 1984 HELLY TECH® - THE WATERPROOF AND BREATHABLE SOLUTION

Helly Tech® waterproof and breathable fabric was launched in the 1980's, winning awards and setting the new standard for performance and protection. It also provided the final layer for the 1986 introduction of the Helly Hansen 3-Layer System™, an industry - first program educating people on how to dress for the outdoors. Today, Helly Tech® fabrics are engineered to deliver the specific demands of professional skiers, sailors, and at workplaces around the world.

## 1990 PROWOOL - THE PERFECT BLEND OF LIFA® AND MERINO

The Prowool (renamed HH® Lifa® Merino) base layer for cold weather conditions was launched in the late 90's, combining Lifa® Stay Warm Technology™ with Merino wool for both moisture transport and added warmth. Designed for professionals facing the coldest conditions it quickly became the go-to piece for performance, warmth and comfort in extreme environments.



## 2012 H'FLOW™ - A BETTER SOLUTION FOR TEMPERATURE REGULATION

Helly Hansen introduced the new H'FLOW™ Technology in 2012 with the H'FLOW™ Jacket, which won an Award for Design Excellence from the Norwegian Design Council. The patented H'FLOW™ Jacket features an airflow venting system and a protective barrier. It allows adventurers to efficiently regulate their body temperature.

## 2018 LIFA® MAX - OUR WARMEST BASE LAYER IN COLD CONDITIONS

Helly Hansen introduces its warmest base layer to date by thickening the already tried and tested Lifa® fibers to produce a warmer, lightweight and flexible garment. The enhanced, unrivaled warmth and comfort is why we believe Lifa® Max is the best technical base layer available today.



## 2019 LIFALOFT™

With increased warmth, lightweight insulation and superior moisture management properties, Lifaloft™ technology is an insulation revolution that will keep you warmer with less weight and bulk compared to traditional polyester insulation. Developed in cooperation with Primaloft®, Lifaloft™ is a combination of Lifa®'s unique insulation structure and Primaloft®'s extensive knowledge in synthetic insulation.

# FEATURE ICONS GUIDE



## 2ply construction

Waterproof breathable 2-layer fabric construction. Outer layer fabric is coated with Helly Tech® and DWR treatment. Inner layer is an inside backing fabric, added for comfort.



## 2.5ply construction

Waterproof breathable 2.5-layer fabric construction. A slightly tighter weave of fabric than 2 ply to get more durability, the 0.5 layer is treated as well to give a deeper protection against the elements.



## 3ply construction

Waterproof breathable 3-layer fabric construction. An even heavier and tighter weave of fabric with 3 layers to give maximum strength, durability and protections against the elements. 2 layers of fabric is treated while the inner layer is an inside backing fabric, added for comfort.



## Adjustable cuffs

Adjustable cuff, either with Velcro or buttons for individual fit and comfort.



## Adjustable hem

Adjustable hem at bottom, either with buttons or Velcro for individual fit and comfort.



## Adjustable waist

Adjustable waist, with drawstring for individual fit and comfort.



## CIS compatible

The 3-in-1 products. The component insulation system (CIS), allows the user to combine an outer layer jacket with a zip-out/zip-in insulator/midlayer. Use the outer jacket for lightweight breathability, the zip out insulator for warmth, or use them together for maximum weather protection.



## Detachable hood

Detachable hood, either with snap-away buttons or zippers for less bulk if the hood is not needed.



## Helmet compatible

A hood that is large enough to fit over a helmet



## Kneepad pockets

Kneepads for extra protection, durability and reinforcement.



## Laptop compartment

Separate, padded compartment to place your laptop or tablet in.



## Life Pocket™

A pocket engineered to preserve your personal electronics' battery life span



## Lightweight fabric

Lightweight construction for minimal weight and increased performance.



## No shoulder seams

No shoulder seams to remove bulk and uncomfortable seams to prevent chafing or rashes.



## Packable

Packable for ease of carrying and taking up less space



## Packable hood

The hood can be packed away in the jacket's collar for storage when not needed.



\*Feature icons for illustration purposes only



### Quick dry fabric

Quick dry fabric for comfort and increased performance



### Reflective elements

Reflective elements on the garment for visibility and safety



### Reinforcement fabric

Extra reinforcement fabric on critical areas for durability. Typical areas reinforced are elbows, seat, knees and bottom hem.



### Softshell construction

Softshell construction is designed to keep you comfortably warm and dry with a light protection against water and wind resistance.



### Ventilation

Ventilation through mechanical venting zippers for optimal temperature control.



### Waterproof

100% waterproof material to keep the elements out.



### Water resistant

Water resistant fabric and construction. Not 100% Waterproof, and does not prevent the penetration of water completely.



### Water repellent

Water repellent fabric and construction. Helps in preventing the first drops of water.



### WR zip

Water resistant YKK zippers to keep the elements out.



### Flight compatible

Bags are the correct size for bringing as carry on and are compatible with overhead flight compartments.



### 4 way stretch

4-way stretch fabric in both directions, crosswise and lengthwise. For increased ease of movement and comfort.



### Gusset at crotch

Reinforced at the crotch to strengthen and add a more comfortable fit without the pant splitting!



### Reversible

The product can be reversed and used inside out to vary style and color. Giving you a 2-in-1 product.



### Loop for ID Card

An extra loop for placing your ID card for easy storage and access when needed.



### Ruler pocket

A pocket specifically designed to store your ruler



### 5cm leg extension

The possibility of increasing the leg length by 5cm

# FOR THE PEOPLE

The textile and garment industry is made up of a complex supply chain stretched all over the globe. It covers industries such as chemical suppliers, garment manufacturers and cotton crops often situated in countries with weak social regulations.

Helly Hansen has been a member of the Norwegian Ethical Trade organization since 2003 and their main support goes to helping us map our supply chain and engage in projects which improve people's rights and fair payment. Additionally, we have a close relationship with a majority of our Tier 1 and Tier 2 suppliers. Cooperation based on trust and mutual respect has been a part of our core values since the founding of Helly Hansen in 1877.

Moreover, our manufacturing code of conduct, which is communicated and signed by all our Tier 1 and Tier 2 suppliers, is based on key UN and International Labor Organization conventions and documents. We perform social audits on a yearly basis with all our Tier 1 suppliers, including approved sub-contractors. However, to achieve economic and social progress, our main focus is on social dialogue projects. Social dialogue is an integral aspect of achieving workplace harmony, leading to a better organization and greater productivity.

WE SUMMARIZE OUR FOCUS FOR THE PEOPLE IN FOUR MAIN AREAS:

1. Building long-term relationships based on trust and mutual respect.
2. Manufacturing code of conduct communicated and signed by all Tier 1 suppliers, including sub-contractors.
3. Yearly social audits.
4. Enabling "social dialogue" in the workplace to strengthen workers' rights as well as performance and productivity.



## Sustainability & Responsibility

Helly Hansen strongly believes that long term commercial success can only be achieved by respecting, protecting and promoting ethical values, human rights, labor rights and the environment. We continuously work to improve our policies and practices, enabling us and our suppliers to achieve the highest standard in terms of social and environmental values. We drive improvement for people, and for the planet, working towards making a positive impact on the lives we touch and the environment we are all dependent on protecting.

# FOR THE PLANET

Helly Hansen's DNA is intertwined with water. The brand was founded by a sea captain in 1877 on the Norwegian Fjords and to this day provides professional grade gear for use on water and snow around the world. Our love of water has led us to choose water as our leading sustainability effort. Apparel production uses a lot of water and is a major contributor to water pollution. This is why we will focus our research efforts, our engineering developments and consumer awareness campaigns around ensuring water around the world stays as clean as the Norwegian fjords. We are passionate supporters of many other environmental issues and will continue to be proactive participants in improving the overall standards of the Outdoor Industry but within water issues we will be thought leaders, research pioneers and drive awareness of clean water challenges to our consumers and partners across the value chain.

## OUR ENVIRONMENTAL FOCUS AREAS ARE BUILT ON 3 MAIN PILLARS WHERE WE FEEL WE CAN HAVE THE BIGGEST IMPACT:

### 1. EFFICIENT USE OF WATER, CHEMICALS & ENERGY

- Helly Hansen has been prioritizing bluesign approved materials for over 10 years and today almost 90% of our main fabric is bluesign approved. Bluesign is an in-put stream management system controlling that only allowed chemistry is applied, as well as it reduces water and energy consumption and air emission on production sites.
- Water consumption has always been a challenge in the textile industry. Here we have been driving change beyond regulations and certifications since the 70's by only using water-free dyeing technologies on our LIFA® base layers. We are now adopting these types of technologies on a larger scale, helping us save even more water than before.

### 2. TRACEABILITY AND TRANSPARENCY

- We are proud of the close cooperation we have with our suppliers and nominate 100% of the materials used in our garments, down to every detail. We also have a relationship with all our material suppliers (Tier 2) which ensures traceability of all the components we are using.
- Helly Hansen has identified the focus materials and chemicals we use requiring full transparency back in the supply chain. Some of the focus materials and chemicals we use are down, wool, PVC, fluorocarbons and flame-retardant treatments.

### 3. CLOSED LOOP SYSTEMS

- The biggest favour we can do for the environment is to produce less stuff and instead invest in products with quality and longevity. We don't compromise on quality and want our products to be alive for as long as possible. We have stringent quality controls in the laboratory, in production and via field testing with our ambassadors ensuring products that live up to their expectations and beyond.
- Revitalization of materials and products helps us reduce our environmental impact, makes us invest in research and also help adopting existing solutions and technologies related to closed loop models and materials.

# TRADESMEN





# MAGNI SERIES

A man with a beard and short hair is standing on the right side of the frame, wearing a black technical jacket and pants with yellow accents. He has his hands in his pockets. The background is a composite image: the top half shows a dramatic sky with dark clouds and lightning, and the bottom half shows a wide waterfall cascading over rocks. A solid yellow horizontal band separates the sky from the waterfall. The text 'MAGNI SERIES' is in the top left, with a yellow diagonal line extending from the end of the word 'SERIES'.

**THE MAGNI COLLECTION IS OUR  
STATEMENT COLLECTION THAT PUSHES  
THE BOUNDARIES OF WHAT IS POSSIBLE.**

From the light weight Shell Jacket to the 4-way stretch Construction Pant all the products in this collection are full of unique and technical features that separates them from the rest.





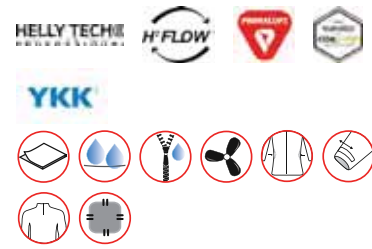
990

### 71361 MAGNI WINTER JACKET

Our statement winter jacket for those cold days when you need maximum protection. Magni winter jacket is made in extra durable polyamide outer fabric featuring our best protection against the elements, Helly Tech® Professional fabric.

Cordura® fabric reinforcements on shoulders and elbows makes this jacket perfect for rough work. Insulated with a special down/Primaloft® blend with our patented H²Flow® technology makes this jacket both warm and versatile.

**COLORS:** 990 BLACK  
**SIZES:** S-3XL  
**FABRIC:** Main: 100% Polyamide - 150 g/m²  
 Reinforcement: Cordura® fabric - 280 g/m²  
 Insulation: Primaloft® Down Blend® 90/10 and Primaloft® Black 120 g  
 Lining: 100% Polyester



- Breathability: 20.000
- Water column: 20.000
- Helly Tech® Professional
- H²FLOW™ Technology
- Primaloft® insulation
- Cordura® fabric reinforcement on shoulders and elbows
- No shoulder seams
- ID-Card Loop



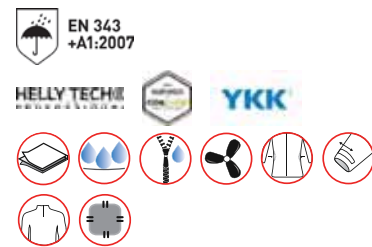
439

990

### 71161 MAGNI SHELL JACKET

Magni series is for the modern tradesman not willing to compromise between style and function. We use our knowledge from creating outdoor and expedition apparel in sportswear and combining this with almost 140 years of workwear experience to push our boundaries. This is our top of the line shell jacket for the worker seeking ultimate protection and comfort. 3-layer Helly Tech® Professional is perfect in any weather, keeping you dry during any work without compromising breathability. Cordura® fabric reinforced shoulders and elbows for maximum durability, loops for easy use with gloves, draft skirt for protection against wind and inside adjustment makes this jacket ideal even in the harshest conditions.

**COLORS:** 439 DARK LIME, 990 BLACK  
**SIZES:** S-3XL  
**FABRIC:** Main: 100% Polyamide - 187 g/m²  
 Reinforcement: Cordura® fabric - 280 g/m²



- Breathability: 20.000
- Water column: 20.000
- EN 343 3,3
- Helly Tech® Professional
- Cordura® fabric reinforcement on shoulders and elbows
- No shoulder seams
- Fully taped construction
- Extended back for improved comfort
- Fully adjustable hood

### 76563 MAGNI WORKPANT



990

Magni series is for the modern tradesman not willing to compromise between style and function. We use our knowledge from creating outdoor and expedition apparel in sportswear and combining this with almost 140 years of workwear experience to push our boundaries. Magni workpant is the ultimate pant for hard work, with an aggressive design and a new 4-way stretch fabric. Cordura® fabric reinforced kneepad pockets, ruler pocket and bottom hem for extra durability. A padded, waterproof cell phone pocket and detachable hanging pocket makes this pant perfect for all type of work. Combine it with a Magni jacket or t-shirt for a modern, sporty look when you want to make a statement.

**COLORS:** 990 BLACK  
**SIZES:** C44-C62  
 D88-D116  
**FABRIC:** Main: 93% polyamide, 7% elastane - 310 g/m²  
 Reinforcement: Cordura® fabric - 219 g/m²



- YKK® hand pockets zipper
- Back pockets
- Center back belt loop in reinforcement fabric
- Zip-off hanging pockets for versatile use
- Ruler pocket
- Padded mobile phone pocket

## 76583 MAGNI SHORTS



990

Magni series is for the modern tradesman not willing to compromise between style and function. We use our knowledge from creating outdoor and expedition apparel in sportswear and combining this with almost 140 years of workwear experience to push our boundaries. Magni shorts is the ultimate shorts for hard work, with an aggressive design and a new 4-way stretch fabric. Cordura® fabric reinforced kneepad pockets, ruler pocket and bottom hem for extra durability. A padded, waterproof cell phone pocket and detachable hanging pocket makes these shorts perfect for all type of work. Combine it with a Magni jacket or t-shirt for a modern, sporty look when you want to make a statement.

**COLORS:** 990 BLACK  
**SIZES:** C44-C62  
**FABRIC:** Main: 93% polyamide, 7% elastane - 310 g/m<sup>2</sup>  
 Reinforcement: Cordura® fabric - 219 g/m<sup>2</sup>



- YKK® hand pockets zipper
- Back pockets
- Center back belt loop in reinforcement fabric
- Zip-off hanging pockets for versatile use
- Ruler pocket
- Padded mobile phone pocket

## 72170 MAGNI FLEECE JACKET



994

Our premium Polartec® fleece jacket with great fit and comfort. Reinforced shoulders and elbows for extra durability, sleek fabric in sides for best possible movement and comfort. Inner cuffs to maximize protection in cold weather.

**COLORS:** 994 BLACK/DARK LIME  
**SIZES:** S-3XL  
**FABRIC:** Main: 100% Polyester - 210 g/m<sup>2</sup>  
 Reinforcement: 100% Polyamide - 206 g/m<sup>2</sup>



- Polartec® fabric
- Reinforcement at shoulders and sleeves
- Articulated sleeves
- Elastic inner cuffs
- YKK® vislon center front zipper

## 71163 MAGNI LIGHT JACKET



430 530 990

Magni light jacket is made in lightweight and packable Helly Tech® Performance fabric - why settle for heavy gear when you can have this one? Reinforced at shoulders for improved durability.

**COLORS:** 430 DARK LIME, 530 RACER BLUE, 990 BLACK  
**SIZES:** S-3XL  
**FABRIC:** Main: 100% Polyamide - 75 g/m<sup>2</sup>



- Helly Tech® Performance
- Taped seams
- Adjustable hood
- YKK® center front zip with storm flap
- Hand pockets with YKK® zippers and flap

**71563 MAGNI LIGHT PANT**

990

Magni light pant is made in lightweight and packable Helly Tech® Performance fabric - why settle for heavy gear when you can have this one?

**COLORS:** 990 BLACK  
**SIZES:** S-3XL  
**FABRIC:** Main: 100% Polyamide - 75 g/m²

**HELLY TECH®**  
PERFORMANCE

**YKK®**



- Helly Tech® Performance
- Taped seams
- Adjustable at waist
- Hand pockets with YKK® zippers and flap
- Reflective elements

**75162 MAGNI LONGSLEEVE**

990

Our most technical long sleeve shirt with an aggressive design. Lifa® Flow fabric for optimal moisture transportation and built in UV protection makes this perfect for hard work during summer. A perfect match with our Magni workpant.

**COLORS:** 990 BLACK  
**SIZES:** S-3XL  
**FABRIC:** Main: Lifa® Active - 65% Polyester, 35% Polypropylene - 130 g/m²

**lifa®**



- Lifa® Stay Warm Technology
- Lifa® Active Technology
- Flatlock stitching
- UPF 40

**75161 MAGNI T-SHIRT**

430

990

Our most technical t-shirt with an aggressive design. Lifa® Flow fabric for optimal moisture transportation and built in UV protection makes this perfect for hard work during summer. A perfect match with our Magni workpant.

**COLORS:** 430 DARK LIME, 990 BLACK  
**SIZES:** S-3XL  
**FABRIC:** Main: Lifa® Active - 65% Polyester, 35% Polypropylene - 130 g/m²

**lifa®**



- Lifa® Stay Warm Technology
- Lifa® Active Technology
- Flatlock stitching
- UPF 40



# CHELSEA EVOLUTION COLLECTION



**IN SHORT TIME CHELSEA  
EVOLUTION HAS BECOME  
OUR BEST SELLING  
CONCEPT AND THAT FOR  
GOOD REASONS!**

Sleek and simple design  
lines combined with  
progressive fabric choices  
gives you a concept built for  
the future.





### 71340 CHELSEA EVOLUTION WINTER JACKET

Bring on winter and cold, this jacket will protect you no matter what. The design lines and details follow our already successful Chelsea Evolution concept while the Primaloft® insulation ensures you stay warm throughout your day of work

**COLORS:** 950 EBONY  
**SIZES:** S-4XL  
**FABRIC:** Main: 100% Polyester - 215 g/m<sup>2</sup>  
 Reinforcement: Cordura® fabric - 260 g/m<sup>2</sup>  
 Insulation body: Primaloft® Black 133 g  
 Insulation sleeve/hood; Primaloft® Black 80 g  
 Lining: 100% polyester



- Breathability: 20.000
- Water column: 15.000
- EN 342 w/71450 ARCTIC PANT
- EN 14058 without pant
- EN 343 Cl 3,1
- Life Pocket™
- Helly Tech® Performance
- Primaloft® insulation
- YKK® zipper
- No shoulder seams
- Detachable hood
- Wrist gaiter



950

## 71140 CHELSEA EVOLUTION SHELL JACKET



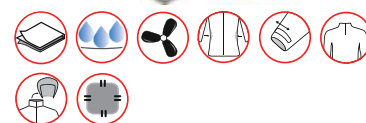
950

The Chelsea Evolution shell jacket exceeds the known boundaries of tradesman products. This shell jacket combines a lightweight but durable 3-layer Helly Tech® Performance fabric with ventilation zips, extraordinary design, and exceptional comfort. Join the Evolution.

**COLORS:** 950 EBONY  
**SIZES:** S-4XL  
**FABRIC:** Main: 100% Polyester - 265 g/m²  
 Reinforcement: Cordura® fabric - 288 g/m²



HELLY TECH®  
PERFORMANCE



- Breathability: 10.000
- Water column: 10.000
- EN 343 3,3
- Helly Tech® Performance
- Waterproof, windproof and breathable
- Cordura® fabric reinforcement on shoulders
- YKK® zipper
- Adjustable hood
- ID-Card loop

## 74140 CHELSEA EVOLUTION HOODED SOFTSHELL JACKET



590

990

Softshell fabric with membrane and fleece backing combined with back panel in 4-way stretch fabric gives you the ultimate Softshell Jacket. The 4-way stretch fabric is strategically placed across the upper back to maximize movability and comfort. The fabric ensures water and wind resistance while the lack of shoulder seams increases the water repellency. This jacket is probably the most versatile jacket you can own

**COLORS:** 590 NAVY, 990 BLACK  
**SIZES:** XS-4XL  
**FABRIC:** Main fabric: Face: 94% Polyester, 6% Elastane, 305 g.  
 Second fabric: 93% Polyamide, 7% Elastane, 310 g.



- Breathability: 5.000
- Water column: 5.000
- 4-Way stretch at center back for max comfort
- No shoulder seams
- Articulated sleeves
- Extended back for max comfort
- YKK® center front zipper with back placket
- YKK® chest pocket zipper
- Hole for headphone cord inside chest pocket
- YKK® hand pockets zipper
- Cuffs with velcro adjustment
- Draw cord adjustment at hood
- Bottom hem adjustment
- ID card loop

AVAILABLE IN OCTOBER

## 72269 CHELSEA EVOLUTION HOODED PILE JACKET



590

990

This jacket combines Polartec® Thermal 300 rough fleece with Polartec® Power stretch for ultimate warmth, durability and movement.

**COLORS:** 590 NAVY, 990 BLACK  
**SIZES:** XS-4XL  
**FABRIC:** Main: 100% Polyester - 366 g/m²,  
 Second fabric: 84% Polyester, 16% Elastane - 224 g.



- Polartec® Pile
- Polartec® Power stretch
- Double layer fabric in hood
- Draw cord adjustment at hood
- Edge band around hood opening and along the center front zipper



### 72270 CHELSEA EVOLUTION PILE JACKET

This jacket combines Polartec® Thermal 300 rough fleece with Polartec® Power stretch for ultimate warmth, durability and movement.



**COLORS:** 590 NAVY, 990 BLACK  
**SIZES:** XS-4XL  
**FABRIC:** Main: 100% Polyester - 366 g/m².  
 Second fabric: 84% Polyester, 16% Elastane - 224 g.

- Polartec® Pile
- Polartec® Power stretch
- Double layer fabric in collar
- Edge band around neck and along the center front zipper
- Extended Lycra cuffs with hole for thumb



### 77441 CHELSEA EVOLUTION CONSTRUCTION PANT

Our Chelsea Evolution Pant gives you the best of two worlds – a durable pant that guarantees ease in movement. The 4-way stretch fabric combined with our legendary Chelsea cotton fabric delivers this promise. Modern fit, improved pocket solutions, extraordinary design lines combined with our iconic Chelsea features makes this to your new best workmate.



**COLORS:** 992 BLACK, 590 NAVY  
**SIZES:** C44-C62, D88-D116  
**FABRIC:** 4-way stretch: 93% Polyamide, 7% Elastane 310 g/m²  
 Secondary: 79% Cotton, 21% Polyester - 295 g/m²  
 Reinforcement: Cordura® fabric 219 g

- Cordura® fabric reinforcement on knees
- 4-Way Stretch
- YKK® zipper
- Articulated knees
- Hanging pockets



### 77446 CHELSEA EVOLUTION WORK PANT

The Chelsea Evolution Worker Pant combines our 4-way stretch with our durable Chelsea cotton fabric that guarantees ease in movement on hot summer days.



**COLORS:** 992 BLACK, 590 NAVY  
**SIZES:** C44-C62, D88-D116  
**FABRIC:** 4-way stretch: 93% Polyamide, 7% Elastane 310 g/m²  
 Secondary: 79% Cotton, 21% Polyester - 295 g/m²  
 Reinforcement: Cordura® fabric 219 g

- Cordura® fabric reinforcement on knees
- 4-Way Stretch
- YKK® zipper
- Articulated knees



### 77445 CHELSEA EVOLUTION SERVICE PANT

The Chelsea Evolution Service Pant combines our 4-way stretch with our durable Chelsea cotton fabric that guarantees ease in movement on hot summer days.



**COLORS:** 992 BLACK, 590 NAVY  
**SIZES:** C44-C62, D88-D116  
**FABRIC:** 4-way stretch: 93% Polyamide, 7% Elastane 310 g/m²  
 Secondary: 79% Cotton, 21% Polyester - 295 g/m²

- 4-Way Stretch
- YKK® zipper
- Jeans like front pockets
- Tonal logos
- Cargo Pockets



**77447 CHELSEA EVOLUTION PIRATE PANT**

Our Chelsea Evolution Pirate Pant gives you the best of two worlds – a durable pant that guarantees ease in movement. The 4-way stretch fabric combined with our legendary Chelsea cotton fabric delivers this promise. Modern fit, improved pocket solutions, extraordinary design lines combined with our iconic Chelsea features makes this to your new best workmate.

**COLORS:** 992 BLACK, 590 NAVY  
**SIZES:** C44-C62, D88-D116  
**FABRIC:** 4-way stretch: 93% Polyamide, 7% Elastane 310 g/m<sup>2</sup>  
 Secondary: 79% Cotton, 21% Polyester - 295 g/m<sup>2</sup>  
 Reinforcement: Cordura® fabric 219 g



- Cordura® fabric reinforcement on knees
- 4-Way Stretch
- YKK® zipper
- Articulated knees
- Hanging Pockets

**77443 CHELSEA EVOLUTION CONSTRUCTION SHORTS**

The Chelsea Evolution Shorts combines our 4-way stretch with our durable Chelsea cotton fabric that guarantees ease in movement on hot summer days.

**COLORS:** 992 BLACK, 590 NAVY  
**SIZES:** C44-C62  
**FABRIC:** 4-way stretch: 93% Polyamide, 7% Elastane 310 g/m<sup>2</sup>  
 Secondary: 79% Cotton, 21% Polyester - 295 g/m<sup>2</sup>  
 Reinforcement: Cordura® fabric 219 g



- YKK® zipper
- 4-Way Stretch
- Cordura® fabric reinforcement
- Hanging pockets

**77444 CHELSEA EVOLUTION SERVICE SHORTS**

The Chelsea Evolution Service Shorts combines our 4-way stretch with our durable Chelsea cotton fabric that guarantees ease in movement on hot summer days.

**COLORS:** 992 BLACK, 590 NAVY  
**SIZES:** C44-C62  
**FABRIC:** 4-way stretch: 93% Polyamide, 7% Elastane 310 g/m<sup>2</sup>  
 Secondary: 79% Cotton, 21% Polyester - 295 g/m<sup>2</sup>



- YKK® zipper
- 4-Way Stretch
- Jeans like front pockets
- Tonal logos
- Cargo Pockets

**79197 CHELSEA EVOLUTION HOODIE**

Trendy and comfortable at the same time. The Chelsea Evo hood delivers both. Aggressive cut lines, powerful YKK zippers and a colorful mesh lined hood matches perfectly with the extraordinary design of our Chelsea Evo pants.

**COLORS:** 930 GREY MÉLANGE, 990 BLACK  
**SIZES:** S - 4XL  
**FABRIC:** Main: 80% Cotton, 20% Polyester - 320 g/m<sup>2</sup>  
 Mesh lining: 100% Polyester - 250 g/m<sup>2</sup>  
 Rib: 57% Cotton, 38% Polyester, 3% Elastane - 350 g/m<sup>2</sup>



- YKK® zipper
- Elastic draw cord bottom hem
- Center front YKK® zipper
- 3D mesh fabric in hood



990

### 72146 CHELSEA EVOLUTION STRETCH MIDLAYER

The Chelsea Evolution Stretch is exceeding your expectations for a midlayer. The flexible fabric in combination with a slick outer fabric creates an exceptional functional and comfortable product for daily usage.

**COLORS:** 990 BLACK  
**SIZES:** S-4XL  
**FABRIC:** Main: 94% Polyester, 6% Spandex - 280 g/m²



- Center front YKK® zipper
- YKK® hand pockets zipper | Elastic draw cord bottom hem



900

930

990

### 79198 CHELSEA EVOLUTION TEE

Gear up with our new Chelsea Evo tee. The combination of super soft cotton and polyester creates ultimate comfort. The 5% stretch material increases the exceptional comfort without limits.

**COLORS:** 900 HH WHITE, 930 GREY MÉLANGE, 990 BLACK  
**SIZES:** S - 4XL  
**FABRIC:** Main: 57% Cotton, 38% Polyester, 5% Elastane - 160 g/m²

- Rich cotton feel
- Regular fit



# KENSINGTON SERIES

OUR NEW RANGE OF PREMIUM  
UPPERS. CAREFULLY SELECTED  
FABRICS AND TRIMS COMBINED  
WITH NEW TECHNOLOGIES HAS  
RESULTED IN TRULY UNIQUE  
GARMENTS THAT ENSURES YOU  
STAND OUT IN THE CROWD.





**73230 KENSINGTON HOODED LIFALOFT JACKET**

AVAILABLE IN OCTOBER



590

990

LifaLoft™ is an insulation revolution that will keep you warmer with less weight and bulk due to the unique Lifa® yarn technology. Developed in cooperation with PrimaLoft®, LifaLoft™ is a combination of Lifa® and PrimaLoft®'s extensive knowledge in synthetic insulation. LifaLoft™ insulation is based on a yarn technology that traps more air vs polyester at a lighter weight. The fiber doesn't absorb water and has inherent water repellency without the need for treatment due to the hydrophobic properties of the Lifa® fibers, which makes this insulation technology ideal for all year round adventures in any condition and keeps you warm even when wet. Less carbon and water footprint vs comparable polyester for a lower environmental impact.

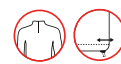
**COLORS:** 590 NAVY, 990 BLACK**SIZES:** XS-4XL

**FABRIC:** Main fabric: 100% Polyester, 75 g.  
 Second fabric: Face: 94% Polyester, 6% Elastane, 305 g.  
 Insulation: 70% Polypropylene, 30% Polyester, 80 g.

lifaLoft

YKK

PRIMALOFT



- No shoulder seams
- Articulated sleeves
- Extended back for max comfort
- YKK® center front zipper with back placket
- YKK® hand pockets zipper
- Inner pockets
- Elastic cuffs
- Draw cord adjustment at inside hood
- Bottom hem adjustment system inside pocket



590 990

**73231 KENSINGTON LIFALOFT JACKET**

AVAILABLE IN OCTOBER

Lifaloft™ is an insulation revolution that will keep you warmer with less weight and bulk due to the unique Lifa® yarn technology. Developed in cooperation with PrimaLoft®, Lifaloft™ is a combination of Lifa® and PrimaLoft®'s extensive knowledge in synthetic insulation. Lifaloft™ insulation is based on a yarn technology that traps more air vs polyester at a lighter weight. The fiber doesn't absorb water and has inherent water repellency without the need for treatment due to the hydrophobic properties of the Lifa® fibers, which makes this insulation technology ideal for all year round adventures in any condition and keeps you warm even when wet. Less carbon and water footprint vs comparable polyester for a lower environmental impact.

COLORS: 590 NAVY, 990 BLACK

SIZES: XS-4XL

FABRIC: Main fabric: 100% Polyester, 75 g.  
Second fabric: Face: 94% Polyester, 6% Elastane, 305 g.  
Insulation: 70% Polypropylene, 30% Polyester, 80 g.



- No shoulder seams
- Articulated sleeves
- Extended back for max comfort
- Shaped collar for max comfort
- YKK® center front zipper with back placket
- YKK® hand pockets zipper
- Inner pockets
- Elastic cuffs
- Bottom hem adjustment system inside pocket



590 970 990

**74230 KENSINGTON HOODED SOFTSHELL JACKET**

AVAILABLE IN OCTOBER

Softshell fabric with membrane and fleece backing gives you a breathable and water resistant jacket that is built for long work days. The comfort and versatility of a softshell jacket easily makes this your go to jacket!

COLORS: 590 NAVY, 970 DARK GREY, 990 BLACK

SIZES: XS-4XL

FABRIC: Main fabric: Face: 94% Polyester, 6% Elastane, 305 g.



- Breathability: 5.000
- Water column: 5.000
- No shoulder seams
- Articulated sleeves
- Extended back for max comfort
- YKK® center front zipper with back placket
- YKK® chest pocket zipper
- Hole for headphone cord inside chest pocket
- YKK® hand pockets zipper
- Inner pockets
- Cuffs with velcro adjustment
- Draw cord adjustment at inside hood
- Bottom hem adjustment system inside pocket



590 970 990

**74231 KENSINGTON SOFTSHELL JACKET**

AVAILABLE IN OCTOBER

Softshell fabric with membrane and fleece backing gives you a breathable and water resistant jacket that is built for long work days. The comfort and versatility of a softshell jacket easily makes this your go to jacket!

COLORS: 590 NAVY, 970 DARK GREY, 990 BLACK

SIZES: XS-4XL

FABRIC: Main fabric: Face: 94% Polyester, 6% Elastane, 305 g.



- Breathability: 5.000
- Water column: 5.000
- No shoulder seams
- Articulated sleeves
- Extended back for max comfort
- Shaped collar for max comfort
- YKK® center front zipper with back placket
- YKK® chest pocket zipper
- Hole for headphone cord inside chest pocket
- YKK® hand pockets zipper
- Inner pockets
- Cuffs with velcro adjustment
- Bottom hem adjustment system inside pocket

**72158 KENSINGTON FLEECE JACKET**

590 930 990

Kensington Fleece Jacket is our new statement fleece which is 4 times more wind resistant compared to a regular fleece. The tight knitted Polartec Wind Pro fabric is warm, wind resistant and water resistant and we believe once you have tried it on you simply won't take it off!

**COLORS:** 590 NAVY, 930 GREY MÉLANGE, 990 BLACK

**SIZES:** XS-3XL

**FABRIC:** Main: 100% Polyester - 350 g/m<sup>2</sup>



EN 14058:2017



- EN 14058 Cl 1
- Polartec® Wind Pro® fabric
- No shoulder seams
- No side seams
- Articulated sleeves
- Extended back for max comfort
- Shaped collar for max comfort
- YKK® center front zipper with back placket
- YKK® hand pockets zipper
- Inner pockets

**79111 KENSINGTON SHIRT**

AVAILABLE IN OCTOBER



590 970

By combining extremely comfortable fabric with carefully thought-through details, your result is the Kensington shirt. This shirt gives the traditional flannel shirt a solid facelift and will become a favorite in your wardrobe

**COLORS:** 590 NAVY, 970 DARK GREY

**SIZES:** XS-4XL

**FABRIC:** Main fabric: 100% Cotton, 196 g.  
Second fabric: 65% Polyester, 35% Cotton, 310 g.



- Push button closure at front and on cuffs
- Chest pocket with flap & velcro closure
- No shoulder seams
- Reinforced elbow patches

**79243 KENSINGTON ZIP HOODIE**

AVAILABLE IN OCTOBER



930 990

When comfort is key there is nothing that beats the Kensington collection! The mix of cotton and elastan gives you a technical and comfortable fabric while all the small details makes this zip hoodie a unique piece in your wardrobe.

**COLORS:** 930 GREY MELANGE, 990 BLACK

**SIZES:** XS-4XL

**FABRIC:** Main fabric: 95% Cotton, 5% Elastane, brushed backside, 330 g.



- YKK® center front zipper
- YKK® hand pockets zipper
- Rib around hood for increased comfort
- Rib at bottom- sleeve and hem for increased comfort
- Raised HH Workwear logo

**79245 KENSINGTON SWEATSHIRT**

AVAILABLE IN OCTOBER

When comfort is key there is nothing that beats the Kensington collection! The mix of cotton and elastan gives you a technical and comfortable fabric while all the small details makes this sweater a unique piece in your wardrobe.

**COLORS:** 930 GREY MELANGE, 990 BLACK  
**SIZES:** XS-4XL  
**FABRIC:** Main fabric: 95% Cotton, 5% Elastane, brushed backside, 330 g.

- Rib around collar for increased comfort
- Rib at bottom sleeve and hem for increased comfort
- Raised HH Workwear logo

**79242 KENSINGTON LONGSLEEVE**

AVAILABLE IN OCTOBER

When comfort is key there is nothing that beats the Kensington Collection. The long-sleeve is a lightweight and super comfortable alternative when it's too cold for a t-shirt but too warm for a sweater

**COLORS:** 930 GREY MELANGE, 990 BLACK  
**SIZES:** XS-4XL  
**FABRIC:** Main fabric: 92% Cotton, 8% Elastane, 220 g.

- Rib at center front for increased comfort
- Raised HH Workwear logo

**79241 KENSINGTON POLO**

AVAILABLE IN OCTOBER

When comfort meets style - the Kensington Polo is a lightweight jersey polo with very nice details that makes you stick out from the crowd

**COLORS:** 930 GREY MELANGE, 990 BLACK  
**SIZES:** XS-4XL  
**FABRIC:** Main fabric: 92% Cotton, 8% Elastane, 220 g.

- Buttoned front placket
- Extra button included
- Slit split
- Raised HH Workwear logo

**79246 KENSINGTON T-SHIRT**

AVAILABLE IN OCTOBER

When comfort is key there is nothing that beats the Kensington Collection. The combination of cotton and elastan ensures you are comfortable throughout your workday no matter what

**COLORS:** 930 GREY MELANGE, 990 BLACK  
**SIZES:** XS-4XL  
**FABRIC:** Main fabric: 92% Cotton, 8% Elastane, 220 g.

- Raised HH Workwear logo



290

590



930

990

**79811 KENSINGTON BEANIE**

AVAILABLE IN OCTOBER

Classic beanie to keep your head and ears warm on colder days

- Knitted beanie
- HH Workwear logo

**COLORS:** 590 NAVY, 930 GREY MELANGE, 990 BLACK, 290 DARK ORANGE  
**SIZES:** STD  
**FABRIC:** Main fabric: 100% Acrylic



990

992

**79806 KENSINGTON FLAT BRIM**

**COLORS:** 990 BLACK, 992 BLACK/DARK ORANGE  
**SIZES:** STD  
**FABRIC:** 100% Cotton

- Flat brim
- Full crown construction
- One size fits most



990

**79805 KENSINGTON FLAT TRUCKER**

**COLORS:** 990 BLACK  
**SIZES:** STD  
**FABRIC:** 100% Cotton

- Trucker
- Full crown construction
- One size fits most



990

**79802 KENSINGTON CAP**

**COLORS:** 990 BLACK  
**SIZES:** STD  
**FABRIC:** 100% Cotton

- Full crown construction
- Snap back
- One size fits most



# OXFORD SERIES



**ALREADY ESTABLISHED AS ONE  
OF OUR BEST SELLING COTTON  
CONCEPTS IT IS NOW TIME TO  
TAKE IT ONE STEP FURTHER!**

With the addition of a Winter Jacket  
and three different types of 2-way  
stretch pants you can kit up from  
top to toe.





990

**73290 OXFORD WINTER JACKET**

AVAILABLE IN OCTOBER

The Oxford winter jacket will keep you warm and comfortable through the cold winter. The fabric combinations ensure durability while the fit gives you full movement and ability to get the job done

**COLORS:** 990 BLACK  
**SIZES:** XS-4XL  
**FABRIC:** Main fabric: 100% Polyester, 255 g.  
 Second fabric: 79% Cotton 21% Polyester, 295 g.  
 Insulation: Primaloft Black Eco - 100 g. in body & 80 g. in sleeves.



- Critically taped
- No shoulder seams
- Articulated sleeves
- Extended back for max comfort
- YKK® center front zipper with back placket
- Chin guard
- YKK® hand pockets zipper
- Inner pocket
- Cuffs with velcro adjustment
- Detachable hood
- Draw cord adjustment at hood
- Draw cord adjustment at hem
- Zipper for entry inside garment for logo application

**72026 OXFORD FLEECE JACKET**

**COLORS:** 590 NAVY, 970, DARK GREY, 990 BLACK  
**SIZES:** XS-4XL  
**FABRIC:** Main: 100% Polyester - 251 g/m<sup>2</sup>



- Polartec® fleece
- YKK® center front zipper with back placket
- Chin guard
- YKK® chest pocket zipper
- YKK® hand pockets zipper
- Extended back for better comfort

**72097 OXFORD LIGHT FLEECE JACKET**

**COLORS:** 590 NAVY, 970, DARK GREY, 990 BLACK  
**SIZES:** XS-4XL  
**FABRIC:** Main: 100% Polyester - 159 g/m<sup>2</sup>



- Polartec® fleece
- YKK® center front zipper with back placket
- Chin guard
- YKK® hand pockets zipper
- Extended back for better comfort

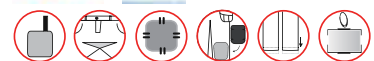


**77461 OXFORD CONSTRUCTION PANT**

AVAILABLE IN OCTOBER

With the Oxford pant collection we have prepared for the future!  
Now offering comfort in 3 different price levels the Oxford completes our pant range. Lightweight cotton mixed with 3% elasthan gives you comfort throughout a long day at work

**COLORS:** 590 NAVY, 990 BLACK  
**SIZES:** C44-C62, D88-D116  
**FABRIC:** Main fabric: 79% Cotton 18% Polyester, 3% Elastan, 265 g.  
Second fabric: 65% Polyester, 35% Cotton, 310 g.  
Reinforcement: 100% Polyamide, 195 g.



- YKK® zipper
- Plastic covered metal buttons
- Hand pockets
- Back pockets
- Loop with double velcro on both sides for hammer holder
- Hanging pocket
- Thigh pocket with flap and velcro closure
- Ruler pocket
- Broad center back belt loop for extra stability & strength
- Gusset at crotch
- Reinforcement at knee and bottom leg
- Kneepad pockets
- Articulated knees
- 5 cm leg extensions
- Tonal logos
- ID card loop



590

990



## 77460 OXFORD SERVICE PANT

AVAILABLE IN OCTOBER

With the Oxford pant collection we have prepared for the future! Now offering comfort in 3 different price levels the Oxford completes our pant range. Lightweight cotton mixed with 3% elastan gives you comfort throughout a long day at work

**COLORS:** 590 NAVY, 990 BLACK  
**SIZES:** C44-C62, D88-D116  
**FABRIC:** Main fabric: 79% Cotton 18% Polyester, 3% Elastan, 265 g.  
 Second fabric: 65% Polyester, 35% Cotton, 310 g.  
 Reinforcement: 100% Polyamide, 195 g.



- YKK® zipper
- Plastic covered metal buttons
- Hand pockets
- Back pockets
- Thigh pocket with flap and velcro closure
- Broad center back belt loop for extra stability & strength
- Gusset at crotch
- Reinforcement at bottom leg
- 5 cm leg extensions
- Tonal logos
- ID card loop

**77462 OXFORD WORK PANT**

AVAILABLE IN OCTOBER

With the Oxford pant collection we have prepared for the future!  
Now offering comfort in 3 different price levels the Oxford completes our pant range. Lightweight cotton mixed with 3% elasthan gives you comfort throughout a long day at work

**COLORS:** 590 NAVY, 990 BLACK  
**SIZES:** C44-C62, D88-D116  
**FABRIC:** Main fabric: 79% Cotton 18% Polyester, 3% Elasthan, 265 g.  
Second fabric: 65% Polyester, 35% Cotton, 310 g.  
Reinforcement: 100% Polyamide, 195 g.



- YKK® zipper
- Plastic covered metal buttons
- Hand pockets
- Back pockets
- Loop with double velcro on both sides for hammer holder
- Thigh pocket with flap and velcro closure
- Ruler pocket
- Broad center back belt loop for extra stability & strength
- Gusset at crotch
- Reinforcement at knee and bottom leg
- Kneepad pockets
- Articulated knees
- 5 cm leg extensions
- Tonal logos
- ID card loop



590

990

**79028 OXFORD FZ HOODIE**

530

590

A high quality cotton hoodie with a full front zip for ease of use. Comfortable fit for all-year work days. Designed to make it easy to add your company logo to create a unique look.

- Cotton drawstring on the hood
- Flatlock stitching with contrast color

**COLORS:** 530 RACER BLUE, 590 NAVY, 950 GREY MÉLANGE, 990 BLACK

**SIZES:** S-3XL

**FABRIC:** Main: 100% Cotton - 310 g/m<sup>2</sup>



950

990

**79027 OXFORD HZ SWEATSHIRT**

530

590

A high quality cotton sweater with a front zip for ease of use. Comfortable fit for all-year work days. Designed to make it easy to add your company logo.

- Flatlock stitching with contrast color
- 1/2 Zip opening

**COLORS:** 530 RACER BLUE, 590 NAVY, 950 GREY MÉLANGE, 990 BLACK

**SIZES:** S-3XL

**FABRIC:** Main: 100% Cotton - 310 g/m<sup>2</sup>



950

990

**79026 OXFORD SWEATSHIRT**

530

590

Classic cotton sweater for warmth and comfort designed to make it easy to add your company logo to create a unique look for your team.

- Flatlock stitching with contrast color

**COLORS:** 530 RACER BLUE, 590 NAVY, 950 GREY MÉLANGE, 990 BLACK

**SIZES:** S-3XL

**FABRIC:** Main: 100% Cotton - 310 g/m<sup>2</sup>



950

990

**79025 OXFORD POLO**

A versatile cotton polo with soft and comfortable cotton and designed to make it easy to add your company logo to create a unique look for your workers.

- Flatlock stitching with contrast color
- Two button opening

**COLORS:** 530 RACER BLUE, 590 NAVY, 950 GREY MÉLANGE, 990 BLACK  
**SIZES:** S-3XL  
**FABRIC:** Main: 100% Cotton - 210 g/m<sup>2</sup>



530

590



950

990

**79024 OXFORD T-SHIRT**

Lightweight and comfortable t-shirt designed to make it easy to add a company logo to create a unique look for your workers.

- Flatlock stitching with contrast color

**COLORS:** 530 RACER BLUE, 590 NAVY, 950 GREY MÉLANGE, 990 BLACK  
**SIZES:** S-3XL  
**FABRIC:** Main: 100% Cotton - 200 g/m<sup>2</sup>



530

590



950

990

**79834 OXFORD BEANIE**

**COLORS:** 290 DARK ORANGE, 990 BLACK  
**SIZES:** STD  
**FABRIC:** Main: 100% Polyester - 150 g/m<sup>2</sup>



- Polartec® Microfleece
- Full stretch
- Quick Dry
- Light weight
- Double layer fabric



290

990

**79876 OXFORD NECK GAITER**

**COLORS:** 990 BLACK  
**SIZES:** STD  
**FABRIC:** Main: 100% Polyester - 150 g/m<sup>2</sup>



- Polartec® Microfleece
- Full stretch
- Quick Dry
- Light weight



990



# AKER COLLECTION



**FUNCTIONALITY MEETS DESIGN!  
AKER IS THE COLORFUL AND  
PLAYFUL COLLECTION THAT  
FITS ALL YOUR NEEDS WHILE  
WORKING.**

The colour blocking and small pop details provides a new look while maintaining the same high quality.







555 979 999

### 71351 AKER WINTER JACKET

Versatile and lightweight winter jacket with Primaloft® insulation gives you excellent value for money. Helly Tech® Protection keeps you dry under rough conditions. Reflective striping for extra security.

**COLORS:** 555 COBALT BLUE/EVENING BLUE, 979 DARK GREY/BLACK, 999 BLACK  
**SIZES:** S-4XL  
**FABRIC:** Main: 100% Polyester - 150 g/m<sup>2</sup>  
 Insulation: Primaloft® Black Eco - 100 g/m<sup>2</sup> in body and hood, 80 g/m<sup>2</sup> in sleeve  
 Lining: 100% Polyamide - 66 g/m<sup>2</sup>

HELLY TECH®



YKK®



- Helly Tech® Protection
- Primaloft® Black Eco Insulation
- Taped seams
- Hood with draw cord adjustment at front and Velcro adjustment at back



990

### 71452 AKER WINTER PANT

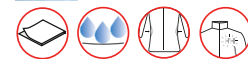
Versatile and light weight winter pant with Primaloft® insulation. Helly Tech® Protection keeps you dry even on rough days. Reflective striping for extra safety.

**COLORS:** 990 BLACK  
**SIZES:** S-4XL  
**FABRIC:** Main: 100% Polyester - 150 g/m<sup>2</sup>  
 Insulation: Primaloft® Black Eco - 60 g/m<sup>2</sup>  
 Lining: 100% Polyamide - 66 g/m<sup>2</sup>

HELLY TECH®



YKK®



- Helly Tech® Protection
- Primaloft® Black Eco Insulation
- Taped seams
- Adjustable at waist
- Zipper at bottom leg



585 990

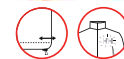
### 73251 AKER INSULATED JACKET

Your new favorite jacket has arrived. The Aker insulated jacket combines our durable Aker polyester/cotton fabric with a modern and stylish look. Primaloft insulation gives perfect warmth without adding unnecessary weight. A modern Classic from HH WW

**COLORS:** 585 EVENING BLUE, 990 BLACK  
**SIZES:** S-4XL  
**FABRIC:** Main: 100% Polyamide 55 g/m<sup>2</sup>  
 Secondary: 65% Polyester 35% Cotton - 310 g/m<sup>2</sup>  
 Insulation body: Primaloft® Black 100g  
 Insulation sleeves: Primaloft® Black 80g



YKK®



- YKK® zipper
- YKK® vislon center front zipper
- Chin Guard
- Brushed polyester inside collar and hand pockets
- ID-Card loop



555

979

999

## 71050 AKER SHELL JACKET

Versatile and lightweight shell jacket gives you excellent value for money. Helly Tech® Protection keeps you dry under rough conditions. Reflective striping for extra security.

**COLORS:** 555 COBALT BLUE/EVENING BLUE, 979 DARK GREY/BLACK, 999 BLACK

**SIZES:** S-4XL

**FABRIC:** Main: 100% Polyester - 150 g/m<sup>2</sup>  
Lining: 100% Polyester - 60 g/m<sup>2</sup>



- Helly Tech® Protection
- Taped seams
- Hood with draw cord adjustment at front and Velcro adjustment at back
- Storm flap with Velcro closure
- YKK® vislon center front zip



999

## 77200 AKER JACKET

New work jacket in our Aker concept for the professional tradesman. Durable and comfortable fabric, modern fit and our new HH WW badge on left arm makes this the perfect choice.

**COLORS:** 999 BLACK/DARK GREY

**SIZES:** S-4XL

**FABRIC:** Main: 65% Polyester, 35% Cotton - 310 g/m<sup>2</sup>



- YKK® vislon center front zip
- Brushed Tricot inside collar
- Chest pockets with flap and push button closure
- Chest pocket with YKK® zipper
- Mobile phone pocket at right chest
- Hand pockets with snap buttons for closure
- ID-Card loop



555

599



979

999

## 74051 AKER SOFTSHELL JACKET

Classic softshell jacket with great value for money. Chest pocket and our new HH WW badge on the left arm ties this jacket into our new tradesman line.

**COLORS:** 599 NAVY/DARK GREY, 555 COBALT BLUE/EVENING BLUE, 979 DARK GREY/BLACK, 999 BLACK/DARK GREY

**SIZES:** S-4XL

**FABRIC:** Main: 94% Polyester, 6% Elastane - 305 g/m<sup>2</sup>



- YKK® Vislon center front zip
- Softshell, fleece inside
- Chest pocket with YKK® zipper
- Hand pockets with Velcro closure
- Reflective trims
- ID-Card loop

**72155 AKER FLEECE JACKET**

Super soft Polartec® micro fleece with great comfort. Reflective seams on shoulders for extra safety and our beautiful new HH WW badge on left arm matches this jacket with our new tradesman line.

**COLORS:** 550 COBALT, 585 EVENING BLUE, 970 DARK GREY, 990 BLACK  
**SIZES:** S-4XL  
**FABRIC:** Main: 100% Polyester - 159 g/m²



- Polartec® fabric
- Chin Guard
- YKK® vislon center front zip
- Two hand pockets with YKK® zipper
- Reflective trims



550

585



970

990

**77401 AKER CONSTRUCTION PANT**

New construction pant in our Aker concept for the professional tradesman. Durable and comfortable fabric, modern fit and Cordura® fabric reinforcements makes this pant your new favorite. Hanging pockets for tools.

**COLORS:** 599 NAVY/DARK GREY, 979 DARK GREY/BLACK, 999 BLACK  
**SIZES:** C44- C62, D88- D116  
**FABRIC:** Main: 65% Polyester, 35% Cotton - 310 g/m²  
 Reinforcement: 100% Cordura® fabric - 219 g/m²



- YKK® center front zip
- Two hanging front pockets for nails/screws in Cordura® fabric, with angled corners and double bottom
- Thigh pocket with vislon zipper
- Thigh pocket with flap and Velcro closure
- ID-Card loop
- Ruler pocket
- Mobile phone pocket
- Plastic covered metal buttons



599

979

999

**77400 AKER WORK PANT**

New workpant in our Aker concept for the professional tradesman. Durable and comfortable fabric, modern fit and Cordura® fabric reinforcements makes this pant your new favorite.

**COLORS:** 599 NAVY/DARK GREY, 979 DARK GREY/BLACK, 999 BLACK/DARK GREY  
**SIZES:** C44- C62, D88- D116  
**FABRIC:** Main: 65% Polyester, 35% Cotton - 310 g/m²  
 Reinforcement: 100% Cordura® fabric - 219 g/m²



- YKK® center front zip
- Thigh pocket with vislon zipper
- Thigh pocket with flap and Velcro closure
- ID-Card loop
- Ruler pocket
- Mobile phone pocket
- Plastic covered metal buttons



599

979

999



999

### 77403 AKER CONSTRUCTION SHORTS

New construction shorts in our Aker concept for the professional tradesman. Durable and comfortable fabric, modern fit and Cordura® fabric reinforcements makes these shorts your new favorite. Hanging pockets for tools.

**COLORS:** 999 BLACK/DARK GREY  
**SIZES:** C44-C62  
**FABRIC:** Main: 65% Polyester, 35% Cotton - 310 g/m<sup>2</sup>  
 Reinforcement: 100% Cordura® fabric - 219 g/m<sup>2</sup>



- YKK® center front zip
- Two hanging front pockets for nails/screws in Cordura® fabric, with angled corners and double bottom
- Thigh pocket with vislon zipper
- Thigh pocket with flap and Velcro closure
- ID-Card loop
- Ruler pocket
- Mobile phone pocket
- Plastic covered metal buttons



599

999

### 77402 AKER WORK SHORTS

New work shorts in our Aker concept for the professional tradesman. Durable and comfortable fabric, modern fit and Cordura® fabric reinforcements makes these shorts your new favorite.

**COLORS:** 599 NAVY/DARK GREY, 999 BLACK/DARK GREY  
**SIZES:** C44-C62  
**FABRIC:** Main: 65% Polyester, 35% Cotton - 310 g/m<sup>2</sup>  
 Reinforcement: 100% Cordura® fabric - 219 g/m<sup>2</sup>



- YKK® center front zip
- Thigh pocket with vislon zipper
- Thigh pocket with flap and Velcro closure
- ID-Card loop
- Ruler pocket in Cordura® reinforcement fabric
- Mobile phone pocket
- Plastic covered metal buttons



999

### 77404 AKER PIRATE PANT

New workpant in our Aker concept for the professional tradesman. Durable and comfortable fabric, modern fit and Cordura® fabric reinforcements makes this pant your new favorite.

**COLORS:** 999 BLACK/DARK GREY  
**SIZES:** C44-C62  
**FABRIC:** Main: 65% Polyester, 35% Cotton - 310 g/m<sup>2</sup>  
 Reinforcement: 100% Cordura® fabric - 219 g/m<sup>2</sup>



- YKK® center front zip
- Thigh pocket with vislon zipper
- Thigh pocket with flap and Velcro closure
- ID-Card loop
- Ruler pocket
- Mobile phone pocket
- Plastic covered metal buttons



990

### 79160 AKER TEE

Super comfortable t-shirt in cotton - a perfect match with our Aker pants. Regular fit and printed logo gives that cool look.

**COLORS:** 990 BLACK  
**SIZES:** S-4XL  
**FABRIC:** Main: 100% Cotton - 200 g/m<sup>2</sup>

- Rich cotton feel
- Regular fit
- Aker print on left sleeve (Hi vis yellow)

# CHELSEA COLLECTION



**THE CHELSEA COLLECTION HAS BEEN THE CORNERSTONE OF OUR TRADESMEN OFFERING SINCE 2009 AND IS TRUSTED BY PROFESSIONALS AROUND THE WORLD.**

The collection is the workhorse that keeps on working.



### 71047 CHELSEA SHELL JACKET



530

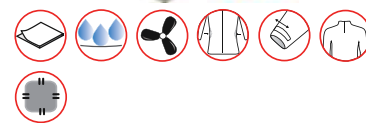
990

A high-end shell jacket for the professional tradesman working outside in any weather. Helly Tech® Performance waterproof, windproof and breathable fully taped 2-ply construction. Mesh inside for comfort in both cold and warm temperatures. Strategically placed Cordura® fabric 100% Polyamide reinforcements for long durability and protection and reflective elements for added visibility and safety. Waterproof high quality YKK® zippers. Under-arm zippers for venting out excessive heat. Articulated arms for range of movement.

**COLORS:** 530 RACER BLUE, 990 BLACK  
**SIZES:** S-4XL  
**FABRIC:** Main: 100% Polyester - 175 g/m<sup>2</sup>  
 Reinforcement: 100% Cordura® fabric - 219 g/m<sup>2</sup>  
 Mesh lining: 100% Polyester

HELLY TECH®  
PERFORMANCE

YKK



- EN 343 3,3
- Helly Tech® Performance
- Waterproof, windproof and Breathable
- Cordura® fabric reinforcement on shoulders

### 71414 CHELSEA SHELL PANT



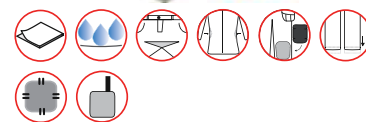
990

Waterproof and highly breathable workpant for those days with changing weather. Cordura® fabric reinforced kneepad and tool pockets for tough use. Detachable suspenders makes this a versatile pant for all-year use.

**COLORS:** 990 BLACK  
**SIZES:** C44-C62  
**FABRIC:** Main: 100% Polyester - 175 g/m<sup>2</sup>  
 Reinforcement: 100% Cordura® fabric - 219 g/m<sup>2</sup>

HELLY TECH®  
PERFORMANCE

YKK



- EN 343 3,3
- Helly Tech® Performance
- Waterproof, windproof and breathable
- Fully taped construction
- Ruler pocket
- Hanging pockets

### 74014 CHELSEA SOFTSHELL JACKET



990

**COLORS:** 990 BLACK  
**SIZES:** XS-3XL  
**FABRIC:** Main: Waterproof Softshell  
 Reinforcement: 100% Cordura - 219 g/m<sup>2</sup>

HELLY TECH®  
PERFORMANCE

YKK



- EN 343 3,2
- Fully taped construction
- Ventilation zippers under arms
- Reflective elements
- Cuffs with Velcro adjustment



999

### 72049 CHELSEA WIND FLEECE

Windproof fleece jacket with signature details from our worldwide best selling Chelsea collection. Reinforced on shoulders, reflective striping for extra safety and adjustment on sleeves makes this jacket comfortable all-year around.

**COLORS:** 999 BLACK/CHARCOAL  
**SIZES:** S-4XL  
**FABRIC:** Main: 100% Polyester - 320 g/m<sup>2</sup>  
 Reinforcement: 100% Polyamide - 206 g/m<sup>2</sup>



- Windblock fabric
- YKK® vislon center front zip
- Chest pocket with YKK® zipper
- Reinforced at shoulder
- Two hand pockets with YKK® zipper
- Velcro adjustment at cuffs
- ID-Card loop



559

999

### 76040 CHELSEA JACKET

Premium work jacket in our successful Chelsea range. Durable and soft cotton/polyester fabric combined with Cordura® reinforcement fabric on shoulders, elbows and bottom hem makes this the perfect combination for hard work. Reflective details for added safety, articulated elbows for comfort and padded shoulders makes you want to use this jacket all day – every day.

**COLORS:** 559 COBALT/BLACK, 999 BLACK/CHARCOAL  
**SIZES:** S-4XL  
**FABRIC:** Main: 79% Cotton, 21% Polyester - 295 g/m<sup>2</sup>  
 Reinforcement: 100% Cordura® fabric - 219 g/m<sup>2</sup>



- YKK® vislon center front zip
- No shoulder seams
- Reflective elements
- Brushed micro fleece inside collar and cuffs



559

999

### 76041 CHELSEA LINED JACKET

Warm and comfortable pile lined version of our bestselling work jacket. Reflective details makes you visible on darker winter days and the combination of articulated elbows and the blended fabric gives a light feel on a jacket that can handle heavy weather.

**COLORS:** 559 COBALT/BLACK, 999 BLACK/CHARCOAL  
**SIZES:** S-4XL  
**FABRIC:** Main: 79% Cotton, 21% Polyester - 295 g/m<sup>2</sup>  
 Reinforcement: 100% Cordura® fabric - 219 g/m<sup>2</sup>  
 Insulation: 100% Polyamide, 80 g/m<sup>2</sup>



- YKK® vislon center front zip
- Extra 80g insulation at shoulders
- No shoulder seams
- Reflective elements

**76441 CHELSEA CONSTRUCTION PANT**

559

802



979

999

One of our best-selling construction pants, and for a reason! A lightweight and highly durable cotton mix construction for everyday comfort. Cordura® fabric 100% Polyamide reinforced knee, bottom hem and hanging pockets for long lasting durability. Crotch gusset for highly enhanced movement and durability. Raised back for comfort and perfect fit in any position. Reflective elements for added visibility and safety. Extendable leg length to accommodate varying body shapes. Adjustable kneepad position for a perfect fit to your line of work.

**COLORS:** 559 COBALT/BLACK, 802 BLACK/RACER BLUE,  
979 DARK GREY/BLACK, 999 BLACK/CHARCOAL  
**SIZES:** C44-C62,  
D88-D116  
**FABRIC:** Main: 79% Cotton, 21% Polyester - 295 g/m²  
Reinforcement: 100% Cordura® fabric - 219 g/m²



- YKK® zipper
- Reflective elements
- Broad belt tunnel at back for extra strength and stability
- Belt loops with Click-on function for additional accessories
- Loops with double Velcro closure on both sides for hammer holders
- Ruler pocket

**76451 CHELSEA WORK PANT**

559

979

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New version of our best selling Chelsea Construction pant - this one for those not in need of hanging pockets but still want functions as kneepad pockets and ruler pocket and the Classic fit.

**COLORS:** 559 COBALT/BLACK, 979 DARK GREY/BLACK,  
999 BLACK/CHARCOAL  
**SIZES:** C44-C62,  
D88- D116  
**FABRIC:** Main: 79% Cotton, 21% Polyester - 295 g/m²  
Reinforcement: 100% Cordura® fabric - 219 g/m²



- YKK® zipper
- Plastic covered metal buttons
- Thigh pocket with flap for accessories/tools
- Two back pockets, one with flap and Velcro closure
- Ruler pocket with double bottom in Cordura® fabric
- Ruler pocket

**76411 CHELSEA KEVLAR CONSTRUCTION PANT**

459

Our best selling pant in a new version for those in need of extra protection. Kevlar reinforced knees ensures maximum durability and new trendy color and trims makes this pant stand out.

**COLORS:** 459 ROCK/CHARCOAL  
**SIZES:** C44-C62,  
D88- D116  
**FABRIC:** Main: 79% Cotton, 21% Polyester - 295 g/m²  
Reinforcement: 94% Polyamide/ 6% Aramid - 676 g/m²



- YKK® zipper
- Plastic covered metal buttons
- Thigh pocket with flap for accessories/tools
- Two hanging pockets in Cordura® fabric with double bottom for extra durability & nylon webbing
- Ruler pocket



540

999

### 76487 CHELSEA COTTON CONSTRUCTION PANT

Our premium construction pant in 100% cotton - super soft and comfortable fabric and packed with details. Elastic waist gives a perfect fit and extra movement - this combined with a gusset in the crotch will make this pant your new favorite. Cordura® fabric reinforced kneepad and tool pockets secures the durability over time.

**COLORS:** 540 BLUE/CHARCOAL, 999 BLACK/CHARCOAL  
**SIZES:** C44-C62, D88-D116  
**FABRIC:** Main: 100% Cotton - 375 g/m<sup>2</sup>  
 Reinforcement: 100% Cordura® fabric - 219 g/m<sup>2</sup>



- Cordura® fabric reinforcement
- Flexible waist
- Plastic covered metal buttons
- Two hand pockets
- Ruler pocket



559

979

999

### 76440 CHELSEA SERVICE PANT

Our Chelsea service pant is the perfect choice either you working in the mud or just looking for a workpant that makes you look good. Cordura® fabric reinforced pockets and bottom hem for extra durability plus 2 side pockets makes this a versatile favorite.

**COLORS:** 559 COBALT/BLACK, 979 DARK GREY/BLACK, 999 BLACK/CHARCOAL  
**SIZES:** C44-C62, D96- D116  
**FABRIC:** Main: 79% Cotton, 21% Polyester - 295 g/m<sup>2</sup>



- YKK® zipper
- Plastic covered metal buttons
- Thigh pocket with flap for accessories/tools
- Two back pockets, one with flap and Velcro closure
- Broad center back belt loop for extra stability & strength
- Gusset at crotch



559

999

### 76542 CHELSEA BIB

Bib version of our new Chelsea Workpant gives you great comfort and the Classic fit.

**COLORS:** 559 COBALT/BLACK, 999 BLACK/CHARCOAL  
**SIZES:** C44-C62, D88-D116  
**FABRIC:** Main: 79% Cotton, 21% Polyester - 295 g/m<sup>2</sup>  
 Reinforcement: 100% Cordura® fabric - 219 g/m<sup>2</sup>



- YKK® zipper
- Fly with zip
- Adjustable elastic suspenders
- Adjustable at waist
- Chest pocket with flap & Velcro closure
- Ruler pocket

**76444 CHELSEA CONSTRUCTION SHORTS**

999

**COLORS:** 999 BLACK/CHARCOAL  
**SIZES:** C44-C62  
**FABRIC:** Main: 79% Cotton, 21% Polyester - 295 g/m<sup>2</sup>  
 Reinforcement: 100% Cordura® fabric - 219 g/m<sup>2</sup>



- YKK® zipper
- Broad belt tunnel at back for extra strength and stability
- Plastic covered metal buttons
- Two hanging pockets in Cordura® fabric with double bottom for extra durability & nylon webbing
- Ruler pocket

**76443 CHELSEA SHORTS**

999

Our Chelsea Short is the perfect choice either you working in the mud or just looking for a workpant that makes you look good. Cordura® fabric reinforced pockets for extra durability plus 2 side pockets makes this a versatile favorite for warmer days.

**COLORS:** 999 BLACK/CHARCOAL  
**SIZES:** C44-C62  
**FABRIC:** Main: 79% Cotton, 21% Polyester - 295 g/m<sup>2</sup>  
 Reinforcement: 100% Cordura® fabric - 219 g/m<sup>2</sup>



- YKK® zipper
- Belt loops with Click-on function for additional accessories
- Broad belt tunnel at back for extra strength and stability
- Plastic covered metal buttons

**76442 CHELSEA CONSTRUCTION PIRATE PANT**

999

**COLORS:** 999 BLACK/CHARCOAL  
**SIZES:** C44-C62  
**FABRIC:** Main: 79% Cotton, 21% Polyester - 295 g/m<sup>2</sup>  
 Reinforcement: 100% Cordura® fabric - 219 g/m<sup>2</sup>



- YKK® zipper
- Reflective elements
- Broad belt tunnel at back for extra strength and stability
- Belt loops with Click-on function for additional accessories
- Loops with double Velcro closure on both sides for hammer holders | Ruler pocket



999

**76341 CHELSEA CONSTRUCTION VEST**

**COLORS:** 999 BLACK/CHARCOAL  
**SIZES:** S-4XL  
**FABRIC:** Main: 79% Cotton, 21% Polyester - 295 g/m<sup>2</sup>  
 Reinforcement: 100% Cordura® fabric - 219 g/m<sup>2</sup>



- YKK® zipper
- Reflective elements
- 100% Cordura® fabric reinforcement on shoulder
- No shoulder seams
- Broad shoulder fit, with hidden seams and the possibility of adding 3,5 cm to the length
- ID-Card loop



970

990

**79147 CHELSEA FZ HOODIE**

**COLORS:** 970 DARK GREY, 990 BLACK  
**SIZES:** S-4XL  
**FABRIC:** Main: 88% Polyester, 12% Cotton- 425 g/m<sup>2</sup>



- Reflective elements
- Front zipper
- Adjustable hood
- Elastic rib at hem and cuffs



979

**79134 CHELSEA LONGSLEEVE**

**COLORS:** 979 DARK GREY/BLACK  
**SIZES:** S-3XL  
**FABRIC:** 100% Cotton



- No shoulder seams
- Lightweight fabric
- Reflective elements

# MANCHESTER COLLECTION

**A MIX OF GREAT FABRICS,  
SIMPLE DESIGN AND GREAT FIT!**

The Manchester concept has no gimmicks, just solid workwear that will do exactly what you demand it to do.



**76438 MANCHESTER CONSTRUCTION PANT**

**COLORS:** 590 NAVY, 990 BLACK  
**SIZES:** C44-C62, D88-D116  
**FABRIC:** Main: 65% Polyester, 35% Cotton - 275 g/m<sup>2</sup>  
 Reinforcement: 100% Cordura® fabric - 219 g/m<sup>2</sup>



- Cordura® fabric reinforcement
- Two pockets at front
- Thigh pocket with flap
- Two hanging pockets in Cordura® fabric with double bottom for extra durability
- Ruler pocket

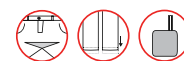


590

990

**76447 MANCHESTER SERVICE PANT**

**COLORS:** 590 NAVY, 990 BLACK  
**SIZES:** C44-C62, D88-D116  
**FABRIC:** Main: 65% Polyester, 35% Cotton - 275 g/m<sup>2</sup>



- Two pockets at front
- Thigh pocket with flap
- Ruler pocket
- Two back pockets
- Gusset at crotch



590

990

**76466 MANCHESTER LIGHT SERVICE PANT**

Our best selling pant for service and industrial use!  
 This comfortable pant in a soft and lightweight polyester/  
 cotton fabric both looks good and stands up against dirt and  
 heavy use.



- Plastic covered metal buttons
- Two pockets at front
- Broad belt tunnel at back for extra strength and stability
- Two back pockets

**COLORS:** 590 NAVY, 970 DARK GREY, 990 BLACK  
**SIZES:** C44-C64, D96- D116  
**FABRIC:** Main: 65% Polyester, 35% Cotton - 245 g/m<sup>2</sup>



590

970

990



990

**76465 W MANCHESTER LIGHT SERVICE PANT**

**COLORS:** 990 BLACK  
**SIZES:** C32-C50  
**FABRIC:** Main: 65% Polyester, 35% Cotton - 245 g/m²



- Fly with zip
- Plastic covered metal buttons
- Two pockets at front
- Two back pockets
- Broad belt tunnel at back for extra strength and stability



590

990

**79216 MANCHESTER ZIP HOODIE**

AVAILABLE IN OCTOBER

The Manchester collection gets the job done. Our core collection with focus on good fit and quality fabrics

**COLORS:** 590 NAVY, 990 BLACK  
**SIZES:** XS-4XL  
**FABRIC:** Main fabric: 100% Cotton, 280 g.



- YKK® center front zipper with back placket
- Two hand pockets
- Elastic rib at bottom hem and cuffs
- Hood with draw cord adjustment



590

990

**79212 MANCHESTER ZIP SWEATSHIRT**

AVAILABLE IN OCTOBER

The Manchester collection gets the job done. Our core collection with focus on good fit and quality fabrics

**COLORS:** 590 NAVY, 990 BLACK  
**SIZES:** XS-4XL  
**FABRIC:** Main fabric: 100% Cotton, 280 g.



- YKK® center front zipper with back placket
- Two hand pockets
- Elastic rib at bottom hem and cuffs



590

990

**79210 MANCHESTER HALF ZIP SWEATSHIRT**

AVAILABLE IN OCTOBER

The Manchester collection gets the job done. Our core collection with focus on good fit and quality fabrics

**COLORS:** 590 NAVY, 990 BLACK  
**SIZES:** XS-4XL  
**FABRIC:** Main fabric: 100% Cotton, 280 g.



- YKK® center front half zip
- Elastic rib at bottom hem and cuffs



590 990

**79208 MANCHESTER SWEATSHIRT**

AVAILABLE IN OCTOBER

The Manchester collection gets the job done. Our core collection with focus on good fit and quality fabrics

- Ribbed collar
- Elastic rib at bottom hem and cuffs
- Side seam

**COLORS:** 590 NAVY, 990 BLACK  
**SIZES:** XS-4XL  
**FABRIC:** Main fabric: 100% Cotton, 280 g.



590 990

**79169 MANCHESTER LONG SLEEVE**

AVAILABLE IN OCTOBER

The Manchester collection gets the job done. Our core collection with focus on good fit and quality fabrics

- Ribbed collar
- Side seam

**COLORS:** 590 NAVY, 990 BLACK  
**SIZES:** XS-4XL  
**FABRIC:** Main fabric: 100% Cotton, 150 g.



590 990

**79167 MANCHESTER POLO**

AVAILABLE IN OCTOBER

The Manchester collection gets the job done. Our core collection with focus on good fit and quality fabrics

- Ribbed collar
- Buttoned front placket
- Extra button included
- Side seam

**COLORS:** 590 NAVY, 990 BLACK  
**SIZES:** XS-4XL  
**FABRIC:** Main fabric: 100% Cotton, 190 g.

**79161 MANCHESTER T-SHIRT****AVAILABLE IN OCTOBER**

590 900

The Manchester collection gets the job done. Our core collection with focus on good fit and quality fabrics

- Ribbed collar
- Side seam

**COLORS:** 590 NAVY, 970 DARK GREY, 990 BLACK, 900 WHITE

**SIZES:** XS-4XL

**FABRIC:** Main fabric: 100% Cotton, 150 g.



970 990

# CAMO

**FAMILIAR STYLES IN A NEW  
WRAPPING. STAND OUT OR  
BLEND IN, IT'S YOUR CHOICE!**

**79243 KENSINGTON ZIP HOODIE**

AVAILABLE IN OCTOBER



931

When comfort is key there is nothing that beats the Kensington collection! The mix of cotton and elastan gives you a technical and comfortable fabric while all the small details makes this zip hoodie a unique piece in your wardrobe.

COLORS: 931 GREY MELANGE CAMO

SIZES: XS-4XL

FABRIC: Main fabric: 95% Cotton, 5% Elastane, brushed backside, 330 g.



- YKK® center front zipper
- YKK® hand pockets zipper
- Rib around hood for increased comfort
- Rib at bottom- sleeve and hem for increased comfort

**79242 KENSINGTON LONGSLEEVE**

AVAILABLE IN OCTOBER



481

When comfort is key there is nothing that beats the Kensington Collection. The long-sleeve is a lightweight and super comfortable alternative when it's too cold for a t-shirt but too warm for a sweater

COLORS: 481 CAMO

SIZES: XS-4XL

FABRIC: Main fabric: 92% Cotton, 8% Elastane, 220 g.

- Rib at center front for increased comfort
- Raised HH Workwear logo



931



481

**79246 KENSINGTON T-SHIRT**

AVAILABLE IN OCTOBER

When comfort is key there is nothing that beats the Kensington Collection. The combination of cotton and elastan ensures you are comfortable throughout your workday no matter what

COLORS: 931 GREY MELANGE CAMO, 481 CAMO

SIZES: XS-4XL

FABRIC: Main fabric: 92% Cotton, 8% Elastane, 220 g.

- Raised HH Workwear logo

**79802 KENSINGTON CAP**

AVAILABLE IN OCTOBER



481

A true cap designed and developed by cap users now with a camo design

COLORS: 481 CAMO

SIZES: STD

FABRIC: Main fabric: 100% Polyester

- Full crown construction
- Snap back
- One size fits most



480

**79811 KENSINGTON BEANIE**

AVAILABLE IN OCTOBER

Classic beanie to keep your head and ears warm on colder days

- Knitted beanie
- HH Workwear logo

**COLORS:** 480 ARMY GREEN  
**SIZES:** STD  
**FABRIC:** Main fabric: 100% Acrylic



481

**77441 CHELSEA EVOLUTION CONSTRUCTION PANT**

Unique colourway in our best selling construction pant! The Chelsea Evolution concept has quickly grown to be a favourite among workers and for a good reason. The 4 way stretch material gives you optimal comfort while the durable fabrics ensure it can handle the toughest jobs out there

**COLORS:** 481 CAMO  
**SIZES:** C44-C62, D88-D116  
**FABRIC:** Main fabric: 93% Polyamide, 7% Elastane, 310 g.  
 Second fabric: 79% Cotton 21% Polyester, 295 g.  
 Reinforcement: 100% Polyamide, 219 g.



- Cordura® fabric reinforcement on knees
- 4-Way Stretch
- YKK® zipper
- Articulated knees
- Hanging pockets

AVAILABLE IN OCTOBER



**77445 CHELSEA EVOLUTION SERVICE PANT**

Unique colourway in our best selling construction pant! The Chelsea Evolution concept has quickly grown to be a favourite among workers and for a good reason. The 4 way stretch material gives you optimal comfort while the durable fabrics ensure it can handle the toughest jobs out there



- 4-Way Stretch
- YKK® zipper
- Jeans like front pockets
- Tonal logos
- Cargo Pockets

**AVAILABLE IN  
OCTOBER**

**COLORS:** 481 CAMO  
**SIZES:** C44-C62, D88-D116  
**FABRIC:** Main fabric: 93% Polyamide, 7% Elastane, 310 g. Second fabric: 79% Cotton 21% Polyester, 295 g. Reinforcement: 100% Polyamide, 219 g.



481

**75106 HH LIFA MERINO CREWNECK**

Our trusted Lifa Merino baselayer in a new exciting wrapping



**COLORS:** 481 CAMO  
**SIZES:** XS-4XL  
**FABRIC:** Main fabric: 57% Merino, 43% Polypropylene, 215 g.

- Lifa® Stay Warm Technology
- Lifa® Merino
- No shoulder seams
- No side seams
- Flatlock seams for max comfort

**AVAILABLE IN  
OCTOBER**



481

**75506 HH LIFA MERINO PANT**

Our trusted Lifa Merino baselayer in a new exciting wrapping



**COLORS:** 481 CAMO  
**SIZES:** XS-4XL  
**FABRIC:** Main fabric: 57% Merino, 43% Polypropylene, 215 g.

- Lifa® Stay Warm Technology
- Lifa® Merino
- Elastic in waist for perfect fit and freedom of movement
- Gusset at crotch
- Flatlock seams for max comfort

**AVAILABLE IN  
OCTOBER**



481



481

**79707 LIFA MERINO BALACLAVA**

AVAILABLE IN OCTOBER

By mixing Lifa® with Merino Wool we get the best of two worlds. While Lifa® transports the sweat away from your body the Merino Wool ensures you stay warm. Built for high activity on cold days

**COLORS:** 481 CAMO  
**SIZES:** STD  
**FABRIC:** Main: 57%Merino, 43% Polypropylene - 215 g/m²



- Lifa® Stay Warm Technology
- Lifa® Merino
- Flatlock seams for max comfort



481

**79705 LIFA MERINO BEANIE**

AVAILABLE IN OCTOBER

By mixing Lifa® with Merino Wool we get the best of two worlds. While Lifa® transports the sweat away from your body the Merino Wool ensures you stay warm. Built for high activity on cold days

**COLORS:** 481 CAMO  
**SIZES:** STD  
**FABRIC:** Main: 57%Merino, 43% Polypropylene - 215 g/m²



- Lifa® Stay Warm Technology
- Lifa® Merino
- Double main fabric
- Flatlock seams for max comfort



481

**79706 LIFA MERINO NECK GAITOR**

AVAILABLE IN OCTOBER

By mixing Lifa® with Merino Wool we get the best of two worlds. While Lifa® transports the sweat away from your body the Merino Wool ensures you stay warm. Built for high activity on cold days

**COLORS:** 481 CAMO  
**SIZES:** STD  
**FABRIC:** Main: 57%Merino, 43% Polypropylene - 215 g/m²



- Lifa® Stay Warm Technology
- Lifa® Merino
- Flatlock seams for max comfort



480

**79528 HH LOGO WEBBING BELT**

AVAILABLE IN OCTOBER

**COLORS:** 480 ARMY GREEN  
**SIZES:** STD  
**FABRIC:** Main fabric: 96% Cotton, 45 Spandex Stretch Twill

- Full stretch
- Buckle with HH WW logo



# HI VIS



**EN ISO  
20471:2013**

## **EN ISO 20471:2013**

This standard specifies requirements for clothing intended to make the person visible in dangerous situations regardless of lighting conditions, during the day as well as at night in the beam of headlights or other artificial lighting (24 hour visibility).



# ICU COLLECTION



## THE ICU COLLECTION BRINGS SAFETY TO A NEW LEVEL.

Combining Hi vis fabrics with 4-way stretch provides uncompromised safety with unbeatable ease of movement.





369

### 71372 ICU WINTER JACKET

Stay visible, comfortable and protected with the new ICU Winter Jacket. Packed with features such as 3M reflectives, Primaloft® insulation and H<sup>2</sup>Flow™ this jacket will not let you down.

**COLORS:** 369 YELLOW/EBONY  
**SIZES:** S-3XL  
**FABRIC:** Main: 100% Polyester - 215 g.  
 Second fabric: 100% Polyamide - 235 g.  
 Lining: 100% Polyamide - 58 g.  
 Insulation: Primaloft® Black Eco - 133 g. in body & 100 g. in sleeves.



- Breathability: 20.000
- Water column: 15.000
- EN ISO 20471 CL 3: size L ->
- EN ISO 20471 CL 2: size S - M
- EN 343 3,1
- EN 342 0,343 m<sup>2</sup>K/W w/pants 71494 & 71495
- Air permeability cl 3
- Helly Tech® Performance
- Primaloft® Black Eco Insulation
- Life Pocket™
- H<sup>2</sup>Flow™
- 3M reflex
- YKK® zipper
- Fully taped construction
- Fully adjustable hood
- Detachable hood
- Collar with adjustment at center back
- Inner pocket
- Zip ventilation under arms
- Elastic wrist gaiters



369

## 71172 ICU SHELL JACKET

Our ICU shell jacket gives you perfect protection against the elements with uncompromised comfort and unbeatable ease of movement. Soft 3-layer Helly Tech® Performance fabric with printed reflectives, ventilation zips, and adjustable hood delivers everything you want and need.

**COLORS:** 369 YELLOW/EBONY  
**SIZES:** S - 3XL  
**FABRIC:** Main: 100% Polyester 265 g.



- Breathability: 10.000
- Water column: 10.000
- EN ISO 20471 CL 3: size L ->
- EN ISO 20471 CL 2: size S - M
- EN 343 3,3
- YKK® zipper
- Fully taped construction
- Fully adjustable hood
- Collar with adjustment at center back
- ID-Card loop



369

## 77472 ICU PANT CLASS 2

AVAILABLE IN OCTOBER

A fully certified CL 2 4-way stretch pant with the comfort level already known from the ICU CL 1 pant. The fabric ensures full movability and comfort no matter what challenges you meet

**COLORS:** 369 YELLOW/EBONY  
**SIZES:** C44-C62, D92-D112  
**FABRIC:** Main fabric: 94% Polyester, 6% Elastane, 325 g.  
 Second fabric: 85% Polyester, 15% Cotton, 315 g.  
 Reinforcement: 100% Polyamide, 219 g.



- Breathability: 10.000
- Water column: 10.000
- EN ISO 20471 CL 2
- 4-Way Stretch
- Cordura® fabric reinforcement
- Gusset at crotch and articulated knees
- Kneepad pockets
- YKK® zippers
- Zip-off hanging pockets with double bottom for extra durability
- Loop with double velcro on both sides for hammer holder
- Broad center back belt loop for extra stability & strength
- Ruler pocket with double bottom for extra durability
- Thigh pocket with zipper & mobile phone pocket
- Plastic covered metal buttons
- 360 degree reflective 3M transfer print at bottom legs
- 5 cm leg extensions



369

## 77471 ICU PANT CLASS 1

The durable 4-way stretch fabric combined with our proved Hi vis polyester/cotton combines flexibility, style, and safety. Modern fit, removable tool pockets and Cordura® reinforced knee pockets - All in one! The unbeatable ease of movement to the limits.

**COLORS:** 369 YELLOW/EBONY  
**SIZES:** C44-C62, D92-D116  
**FABRIC:** Main: 93% Polyamide, 7% Elastane - 310 g/m²  
 Hi vis: 85% Polyester, 15% Cotton 315 g/m²  
 Reinforcement: 100% Cordura® fabric - 219 g/m²



- EN ISO 20471 CL 1
- Cordura® fabric reinforcement
- 4-Way Stretch
- YKK® zipper
- YKK® vislon center front zipper
- Ruler pocket
- Plastic covered metal buttons

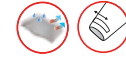


369

### 74272 ICU SOFTSHELL JACKET

Our ICU softshell jacket with uncompromised comfort and unbeatable ease of movement.

**COLORS:** 369 YELLOW/EBONY  
**SIZES:** S-3XL  
**FABRIC:** Main: 100% Polyester - 320 g/m<sup>2</sup>



- EN ISO 20471 CL 3: size M ->
- EN ISO 20471 CL 2: size S
- EN ISO 20471 without sleeves CL 2: size M ->
- EN ISO 20471 without sleeves CL 2: size S
- YKK® zipper
- Softshell, fleece inside
- Detachable Sleeves
- Brushed Tricot inside collar

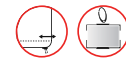


369

### 79273 ICU HOODIE

The ICU Hoodie meets functionality, comfortability and safety standards. The durable fabric, powerful YKK® zippers, and Classification in Class 1 will be your favorite piece in your High-Vis wardrobe. This Hoodie matches perfectly with the uncompromised comfort and unbeatable ease of movement in our ICU collection.

**COLORS:** 369 YELLOW/EBONY  
**SIZES:** S-3XL  
**FABRIC:** Hi Vis: 100% Polyester - 300 g/m<sup>2</sup>  
 Contrast: 80% Cotton, 20% Polyester - 320 g/m<sup>2</sup>



- EN ISO 20471 CL 1
- 3M Reflective striping
- Center front YKK® zipper
- Hood with draw cord adjustment
- YKK® hand pockets zipper
- Bottom hem elastic adjustment
- ID-Card loop



369

### 79272 ICU SWEATSHIRT

Comfortable and Classified at the same time. The ICU Sweater combines functionality with required safety standards. The durable fabric and Classification in Class 1 will be the perfect match to wear with other styles within our ICU collection.

**COLORS:** 369 YELLOW/EBONY  
**SIZES:** S-3XL  
**FABRIC:** Hi Vis: 100% Polyester - 300 g/m<sup>2</sup>  
 Contrast: 80% Cotton, 20% Polyester - 320 g/m<sup>2</sup>



- EN ISO 20471 CL 1
- 3M Reflective striping
- ID-Card loop



369

### 79271 ICU T-SHIRT

The ICU T-Shirt guarantees you to feel dry and fulfills the safety standards. The Class 1 Classification in combination with Lifa® Flow material will help you to stay comfortable even on the warmest summer days.

**COLORS:** 369 YELLOW/EBONY  
**SIZES:** S-3XL  
**FABRIC:** Hi Vis: 54% Polyester, 46% Polypropylene- 175 g/m<sup>2</sup>  
 Contrast: 57% Cotton, 38% Polyester, 5% Elastane - 160 m<sup>2</sup>



- EN ISO 20471 CL 1
- 3M Reflective striping
- HH® Active



# HH LIFA ACTIVE HI VIS



VERSATILE, ALL SEASON COMFORT  
FEATURING SUPERCHARGED DRYING  
NEXT TO SKIN

## LIFA ACTIVE HI VIS





**YKK®**

YKK® center front half zip  
with back placket and chin  
protector

No shoulder seams

**lifa®**

Lifa® Active technology

UPF 40

360 degree reflective 3M  
transfer print on body,  
sleeves and shoulders

Flatlock seams for  
max comfort



360

## 75110 HH LIFA ACTIVE HI VIS HALF ZIP

AVAILABLE IN OCTOBER

With HH Lifa Active Hi Vis we are stepping up the game within Hi Vis performance. The well known fit from our Baselayer collection ensures comfort while Lifa Active fabric makes sure your skin stays dry even on the warmest days.

**COLORS:** 360 YELLOW  
**SIZES:** XS-4XL  
**FABRIC:** Main fabric: 54% Polyester, 46% Polypropylene, 175 g.

**lifa® 3M YKK®**



- EN ISO 20471 CL 3; L ->
- EN ISO 20471 CL 2: size XS - M
- Lifa® Active technology
- UPF 40
- YKK® center front half zip with back placket and chin protector
- No shoulder seams
- No side seams
- Flatlock seams for max comfort
- 360 degree reflective 3M transfer print on body, sleeves and shoulders



360

**75111 HH LIFA ACTIVE HI VIS CREWNECK**

AVAILABLE IN OCTOBER

With HH Lifa Active Hi Vis we are stepping up the game within Hi Vis performance. The well known fit from our Baselayer collection ensures comfort while Lifa Active fabric makes sure your skin stays dry even on the warmest days.

**COLORS:** 360 YELLOW**SIZES:** XS-4XL**FABRIC:** Main fabric: 54% Polyester, 46% Polypropylene, 175 g.

- EN ISO 20471 CL 3: L ->
- EN ISO 20471 CL 2: size XS - M
- Lifa® Active technology
- UPF 40
- Ribbed collar
- No shoulder seams
- No side seams
- Flatlock seams for max comfort
- 360 degree reflective 3M transfer print on body, sleeves and shoulders



360

**75112 HH LIFA ACTIVE HI VIS POLO**

AVAILABLE IN OCTOBER

With HH Lifa Active Hi Vis we are stepping up the game within Hi Vis performance. The well known fit from our Baselayer collection ensures comfort while Lifa Active fabric makes sure your skin stays dry even on the warmest days.

**COLORS:** 360 YELLOW**SIZES:** XS-4XL**FABRIC:** Main fabric: 54% Polyester, 46% Polypropylene, 175 g.

- EN ISO 20471 CL 2
- Lifa® Active technology
- UPF 40
- Buttoned front placket
- Slit split
- Flatlock seams for max comfort
- 360 degree reflective 3M transfer print on body, sleeves and shoulders



360

**75113 HH LIFA ACTIVE HI VIS T-SHIRT**

AVAILABLE IN OCTOBER

With HH Lifa Active Hi Vis we are stepping up the game within Hi Vis performance. The well known fit from our Baselayer collection ensures comfort while Lifa Active fabric makes sure your skin stays dry even on the warmest days.

**COLORS:** 360 YELLOW**SIZES:** XS-4XL**FABRIC:** Main fabric: 54% Polyester, 46% Polypropylene, 175 g.

- EN ISO 20471 CL 2
- Lifa® Active technology
- UPF 40
- Ribbed collar
- No shoulder seams
- No side seams
- Flatlock seams for max comfort
- 360 degree reflective 3M transfer print on body, sleeves and shoulders

# ALNA COLLECTION

**THE ALNA SERIES IS YOUR PERFECT CHOICE IF YOU ARE LOOKING FOR DURABLE, COMFORTABLE AND MODERN HI VIS CLOTHING.**

Using soft and comfortable fabric - yet certified for industrial wash this is the perfect choice if you don't want to compromise.





**71395 ALNA WINTER PARKA**

**COLORS:** 169 RED/EBONY, 269 ORANGE/EBONY, 369 YELLOW/EBONY  
**SIZES:** XS-4XL  
**FABRIC:** Main fabric: 100% Polyester - 215 g.  
 Second fabric: 100% Polyamide - 235 g.  
 Lining: 100% Polyamide - 58 g.  
 Insulation: Primaloft Black Eco - 133 g. in body & 80 g. in sleeves.



169 269 369



- Breathability: 20.000
- Water column: 15.000
- EN ISO 20471 CL 3
- EN 343 3,1
- EN 342, 0,328 m<sup>2</sup>K/W
- Air permeability CL 3
- Two-way YKK® front zipper and storm flap with velcro closure
- YKK® hand pockets
- YKK® chest pocket
- YKK® ventilation zippers under arms
- Internal Life Pocket™ for tablet, no need to open the parka to access
- Inner pocket
- Helmet compatible design
- Detachable hood
- Draw cord adjustment at hood
- Faux Fur on Hood
- Brushed Tricot in neck for max comfort
- No shoulder seams
- Cuffs with velcro adjustment
- Elastic wrist gaiters
- Zipper for entry inside garment for logo application
- ID card loop

**71394 ALNA WINTER JACKET**

**COLORS:** 169 RED/EBONY, 269 ORANGE/EBONY, 369 YELLOW/EBONY  
**SIZES:** XS-4XL  
**FABRIC:** Main fabric: 100% Polyester - 215 g.  
 Second fabric: 100% Polyamide - 235 g.  
 Lining: 100% Polyamide - 58 g.  
 Insulation: Primaloft Black Eco - 133 g. in body & 80 g. in sleeves.



169 269 369



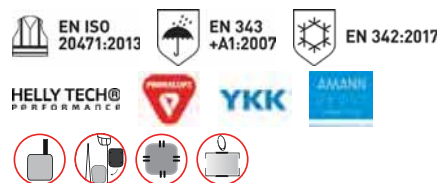
- Breathability: 20.000
- Water column: 15.000
- EN ISO 20471 CL 3
- EN 343 3,1
- EN 342, 0,328 m<sup>2</sup>K/W
- Air permeability CL 3
- YKK® front zipper and storm flap with velcro closure
- YKK® hand pockets
- YKK® chest pocket
- YKK® ventilation zippers under arms
- Internal Life Pocket™ for tablet, no need to open the parka to access
- Inner pocket
- Helmet compatible design
- Detachable hood
- Draw cord adjustment at hood
- Brushed Tricot in neck for max comfort
- No shoulder seams
- Cuffs with velcro adjustment
- Elastic wrist gaiters
- Draw cord adjustment at hem
- Zipper for entry inside garment for logo application
- ID card loop

**71495 ALNA WINTER CONSTRUCTION PANT CL 2**

**COLORS:** 169 RED/EBONY, 269 ORANGE/EBONY, 369 YELLOW/EBONY  
**SIZES:** C44-C62  
**FABRIC:** Main: 100% Polyester - 215 g.  
 Second fabric: 100% Polyamide - 235 g.  
 Lining: 100% Polyamide - 58 g.  
 Insulation: Primaloft® Black Eco - 100 g.  
 Reinforcement: 100% Cordura® fabric - 219 g.



169 269 369



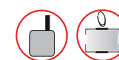
- Breathability: 20.000
- Water column: 15.000
- EN ISO 20471 CL 2
- EN 343 3,1
- EN 342, 0,328 m<sup>2</sup>K/W
- Air permeability CL 3
- Two hand pockets with YKK® zipper
- Zip-off hanging pockets with double bottom for extra durability
- Detachable and elastic suspenders, with zipper at back
- Broad center back belt loop for extra stability & strength
- Thigh pocket with flap and velcro closure
- Ruler pocket with double bottom for extra durability
- Boot zipper with storm flap and velcro closure
- Cordura® fabric reinforcement at knee and bottom leg
- Kneepad pockets
- 5 cm leg extensions
- ID card loop



169 269 369

**71494 ALNA WINTER PANT CL 1**

**COLORS:** 169 RED/EBONY, 269 ORANGE/EBONY, 369 YELLOW/EBONY  
**SIZES:** C44-C62  
**FABRIC:** Main: 100% Polyester - 215 g.  
 Second fabric: 100% Polyamide - 235 g.  
 Lining: 100% Polyamide - 58 g.  
 Insulation: Primaloft® Black Eco - 100 g.



- Breathability: 20.000
- Water column: 15.000
- EN ISO 20471 CL 1
- EN 343 3,1
- EN 342, 0,328 m²K/W
- Air permeability CL 3
- Two hand pockets
- Detachable and elastic suspenders, with zipper at back
- Broad center back belt loop for extra stability & strength
- Thigh pocket with flap and velcro closure
- Ruler pocket with double bottom for extra durability
- Boot zipper with storm flap and velcro closure
- 5 cm leg extensions
- ID card loop



269 369

**71694 ALNA WINTER SUIT**

AVAILABLE IN OCTOBER

A true Hi Vis winter suit designed and developed together with several of our professional users. The suit is fully wind and waterproof with lots of well thought-through features. It has arm and leg gaiters, leg zippers to the knees, Life Pocket™, hand pockets and an extended back to ensure optimized fit during long workdays

**COLORS:** 269 ORANGE/EBONY, 369 YELLOW/EBONY  
**SIZES:** C44-C62  
**FABRIC:** Main fabric: 100% Polyester, 215 g.  
 Second fabric: 100% Polyamide, 235 g.  
 Reinforcement: 100% Polyamide, 219 g.  
 Insulation: Primaloft Black Eco - 133 g. in body & legs, 80 g. in sleeves.



- Breathability: 20.000
- Water column: 15.000
- EN ISO 20471 CL 3
- Two-way YKK® zipper and storm flap with velcro closure
- Life Pocket™ with YKK® zipper at chest
- YKK® ventilation zippers under arms
- Hand pockets
- Internal Life Pocket™ for tablet, no need to open the suit to access
- Removable hood
- Draw cord adjustment at hood
- Brushed Tricot in neck for max comfort
- Draw cord adjustment at neck
- Cuffs with velcro adjustment
- Elastic wrist gaiters
- Broad center back belt loop for extra stability & strength
- Thigh pocket with flap and velcro closure
- Ruler pocket
- Boot zipper with storm flap and Velcro closure
- Snow gaiters at bottom leg
- Cordura® fabric reinforcement at knee and bottom leg
- Kneepad pockets
- 5 cm leg extensions
- Zipper for entry inside garment for logo application
- ID card loop



169 269 369

**71194 ALNA SHELL JACKET**

**COLORS:** 169 RED/EBONY, 269 ORANGE/EBONY, 369 YELLOW/EBONY  
**SIZES:** XS-4XL  
**FABRIC:** Main: 100% Polyester - 215 g/m²  
 Lining: 100% Polyamide - 58 g/m²



- Breathability: 20.000
- Water column: 15.000
- EN ISO 20471 CL 3
- EN 343 3,3
- Helly Tech® Performance
- Taped seams
- No shoulder seams
- Detachable hood
- Hood with draw cord and velcro adjustment
- Designed to be used with a helmet
- YKK® center front zipper with storm flap
- Chest pocket with YKK® zipper
- Life Pocket™
- Internal tablet pocket
- YKK® ventilation zippers under arms
- ID card loop
- YKK® hand pockets zipper
- Reflex around body and sleeves
- Articulated sleeves
- Velcro adjustment at bottom sleeve
- Wrist gaiter
- Brushed polyester inside collar
- Bottom hem adjustment with cord
- Extended back for max comfort
- Zipper for entry inside garment for logo applications



169 269 369

## 71496 ALNA SHELL CONSTRUCTION PANT CL 2

**COLORS:** 169 RED/EBONY, 269 ORANGE/EBONY, 369 YELLOW/EBONY  
**SIZES:** C44-C62  
**FABRIC:** Main: 100% Polyester - 215 g/m<sup>2</sup>  
 Lining: 100% Polyamide - 58 g/m<sup>2</sup>  
 Reinforcement: 100% Cordura® fabric - 219 g/m<sup>2</sup>



- Breathability: 20.000
- Water column: 15.000
- EN ISO 20471 CL 2
- EN 343 3,3
- Helly Tech® Performance
- Taped seams
- YKK® zipper
- Detachable and elastic suspenders with zipper at back
- Two hand pockets
- Two detachable hanging pockets
- Ruler pocket
- Thigh pocket with flap and velcro closure
- ID-Card loop under flap at thigh pocket
- YKK® Boot zippers with flap and velcro closure
- Adjustable knee pad position for better fit +/- 5 cm
- Reflective band at legs



169 269 369

## 74094 ALNA SOFTSHELL JACKET

**COLORS:** 169 RED/EBONY, 269 ORANGE/EBONY, 369 YELLOW/EBONY  
**SIZES:** XS-4XL  
**FABRIC:** Main: 100% Polyester - 320 g/m<sup>2</sup>



- Breathability: 10.000
- Water column: 10.000
- EN ISO 20471 Cl 3, XS = Cl 2
- YKK® zipper
- YKK® vislon center front zipper
- YKK® chest pocket zipper
- YKK® hand pockets zipper
- Brushed polyester inside collar
- ID card loop



169 269 369

## 77210 ALNA JACKET CL 3

New Hi vis jacket in our Alna collection. EN ISO 20471 Class 3 certified. Durable and comfortable fabric for industrial wash gives excellent value for money

**COLORS:** 169 RED/EBONY, 269 ORANGE/EBONY, 369 YELLOW/EBONY  
**SIZES:** XS-4XL  
**FABRIC:** Main: 70% Polyester, 30% Cotton - 300 g/m<sup>2</sup>



- EN ISO 20471 Cl 3, XS = Cl 2
- YKK® zipper
- YKK® vislon center front zipper
- YKK® chest pocket zipper
- YKK® hand pockets zipper
- Brushed polyester inside collar
- ID card loop



169 269 369

## 77110 ALNA CONSTRUCTION VEST CL 1

New Hi vis work vest in our Alna collection. EN ISO 20471 Class 1 certified. Durable and comfortable fabric for industrial wash gives excellent value for money

**COLORS:** 169 RED/EBONY, 269 ORANGE/EBONY, 369 YELLOW/EBONY  
**SIZES:** XS-4XL  
**FABRIC:** 70% Polyester, 30% Cotton - 300 g/m<sup>2</sup>



- EN ISO 20471 Cl 1
- YKK® zipper
- Reflective band around body
- Two hanging front pockets for nails/screws with angled corners and double bottom
- Two back pockets for tools with angled corners
- Mobile phone pocket



169 269 369

**77413 ALNA CONSTRUCTION PANT CL 2**

New Hi vis pant in our Alna collection. EN ISO 20471 Class 2 certified. Durable and comfortable fabric for industrial wash and Cordura® fabric reinforcements gives excellent value for money. Hanging pockets for tools.

**COLORS:** 169 RED/EBONY, 269 ORANGE/EBONY, 369 YELLOW/EBONY  
**SIZES:** C44- C64, D88- D116  
**FABRIC:** Main: 70% Polyester, 30% Cotton - 300 g/m²  
 Reinforcement: 100% Cordura® fabric - 219 g/m²



- EN ISO 20471 Cl 2
- YKK® zipper
- Reflective bands at legs
- Thigh pocket with flap for accessories/tools
- Two hanging pockets in Cordura® fabric with double bottom for extra durability & nylon webbing
- ID-Card loop
- Ruler pocket



169 269 369

**77412 ALNA CONSTRUCTION PANT CL 1**

New Hi vis pant in our Alna collection. EN ISO 20471 Class 1 certified. Durable and comfortable fabric for industrial wash and Cordura® fabric reinforcements gives excellent value for money. Hanging pockets for tools.

**COLORS:** 169 RED/EBONY, 269 ORANGE/EBONY, 369 YELLOW/EBONY  
**SIZES:** C44- C64, D88- D116  
**FABRIC:** Main: 70% Polyester, 30% Cotton - 300 g/m²  
 Reinforcement: 100% Cordura® fabric - 219 g/m²



- EN ISO 20471 Cl 1
- YKK® zipper
- Reflective bands at legs
- Thigh pocket with flap for accessories/tools
- Two hanging pockets in Cordura® fabric with double bottom for extra durability & nylon webbing
- ID-Card loop
- Ruler pocket



169 269 369

**77411 ALNA PANT CL 2**

Hi vis pant in our Alna collection. EN ISO 20471 Class 2 certified. Durable and comfortable fabric for industrial wash and Cordura® fabric reinforcements gives excellent value for money.

**COLORS:** 169 RED/EBONY, 269 ORANGE/EBONY, 369 YELLOW/EBONY  
**SIZES:** C44- C62, D88- D116  
**FABRIC:** Main: 70% Polyester, 30% Cotton - 300 g/m²  
 Reinforcement: 100% Cordura® fabric - 219 g/m²



- EN ISO 20471 Cl 2
- YKK® zipper
- Reflective bands at legs
- Thigh pocket with flap for accessories/tools
- Two back pockets with flap and Velcro closure
- ID-Card loop
- Ruler pocket



169 269 369

**77410 ALNA PANT CL 1**

Hi vis pant in our Alna collection. EN ISO 20471 Class 1 certified. Durable and comfortable fabric for industrial wash gives excellent value for money.

**COLORS:** 169 RED/EBONY, 269 ORANGE/EBONY, 369 YELLOW/EBONY  
**SIZES:** C44- C62, D88- D116  
**FABRIC:** Main: 70% Polyester, 30% Cotton - 300 g/m²



- EN ISO 20471 Cl 1
- YKK® zipper
- Thigh pocket with flap for accessories/tools
- Two back pockets with flap and Velcro closure
- ID-Card loop
- Ruler pocket



993

## 76486 ALNA COTTON CONSTRUCTION PANT CL 1

**COLORS:** 993 BLACK/CHARCOAL/EN ISO 20471  
**SIZES:** C44-C62, D88-D116  
**FABRIC:** Main: 100% Cotton 375 g/m<sup>2</sup>  
 Hi Vis: 85% Polyester 15% Cotton - 315 g/m<sup>2</sup>  
 Reinforcement: 100% Cordura® fabric - 219 g/m<sup>2</sup>



- EN ISO 20471 Cl1
- Cordura® fabric reinforcement
- Flexible waist
- Plastic covered metal buttons | Ruler pocket



169

269

369

## 77510 ALNA BIB CL 2

Hi vis bib pant in our Alna collection. EN ISO 20471 Class 2 certified. Durable and comfortable fabric for industrial wash and Cordura® fabric reinforcements gives excellent value for money.

**COLORS:** 169 RED/EBONY, 269 ORANGE/EBONY, 369 YELLOW/EBONY  
**SIZES:** C44-C64, D88-D116  
**FABRIC:** Main: 70% Polyester, 30% Cotton - 300 g/m<sup>2</sup>  
 Reinforcement: 100% Cordura® fabric - 219 g/m<sup>2</sup>



- EN ISO 20471 Cl 2
- YKK® zipper
- Fly with zip
- Adjustable elastic suspenders
- ID-Card loop
- Ruler pocket



169

369

## 77414 ALNA PIRATE PANT

**COLORS:** 169 RED/EBONY, 269 ORANGE/EBONY, 369 YELLOW/EBONY  
**SIZES:** C44-C62  
**FABRIC:** Main: 70% Polyester, 30% Cotton - 300 g/m<sup>2</sup>  
 Reinforcement: 100% Cordura® fabric - 219 g/m<sup>2</sup>



- EN ISO 20471 Cl 2, Size C44-C48 = Cl 1
- YKK® zipper
- Thigh pocket with flap for accessories/tools
- Two back pockets with flap and Velcro closure
- ID-Card loop
- Ruler pocket



169

269

369

## 77415 ALNA SHORTS

**COLORS:** 169 RED/EBONY, 269 ORANGE/EBONY, 369 YELLOW/EBONY  
**SIZES:** C44-C62  
**FABRIC:** Main: 70% Polyester, 30% Cotton - 300 g/m<sup>2</sup>



- EN ISO 20471 Cl 2, C44-C46 = Cl 1
- YKK® zipper
- Two back pockets with flap and Velcro closure
- ID-Card loop
- Ruler pocket



169

369

### 77610 ALNA SUIT CL 3

Hi vis suit in our Alna collection. EN ISO 20471 Class 3 certified. Durable and comfortable fabric for industrial wash and Cordura® fabric reinforcements gives excellent value for money.

**COLORS:** 169 RED/EBONY, 269 ORANGE/EBONY, 369 YELLOW/EBONY  
**SIZES:** C44-C62  
**FABRIC:** Main: 70% Polyester, 30% Cotton - 300 g/m²  
 Reinforcement: 100% Cordura® fabric - 219 g/m²



- EN ISO 20471 Cl 3
- YKK® zipper
- 360 degree reflective bands on body, sleeves and legs
- Two-way zipper with Velcro closure
- Two chest pockets with flaps and Velcro closure
- ID-Card loop
- Ruler pocket



369

### 70294 ALNA RAIN JACKET

**COLORS:** 369 YELLOW/EBONY  
**SIZES:** XS-4XL  
**FABRIC:** Main: 100% PVC on 100% Polyester knit - 390 g/m²



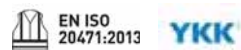
- EN ISO 20471 Cl 3
- EN 343 - 3,1
- 3M reflective
- Push button closure
- Push button adjustment at cuffs
- Hood with draw cord and Velcro adjustment
- designed to be used with a helmet
- Reflex around body and sleeves
- Two hand pockets
- Tail drop
- Storm flap with button closure
- ID card loop



369

### 70495 ALNA RAIN BIB CL 2

**COLORS:** 369 YELLOW/EBONY  
**SIZES:** XS-4XL  
**FABRIC:** Main: 100% PVC on 100% Polyester knit - 390 g/m²



- EN ISO 20471 Cl 2
- EN 343 - 3,1
- 3M reflective
- YKK® zipper
- Stretch suspenders
- YKK® inner chest pocket zipper
- Reflective band at legs
- Buttons at leg closure

# ALTA COLLECTION

**THE ALTA COLLECTION PROVIDES  
YOU PROTECTION AGAINST THE  
ELEMENTS WHILE KEEPING YOU  
VISIBLE WHEN NEEDED.**

Hi Vis certified, all waterproof and  
breathable - this collection lets you  
focus on your work and not your  
surroundings.







269 369

## 71332 ALTA WINTER JACKET

AVAILABLE IN OCTOBER

The Alta Winter Jacket gives you exactly what you need to stay warm and safe at work. No gimmicks just true performance

**COLORS:** 269 ORANGE/CHARCOAL, 369 YELLOW/CHARCOAL  
**SIZES:** XS-4XL  
**FABRIC:** Main fabric: 100% Polyester, 200 g. Second fabric: 100% Polyamide 145 g. Insulation: 100% Polyamide - 120 g. in body & 100 g. in sleeves.



- Breathability: 10.000
- Water column: 10.000
- EN ISO 20471 CL 3
- YKK® center front zipper
- Hand pockets with flap and velcro closure
- Removable hood
- Hood with draw cord adjustment at front and velcro adjustment at back
- Cuffs with velcro adjustment
- Draw cord adjustment at hem
- Zipper for entry inside garment for logo application
- ID card loop



269 369

## 70445 ALTA WINTER PANT

AVAILABLE IN OCTOBER

The Alta Winter Pant gives you exactly what you need to stay warm and safe at work. No gimmicks just true performance

**COLORS:** 269 ORANGE/CHARCOAL, 369 YELLOW/CHARCOAL  
**SIZES:** XS-4XL  
**FABRIC:** Main fabric: 100% Polyester, 200 g. Second fabric: 100% Polyamide 145 g. Insulation: 100% Polyamide, 100 g.



- Breathability: 10.000
- Water column: 10.000
- EN ISO 20471 CL 2
- Draw cord adjustment at waist
- Belt loops
- Boot zipper with storm flap and velcro closure
- ID card loop



269 369

## 71370 ALTA CIS JACKET

AVAILABLE IN OCTOBER

**COLORS:** 269 ORANGE/CHARCOAL, 369 YELLOW/CHARCOAL  
**SIZES:** XS-4XL  
**FABRIC:** Shell jacket: Main fabric: 100% Polyester, 200 g. Second fabric: 100% Polyamide 145 g. Inner jacket: Main fabric: 100% Polyester, 140 g. Insulation: 100% Polyamide - 100 g. in body & 80 g. in sleeves.



- Breathability: 10.000
- Water column: 10.000
- SHELL JACKET:**
  - EN ISO 20471 CL 3
  - YKK® center front zipper
  - Hand pockets with flap and velcro closure
  - Removable hood
  - Hood with draw cord adjustment at front and velcro adjustment at back
  - Cuffs with Velcro adjustment
  - Draw cord adjustment at hem
  - Zipper for entry inside garment for logo application
  - ID card loop
- INNER JACKET:**
  - EN ISO 20471 CL 2
  - YKK® center front zipper
  - YKK® hand pockets zipper
  - Zip-off sleeves
  - Elastic cuffs
  - Zipper for entry inside garment for logo application
  - ID card loop

**71071 ALTA SHELL JACKET**

AVAILABLE IN OCTOBER



269

369

Core waterproof, breathable shell jacket with Helly Tech Protection membrane. EN ISO 20471 Class 3 certified with shoulder reflectives for extra visibility. Packable hood, inner pocket and mesh lining for comfort.

**COLORS:** 269 ORANGE/CHARCOAL, 369 YELLOW/CHARCOAL  
**SIZES:** XS-4XL  
**FABRIC:** Main fabric: 100% Polyester, 200 g. Second fabric: 100% Polyamide 145 g.



- Breathability: 10.000
- Water column: 10.000
- EN ISO 20471 CL 3
- YKK® center front zipper
- Hand pockets with flap and velcro closure
- Removable hood
- Hood with draw cord adjustment at front and velcro adjustment at back
- Cuffs with Velcro adjustment
- Draw cord adjustment at hem
- Zipper for entry inside garment for logo application
- ID card loop

**71442 ALTA SHELL PANT**

AVAILABLE IN OCTOBER



269

369

Continuing to build out our Alta Hi Vis program we introduce the Alta Shell Pant which is a perfect match to the current Alta Shell Jacket

**COLORS:** 269 ORANGE/CHARCOAL, 369 YELLOW/CHARCOAL  
**SIZES:** XS-4XL  
**FABRIC:** Main fabric: 100% Polyester, 200 g. Second fabric: 100% Polyamide 145 g.



- Breathability: 10.000
- Water column: 10.000
- EN ISO 20471 CL 2
- Draw cord adjustment at waist
- Belt loops
- Boot zipper with storm flap and velcro closure
- ID card loop

**71391 ALTA PILOT JACKET**

160

260

360

Our take on the Classic bomber jacket - this one is both waterproof, breathable and warm. Helly Tech® Performance keeps you dry and a soft pile lining keeps you warm and comfy even on cold days. EN ISO 20471 Class 3 certified

**COLORS:** 160 RED, 260 ORANGE, 360 YELLOW  
**SIZES:** XS-4XL  
**FABRIC:** Main: 100% Polyester - 200 g/m<sup>2</sup>  
 Insulation: 100% Polyester pile, 350 g/m<sup>2</sup>



- Breathability: 10.000
- Water column: 10.000
- EN ISO 20471 CL 3
- EN 343 3,1
- EN 342 0,326 m<sup>2</sup>K/W[B](2.1 Clo) w/70445 Alta Insulated Pant
- Air permeability CL 3
- EN ISO 14058 without pant
- Helly Tech® Performance
- Windproof, waterproof and breathable
- ID-Card loop
- Mobile phone pocket
- 160 Available in October

**70665 ALTA INSULATED SUIT**

**COLORS:** 169 RED/CHARCOAL, 269 ORANGE/CHARCOAL, 369 YELLOW/CHARCOAL  
**SIZES:** C44-C64  
**FABRIC:** Hi Vis: 100% Polyester - 200 g/m<sup>2</sup>  
 Contrast: 100% Polyamide - 145 g/m<sup>2</sup>  
 Insulation: 120 g/m<sup>2</sup> in body, 100 g/m<sup>2</sup> in sleeve and legs  
 Lining: 100% Polyamide



- Breathability: 10.000
- Water column: 10.000
- EN ISO 20471 Cl 3
- EN 343 Cl 3,1
- EN 342 0,314 m<sup>2</sup> K/W(B)[2.0 Clo]
- Air permeability Cl 3
- Windproof, waterproof and breathable
- ID-Card loop



169 269 369

**71070 ALTA SHELTER JACKET**

Our entry price point waterproof, breathable jacket for workers needing EN ISO 20471 certified high vis Clothing. Helly Tech® Protection keeps you dry under rough conditions. Mesh lined for extra comfort.

**COLORS:** 260 ORANGE, 360 YELLOW  
**SIZES:** XS-4XL  
**FABRIC:** Main: 100% Polyester  
 Lining: 100% Polyester



- Breathability: 10.000
- Water column: 3000
- EN ISO 20471 Cl 3
- EN 343 3,3
- Helly Tech® Protection
- Waterproof, windproof and breathable
- Fully taped construction
- YKK® center front zip with storm flap
- Removable hood
- Hood with draw cord adjustment at front
- ID-Card loop

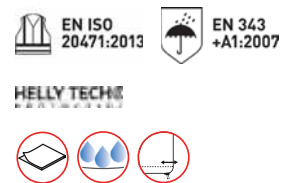


260 360

**71570 ALTA SHELTER BIB**

Entry price point waterproof, breathable bib pant for days when high visibility is needed. EN ISO 20471 Class 2 certified. Helly Tech® Protection keeps you dry on stormy days. Front pocket and mesh lining for extra comfort.

**COLORS:** 260 ORANGE, 360 YELLOW  
**SIZES:** XS-4XL  
**FABRIC:** Main: 100% Polyester  
 Lining: 100% Polyester



- Breathability: 10.000
- Water column: 3000
- EN ISO 20471 Cl 2
- EN 343 3,3
- Helly Tech® Protection
- Waterproof, windproof and breathable
- Fully taped construction
- Adjustable elastic suspenders



260 360

**76196 ALTA JACKET**

**COLORS:** 369 YELLOW/CHARCOAL. 269 ORANGE/CHARCOAL  
**SIZES:** XS-3XL  
**FABRIC:** Hi Vis: 85% Polyester, 15% Cotton - 248 g/m<sup>2</sup>  
 Contrast: 65% Polyester, 35% cotton - 245 g/m<sup>2</sup>

 **EN ISO 20471:2013**


- EN ISO 20471 Cl 3
- Front zipper
- Reflective band
- Two pockets at front with flaps
- ID-Card loop

**76496 ALTA CONSTRUCTION PANT**

**COLORS:** 369 YELLOW/CHARCOAL. 269 ORANGE/CHARCOAL  
**SIZES:** C44-C64, D88-D116  
**FABRIC:** Hi Vis: 85% Polyester, 15% Cotton - 248 g/m<sup>2</sup>  
 Reinforcement: 100% Polyamide - 200 g/m<sup>2</sup>



- EN ISO 20471 Cl 2
- Fly with zip
- Plastic covered metal buttons
- Two pockets at front
- Thigh pocket with flap
- Two hanging front pockets for nails/screws in reinforcement fabric, with double bottom for increased durability
- Ruler pocket

**76491 ALTA CONSTRUCTION PANT CL1**

**COLORS:** 369 YELLOW/CHARCOAL. 269 ORANGE/CHARCOAL  
**SIZES:** C44-C64, D88-D116  
**FABRIC:** Hi Vis: 85% Polyester, 15% Cotton - 248 g/m<sup>2</sup>  
 Contrast: 65% Polyester, 35% cotton - 245 g/m<sup>2</sup>  
 Reinforcement: 100% Polyamide - 200 g/m<sup>2</sup>



- EN ISO 20471 Cl 1
- Fly with zip
- Plastic covered metal buttons
- Two pockets at front
- Thigh pocket with flap
- Two hanging front pockets for nails/screws in reinforcement fabric, with double bottom for increased durability
- Ruler pocket

**76492 ALTA PANT CL 1**

**COLORS:** 369 YELLOW/CHARCOAL. 269 ORANGE/CHARCOAL  
**SIZES:** C44-C64, D88-D116  
**FABRIC:** Hi Vis: 85% Polyester, 15% Cotton - 248 g/m<sup>2</sup>  
 Contrast: 65% Polyester, 35% cotton - 245 g/m<sup>2</sup>  
 Reinforcement: 100% Polyamide - 200 g/m<sup>2</sup>



- EN ISO 20471 Cl 1
- Fly with zip
- Plastic covered metal buttons
- Two pockets at front
- Thigh pocket with flap

# ADDVIS COLLECTION

**THE NEW ADDVIS COLLECTION  
GIVES YOU ALL THE BASIC  
APPAREL NEEDED TO STAY  
VISIBLE AND SAFE IN YOUR  
LINE OF WORK**





**72171 ADDVIS FLEECE JACKET**

Our Addvis series gives great value for money. The new Addvis fleece jacket is perfect for layering or just be used by itself. Great insulation and comfort for a reasonable price.

**COLORS:** 160 RED, 260 ORANGE, 360 YELLOW  
**SIZES:** XS - 4XL  
**FABRIC:** Main: 100% Polyester - 280 g/m<sup>2</sup>



- EN ISO 20471 CL 3
- Center front YKK® zipper
- Chin Guard
- Brushed polyester inside collar and hand pockets
- Hand pockets with YKK® zipper
- Zip in compatible
- ID-Card loop



160 260 360

**79094 ADDVIS ZIP HOODIE**

Addvis Zip Hoodie combines soft fabrics and stretch reflectives to ensure maximum comfort. Hi Vis certification ensures you are safe and visible while working.

**COLORS:** 160 RED, 260 ORANGE, 360 YELLOW  
**SIZES:** XS-4XL  
**FABRIC:** Main: 100 % Polyester - 300 g/m<sup>2</sup>  
 Rib: 97% Polyester 3% Elastane - 405 g/m<sup>2</sup>



- EN ISO 20471 Cl 2 size XS Cl 3 size S >
- 4 way stretch reflex and fabric for ultimate comfort
- YKK® center front zipper
- 360 degree reflex on body and sleeves
- YKK® hand pockets zipper
- Hood with draw cord adjustment
- Rib at bottom sleeve and hem
- ID Card Loop



160 260 360

**79112 ADDVIS ZIP SWEATSHIRT**

Addvis Zip Sweater combines soft fabrics and stretch reflectives to ensure maximum comfort. Hi Vis certification ensures you are safe and visible while working.

**COLORS:** 160 RED, 260 ORANGE, 360 YELLOW  
**SIZES:** XS-4XL  
**FABRIC:** Main: 100 % Polyester - 300 g/m<sup>2</sup>  
 Rib: 97% Polyester 3% Elastane - 405 g/m<sup>2</sup>



- EN ISO 20471 Cl 2 size XS Cl 3 size S >
- 4 way stretch reflex and fabric for ultimate comfort
- YKK® center front zipper
- 360 degree reflex on body and sleeves
- YKK® hand pockets zipper
- Rib at bottom sleeves and hem
- ID Card Loop



160 260 360

**79096 ADDVIS HALF ZIP SWEATSHIRT**

Addvis Half Zip Sweater combines soft fabrics and stretch reflectives to ensure maximum comfort. Hi Vis certification ensures you are safe and visible while working.

**COLORS:** 160 RED, 260 ORANGE, 360 YELLOW  
**SIZES:** XS-4XL  
**FABRIC:** Main: 100 % Polyester - 300 g/m<sup>2</sup>  
 Rib: 97% Polyester 3% Elastane - 405 g/m<sup>2</sup>



- EN ISO 20471 Cl 2 size XS Cl 3 size S >
- 4 way stretch reflex and fabric for ultimate comfort
- YKK® zipper
- 360 degree reflex on body and sleeves
- Rib at bottom sleeves and hem
- ID Card Loop



160 260 360



### 79095 ADDVIS SWEATSHIRT

Addvis Sweater combines soft fabrics and stretch reflectives to ensure maximum comfort. Hi Vis certification ensures you are safe and visible while working.

**COLORS:** 160 RED, 260 ORANGE, 360 YELLOW  
**SIZES:** XS-4XL  
**FABRIC:** Main: 100 % Polyester - 300 g/m<sup>2</sup>  
 Rib: 97% Polyester 3% Elastane - 405 g/m<sup>2</sup>



- EN ISO 20471 Cl 2 size XS Cl 3 size S >
- 4 way stretch reflex and fabric for ultimate comfort
- 360 degree reflex on body and sleeves
- Rib at bottom sleeves and hem
- ID Card Loop



### 79093 ADDVIS LONGSLEEVE

Addvis Longsleeve combines soft fabrics and stretch reflectives to ensure maximum comfort. Hi Vis certification ensures you are safe and visible while working.

**COLORS:** 260 ORANGE, 360 YELLOW  
**SIZES:** XS-4XL  
**FABRIC:** Main: 100 % Polyester - 143 g/m<sup>2</sup>



- EN ISO 20471 Cl 2 size XS Cl 3 size S >
- 4 way stretch reflex and fabric for ultimate comfort
- 360 degree reflex on body and sleeves



### 79092 ADDVIS TEE

Addvis Tee combines soft fabrics and stretch reflectives to ensure maximum comfort. Hi Vis certification ensures you are safe and visible while working.

**COLORS:** 260 ORANGE, 360 YELLOW  
**SIZES:** XS-4XL  
**FABRIC:** Main: 100 % Polyester - 143 g/m<sup>2</sup>

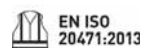


- EN ISO 20471 Cl 2
- 4 way stretch reflex and fabric for ultimate comfort
- 360 degree reflex on body and sleeves



### 79218 ADDVIS SHORT SLEEVE VEST

**COLORS:** 260 ORANGE, 360 YELLOW  
**SIZES:** M-3XL  
**FABRIC:** Main: 100% Polyester - 130 g/m<sup>2</sup>



- EN ISO 20471 Cl 3
- Zipper in front



169

## 71374 POTSDAM JACKET



**COLORS:** 169 RED/CHARCOAL  
**SIZES:** S-4XL  
**FABRIC:** Hi Vis: 100% Polyester - 200 g/m<sup>2</sup>  
 Contrast: 100% Polyamide - 140 g/m<sup>2</sup>  
 Lining: 100% Polyamide

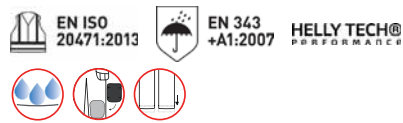
- EN ISO 20471 Cl 3
- EN 343 Cl 3,3
- Helly Tech® Performance
- Fully taped construction
- Detachable hood



265

369

## 71475 POTSDAM PANT



**COLORS:** 265 ORANGE/NAVY,  
 369 YELLOW/CHARCOAL  
**SIZES:** XS-4XL  
**FABRIC:** Hi Vis: 100% Polyester - 200 g/m<sup>2</sup>  
 Contrast: 100% Polyamide - 140 g/m<sup>2</sup>  
 Lining: 100% Polyamide

- EN ISO 20471 Cl 2
- EN 343 Cl 3,3
- Helly Tech® Performance
- Fully taped construction





360

**70265 NARVIK COAT**

**COLORS:** 360 EN ISO 20471 YELLOW  
**SIZES:** XS-4XL  
**FABRIC:** Main: 100% Polyester - 170 g/m<sup>2</sup>, PU coating

- EN ISO 20471 Cl 3
- EN 343 Cl 3,1
- 3M reflex
- Waterproof fabric and construction
- Packable hood with draw cord adjustment at front



260

360

**70260 NARVIK JACKET**

**COLORS:** 260 ORANGE, 360 YELLOW  
**SIZES:** XS-4XL  
**FABRIC:** Main: 100% Polyester - 170 g/m<sup>2</sup>, PU coating

- EN ISO 20471 Cl 3
- EN 343 Cl 3,1
- 3M reflex
- Waterproof fabric and construction
- Packable hood with draw cord adjustment at front



260

360

**70460 NARVIK PANT**

**COLORS:** 260 ORANGE, 360 YELLOW  
**SIZES:** XS-4XL  
**FABRIC:** Main: 100% Polyester - 170 g/m<sup>2</sup>, PU coating

- EN ISO 20471 Cl 2
- EN 343 Cl 3,1
- 3M reflex
- Waterproof fabric and construction
- Elastic at waist
- Push button adjustment at hem



260

360

**70570 NARVIK BIB**

**COLORS:** 260 ORANGE, 360 YELLOW  
**SIZES:** XS-3XL  
**FABRIC:** Main: 100% Polyester - 170 g/m<sup>2</sup>, PU coating

- EN ISO 20471 Cl 2
- EN 343 Cl 3,1
- 3M reflex
- Waterproof fabric and construction
- Double layer fabric at knees
- Inner chest pocket with zipper

## BASE LAYER

Helly Hansen revolutionized the industry in the early 1970s with the introduction of the first technical base layers. LIFA® moves moisture away from the body allowing users to stay warm and comfortable. It has been used by professionals on every ocean, many of the world's tallest peaks and was included in Outside Magazine's list of The Most Influential Gear of All Time in 2012. LIFA® remains the cornerstone of what we believe is the best technical base layer available today.





# LIFA MERINO

PROFESSIONAL LEVEL WARMTH  
AND MOISTURE MANAGEMENT

# LIFA MERINO



WARMTH LEVEL



**YKK®**

YKK® center front half zip with back placket and chin protector

No shoulder seams



Lifa® Merino

No side seams

Flatlock seams for max comfort

## 75107 HH LIFA MERINO HALF ZIP

By mixing Lifa® with Merino Wool we get the best of two worlds. While Lifa® transports the sweat away from your body the Merino Wool ensures you stay warm. Built for high activity on cold days

**COLORS:** 590 NAVY, 930 GREY MÉLANGE, 990 BLACK  
**SIZES:** XS-4XL  
**FABRIC:** Main: 57%Merino, 43% Polypropylene - 215 g/m²



- Lifa® Stay Warm Technology
- Lifa® Merino
- YKK® zipper
- YKK® center front half zip with back placket and chin protector
- No shoulder seams
- No side seams
- Flatlock seams for max comfort



590 930 990



## 75106 HH LIFA MERINO CREWNECK

By mixing Lifa® with Merino Wool we get the best of two worlds. While Lifa® transports the sweat away from your body the Merino Wool ensures you stay warm. Built for high activity on cold days

**COLORS:** 590 NAVY, 930 GREY MÉLANGE, 990 BLACK  
**SIZES:** XS-4XL  
**FABRIC:** Main: 57%Merino, 43% Polypropylene - 215 g/m²



- Lifa® Stay Warm Technology
- Lifa® Merino
- No shoulder seams
- No side seams
- Flatlock seams for max comfort



590 930 990



590

930

990

### 75506 HH LIFA MERINO PANT

By mixing Lifa® with Merino Wool we get the best of two worlds. While Lifa® transports the sweat away from your body the Merino Wool ensures you stay warm. Built for high activity on cold days

**COLORS:** 590 NAVY, 930 GREY MÉLANGE, 990 BLACK

**SIZES:** XS-4XL

**FABRIC:** Main: 57%Merino, 43% Polypropylene - 215 g/m²



- Lifa® Stay Warm Technology
- Lifa® Merino
- Elastic in waist for perfect fit and freedom of movement
- Gusset at crotch
- Flatlock seams for max comfort



990

## 75210 W HH LIFA MERINO HALF ZIP

AVAILABLE IN OCTOBER

Same quality as the well know HH Lifa® Merino styles with a true female fit.

**COLORS:** 990 BLACK  
**SIZES:** XS-2XL  
**FABRIC:** Main fabric: 57% Merino, 43% Polypropylene, 215 g.



- Lifa® Stay Warm Technology
- Lifa® Merino
- YKK® center front half zip with back placket and chin protector
- No shoulder seams
- No side seams
- Flatlock seams for max comfort



990

## 75209 W HH LIFA MERINO CREWNECK

AVAILABLE IN OCTOBER

Same quality as the well know HH Lifa® Merino styles with a true female fit.

**COLORS:** 990 BLACK  
**SIZES:** XS-2XL  
**FABRIC:** Main fabric: 57% Merino, 43% Polypropylene, 215 g.



- Lifa® Stay Warm Technology
- Lifa® Merino
- No shoulder seams
- No side seams
- Flatlock seams for max comfort



990

## 75520 W HH LIFA MERINO PANT

AVAILABLE IN OCTOBER

Same quality as the well know HH Lifa® Merino styles with a true female fit.

**COLORS:** 990 BLACK  
**SIZES:** XS-2XL  
**FABRIC:** Main fabric: 57% Merino, 43% Polypropylene, 215 g.



- Lifa® Stay Warm Technology
- Lifa® Merino
- Elastic in waist for perfect fit and freedom of movement
- Gusset at crotch
- Flatlock seams for max comfort



### 79705 HH LIFA MERINO BEANIE

By mixing Lifa® with Merino Wool we get the best of two worlds. While Lifa® transports the sweat away from your body the Merino Wool ensures you stay warm. Built for high activity on cold days

**COLORS:** 930 GREY MÉLANGE, 990 BLACK  
**SIZES:** STD  
**FABRIC:** Main: 57%Merino, 43% Polypropylene - 215 g/m²



- Lifa® Stay Warm Technology
- Lifa® Merino
- Double main fabric
- Flatlock seams for max comfort



### 79706 HH LIFA MERINO NECK GAITOR

By mixing Lifa® with Merino Wool we get the best of two worlds. While Lifa® transports the sweat away from your body the Merino Wool ensures you stay warm. Built for high activity on cold days

**COLORS:** 990 BLACK  
**SIZES:** STD  
**FABRIC:** Main: 57%Merino, 43% Polypropylene - 215 g/m²



- Lifa® Stay Warm Technology
- Lifa® Merino
- Flatlock seams for max comfort



### 79707 HH LIFA MERINO BALACLAVA

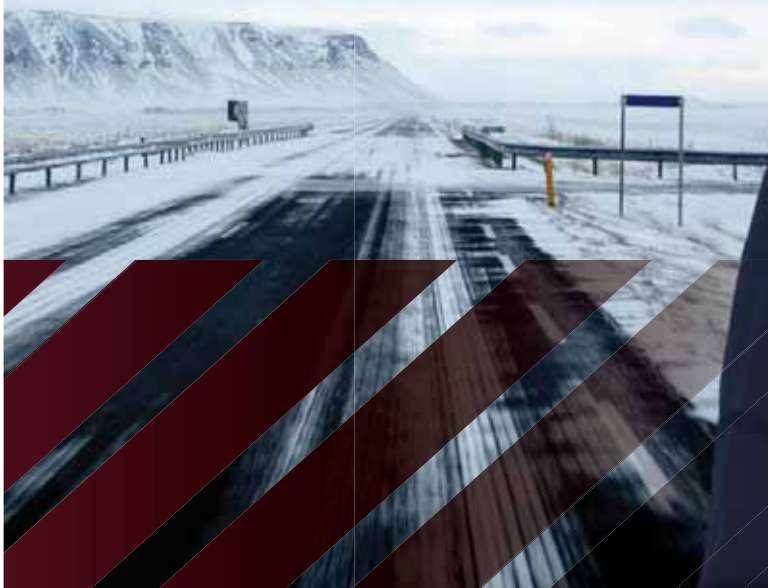
By mixing Lifa® with Merino Wool we get the best of two worlds. While Lifa® transports the sweat away from your body the Merino Wool ensures you stay warm. Built for high activity on cold days

**COLORS:** 990 BLACK  
**SIZES:** STD  
**FABRIC:** Main: 57%Merino, 43% Polypropylene - 215 g/m²



- Lifa® Stay Warm Technology
- Lifa® Merino
- Flatlock seams for max comfort

# LIFA MAX



OUR WARMEST TECHNICAL  
BASE LAYER WITH 100%  
LIFA FIBERS.

# LIFA MAX



WARMTH LEVEL



**75114 HH LIFA MAX HALF ZIP**

590 990

We are proud to introduce the all new Lifa® Max to our assortment. 100% Lifa® ensures sweat is transported away from your skin while the dual layer gives you the warmth. This is our warmest base layer and is built for low to medium activity.

**COLORS:** 590 NAVY, 990 BLACK  
**SIZES:** XS-4XL  
**FABRIC:** Main: 100% Polypropylene 230 g/m²



- Lifa® Stay Warm Technology
- Lifa® Max
- No shoulder seams
- No side seams
- Flatlock seams for max comfort

**75108 HH LIFA MAX CREWNECK**

590 990

We are proud to introduce the all new Lifa® Max to our assortment. 100% Lifa® ensures sweat is transported away from your skin while the dual layer gives you the warmth. This is our warmest base layer and is built for low to medium activity.

**COLORS:** 590 NAVY, 990 BLACK  
**SIZES:** XS-4XL  
**FABRIC:** Main: 100% Polypropylene 230 g/m²



- Lifa® Stay Warm Technology
- Lifa® Max
- No shoulder seams
- No side seams
- Flatlock seams for max comfort

**75508 HH LIFA MAX PANT**

590 990

We are proud to introduce the all new Lifa® Max to our assortment. 100% Lifa® ensures sweat is transported away from your skin while the dual layer gives you the warmth. This is our warmest base layer and is built for low to medium activity.

**COLORS:** 590 NAVY, 990 BLACK  
**SIZES:** XS-4XL  
**FABRIC:** Main: 100% Polypropylene 230 g/m²



- Lifa® Stay Warm Technology
- Lifa® Max
- Elastic in waist for perfect fit and freedom of movement
- Gusset at crotch
- Flatlock seams for max comfort

### 79708 HH LIFA MAX BEANIE

We are proud to introduce the all new Lifa® Max to our assortment. 100% Lifa® ensures sweat is transported away from your skin while the dual layer gives you the warmth. This is our warmest base layer and is built for low to medium activity.

**COLORS:** 590 NAVY, 990 BLACK  
**SIZES:** STD  
**FABRIC:** Main: 100% Polypropylene 230 g/m²



- Lifa® Stay Warm Technology
- Lifa® Max
- Double main fabric
- Flatlock seams for max comfort



### 79709 HH LIFA MAX NECK GAITOR

We are proud to introduce the all new Lifa® Max to our assortment. 100% Lifa® ensures sweat is transported away from your skin while the dual layer gives you the warmth. This is our warmest base layer and is built for low to medium activity.

**COLORS:** 590 NAVY, 990 BLACK  
**SIZES:** STD  
**FABRIC:** Main: 100% Polypropylene 230 g/m²



- Lifa® Stay Warm Technology
- Lifa® Max
- Double main fabric
- Flatlock seams for max comfort



### 79710 HH LIFA MAX BALACLAVA

We are proud to introduce the all new Lifa® Max to our assortment. 100% Lifa® ensures sweat is transported away from your skin while the dual layer gives you the warmth. This is our warmest base layer and is built for low to medium activity.

**COLORS:** 590 NAVY, 990 BLACK  
**SIZES:** STD  
**FABRIC:** Main: 100% Polypropylene 230 g/m²



- Lifa® Stay Warm Technology
- Lifa® Max
- Double main fabric
- Flatlock seams for max comfort





# LIFA

PROFESSIONAL LEVEL  
PERFORMANCE AND MOISTURE  
MANAGEMENT

# LIFA®

WARMTH LEVEL





590 990

**75109 HH LIFA HALF ZIP**

Our unique Lifa® technology in a long-sleeve crewneck. Lifa® moves moisture away from your skin and makes sure you stay dry while you work hard and sweat. Built for high activity in warmer weather.

**COLORS:** 590 NAVY, 990 BLACK

**SIZES:** XS-4XL

**FABRIC:** Main: 100% Polypropylene - 125 g/m²



- Lifa® Stay Warm Technology
- HH®Lifa
- No shoulder seams
- No side seams
- Flatlock seams for max comfort



590 990

**75105 HH LIFA CREWNECK**

Our unique Lifa® technology in a long-sleeve crewneck. Lifa® moves moisture away from your skin and makes sure you stay dry while you work hard and sweat. Built for high activity in warmer weather.

**COLORS:** 590 NAVY, 990 BLACK

**SIZES:** XS-4XL

**FABRIC:** Main: 100% Polypropylene - 125 g/m²



- Lifa® Stay Warm Technology
- HH®Lifa
- No shoulder seams
- No side seams
- Flatlock seams for max comfort



590 990

**75104 HH LIFA T-SHIRT**

Our unique Lifa® technology in a t-shirt. Lifa® moves moisture away from your skin and makes sure you stay dry while you work hard and sweat. Built for high activity in warmer weather.

**COLORS:** 590 NAVY, 990 BLACK

**SIZES:** XS-4XL

**FABRIC:** Main: 100% Polypropylene - 125 g/m²



- Lifa® Stay Warm Technology
- HH®Lifa
- No shoulder seams
- No side seams
- Flatlock seams for max comfort



590

990

## 75505 HH LIFA PANT

Our unique Lifa® technology in a pant. Lifa® moves moisture away from your skin and makes sure you stay dry while you work hard and sweat. Built for high activity in warmer weather.

**COLORS:** 590 NAVY, 990 BLACK  
**SIZES:** XS-4XL  
**FABRIC:** Main: 100% Polypropylene - 125 g/m²



- Lifa® Stay Warm Technology
- HH®Lifa
- No shoulder seams
- No side seams
- Flatlock seams for max comfort





992

#### 76469 CHELSEA BOXER 2 PACK

**COLORS:** 992 BLACK  
**SIZES:** S-3XL  
**FABRIC:** Main: 100% Cotton

- Elastic at waist

# RAINWEAR & FISHING



**EN 343+A1:2007**

This standard specifies requirements and test methods applicable to materials and seams of protective clothing against the influence of precipitation (e.g. rain, snowflakes), fog and ground humidity at temperatures down to 5° C.



# STORM SERIES



**THE STORM SERIES SETS  
THE NEW STANDARD IN RAIN  
GEAR FOR FISHING!**



### 70283 STORM RAIN JACKET

Storm Jacket sets the new standard in rain gear built for fishing! Phthalate free fabrics ensures low environmental impact while at the same time keeping you dry no matter the weather.

**COLORS:** 299 DARK ORANGE/BLACK, 480 ARMY GREEN, 990 BLACK  
**SIZES:** XS-4XL  
**FABRIC:** Main: 100% PVC on 100% Polyester knit - 310 g/m²



EN 343  
+A1:2007

YKK



- EN 343:2003 + A1:2007 3, 1
- AATCC 127
- YKK® center front zipper
- Double main fabric front flap
- Napoleon pocket with YKK® zipper and hole for head phones
- No shoulder seams
- Hood with draw cord adjustment at front and Velcro adjustment at back
- Neoprene cuffs
- Inner pocket
- Extended back for better comfort
- ID card loop

299 480 990



### 74080 STORM HYBRID ANORAK

The combination of softshell fabric with light weight Phthalate free PVC gives breathable, waterproof fishing gear a whole new meaning.

**COLORS:** 999 EBONY/BLACK  
**SIZES:** XS-4XL  
**FABRIC:** Main: 94% Polyester, 6% Elastane - 305 g/m²  
 Secondary: 76% PVC, 24% Polyester - 310 g/m²

YKK



- YKK® center front half zip
- Chin guard
- Chest pocket with flap & Velcro closure
- No shoulder seams
- Neoprene cuffs
- Extended back for better comfort

999



### 70583 STORM RAIN BIB

Storm Bib sets the new standard in rain gear built for fishing! Phthalate free fabrics ensures low environmental impact while at the same time keeping you dry no matter the weather.

**COLORS:** 299 DARK ORANGE/BLACK, 480 ARMY GREEN, 990 BLACK  
**SIZES:** XS-4XL  
**FABRIC:** Main: 100% PVC on 100% Polyester knit - 310 g/m²



EN 343  
+A1:2007

YKK

- EN 343:2003 + A1:2007 3, 1
- AATCC 127
- Inner chest pocket with YKK® zipper
- Elastic suspenders
- Button adjustment in waist

480 990 299



### 78865 STORM INFLATABLE LIFEJACKET

The classic Helly Hansen inflatable lifejacket, in an updated modern design. The new ergonomic, abrasion-free neck construction allows for more comfortable use. The lifejacket is certified to the latest ISO 12402-3 standard, and provides a minimum buoyancy of 150 Newtons when inflated.

**COLORS:** 990 BLACK  
**SIZES:** STD  
**FABRIC:** Main: 100% Polyamide



- ISO 12402-3 certified inflatable lifejacket
- 150N buoyancy
- Easy-clean cover fabric
- UML MK5 automatic inflation technology
- light-weight
- Easy-to-use buckle
- Abrasion-free neck construction
- Compatible with spare parts: 78938 RELEASE MECH UML and 78940 RE-ARM GAS CYLINDER

990

# GALE SERIES

**THE GALE SERIES SETS THE  
NEW STANDARD IN RAIN GEAR  
BUILT FOR WORKERS!**

**70282 GALE RAIN JACKET**

Gale Jacket sets the new standard in rain gear built for workers!  
Phthalate free fabrics ensures low environmental impact while  
at the same time keeping you dry no matter the weather.

**COLORS:** 290 DARK ORANGE, 480 ARMY GREEN, 590 NAVY,  
990 BLACK  
**SIZES:** XS-4XL  
**FABRIC:** Main: 100% PU on 100% Polyester knit - 240 g/m<sup>2</sup>

EN 343  
+A1:2007

YKK

- EN 343:2003 + A1:2007 3, 1
- AATCC 127
- YKK® center front zipper
- Double main fabric front flap
- Napoleon pocket with YKK® zipper and hole for head phones
- Hand pockets
- Packable hood with draw cord adjustment at front
- Neoprene cuffs
- Inner pocket
- Bottom hem adjustment with cord
- Extended back for better comfort
- ID card loop



290

480



590

990

**70484 GALE CONSTRUCTION RAIN PANT**

Gale Pant sets the new standard in rain gear built for workers!  
Phthalate free fabrics ensures low environmental impact while  
at the same time keeping you dry no matter the weather.

**COLORS:** 290 DARK ORANGE, 480 ARMY GREEN, 590 NAVY,  
990 BLACK  
**SIZES:** XS-4XL  
**FABRIC:** Main: 100% PU on 100% Polyester knit - 240 g/m<sup>2</sup>

EN 343  
+A1:2007

- EN 343:2003 + A1:2007 3, 1
- AATCC 127
- Elastic at waist
- Opening for hanging pockets
- Ruler pocket
- Bottom hem adjustment with buttons



290

480



590

990

## 70485 GALE RAIN PANT

Gale Rain Pant sets the new standard in rain gear built for workers! Phthalate free fabrics ensures low environmental impact while at the same time keeping you dry no matter the weather.



- EN 343:2003 + A1:2007 3, 1
- AATCC 127
- Elastic at waist
- Bottom hem adjustment with buttons

**COLORS:** 290 DARK ORANGE, 480 ARMY GREEN, 590 NAVY, 990 BLACK  
**SIZES:** XS-4XL  
**FABRIC:** Main: 100% PU on 100% Polyester knit - 240 g/m<sup>2</sup>



290

480



590

990

## 70582 GALE RAIN BIB

Gale Rain Bib sets the new standard in rain gear built for workers! Phthalate free fabrics ensures low environmental impact while at the same time keeping you dry no matter the weather.



- EN 343:2003 + A1:2007 3, 1
- AATCC 127
- Inner chest pocket with YKK® zipper
- Elastic suspenders
- Button adjustment in waist
- Bottom hem adjustment with buttons

**COLORS:** 290 DARK ORANGE, 480 ARMY GREEN, 590 NAVY, 990 BLACK  
**SIZES:** XS-4XL  
**FABRIC:** Main: 100% PU on 100% Polyester knit - 240 g/m<sup>2</sup>



290

480



590

990





990

## 70186 VOSS COAT

EN 343  
+A1:2007



**COLORS:** 990 BLACK  
**SIZES:** XS-3XL  
**FABRIC:** Main: 100% Polyester - 170 g/m<sup>2</sup>, PU coated

- EN 343 3,1
- Waterproof fabric and construction
- Reflective elements
- Front zipper
- Storm flap



290

310

490

## 70180 VOSS JACKET

EN 343  
+A1:2007



**COLORS:** 290 DARK ORANGE, 310 LIGHT YELLOW, 490 DARK GREEN, 530 RACER BLUE, 590 NAVY, 990 BLACK

**SIZES:** XS-4XL  
**FABRIC:** Main: 100% Polyester - 170 g/m<sup>2</sup>, PU coated

- EN 343 3,1
- Waterproof fabric and construction
- Reflective elements
- Front zipper
- Packable hood with draw cord adjustment at front



530

590

990



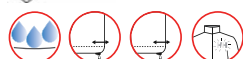
290

310

490

## 70480 VOSS PANT

EN 343  
+A1:2007



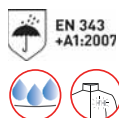
**COLORS:** 290 DARK ORANGE, 310 LIGHT YELLOW, 490 DARK GREEN, 590 NAVY, 990 BLACK  
**SIZES:** XS-4XL  
**FABRIC:** Main: 100% Polyester - 170 g/m<sup>2</sup>, PU coated

- EN 343 3,1
- Waterproof fabric and construction
- Reflective elements
- Elastic at waist
- Push button adjustment at hem



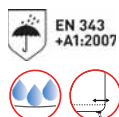
590

990

**70129 MANDAL JACKET**

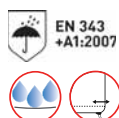
**COLORS:** 290 DARK ORANGE, 310 LIGHT YELLOW, 480 ARMY GREEN, 590 NAVY  
**SIZES:** XS-4XL  
**FABRIC:** Main: 100% Polyester 410 g/m<sup>2</sup>, PVC coated

- EN 343 3,1
- Hood with draw cord adjustment
- Storm flap
- Two hand pockets

**70529 MANDAL BIB**

**COLORS:** 290 DARK ORANGE, 310 LIGHT YELLOW, 480 ARMY GREEN, 590 NAVY  
**SIZES:** XS-4XL  
**FABRIC:** Main: 100% Polyester 410 g/m<sup>2</sup>, PVC coated

- EN 343 3,1
- Waterproof fabric and construction
- Inner chest pocket with zipper
- Adjustable elastic suspenders
- Push button adjustment at hem

**70429 MANDAL PANT**

**COLORS:** 310 LIGHT YELLOW, 480 ARMY GREEN  
**SIZES:** XS-4XL  
**FABRIC:** Main: 100% Polyester 410 g/m<sup>2</sup>, PVC coated

- EN 343 3,1
- Waterproof fabric and construction
- Push button adjustment
- Elastic at waist
- Push button adjustment at hem

**70004 STAVANGER JACKET**

**COLORS:** 210 LIGHT ORANGE  
**SIZES:** S-3XL  
**FABRIC:** Main: 50% Cotton, 50% Polyester - 480 g/m<sup>2</sup> - PVC Coating

- EN 343 3,1
- Waterproof fabric and construction
- Oil resistant
- No shoulder seams
- Hood with draw cord adjustment

**70404 STAVANGER BIB**

**COLORS:** 210 LIGHT ORANGE  
**SIZES:** S-3XL  
**FABRIC:** Main: 50% Cotton, 50% Polyester - 480 g/m<sup>2</sup> - PVC Coating

- EN 343 3,1
- Waterproof fabric and construction
- Oil resistant
- Detachable and elastic suspenders



900

**70400 TROMSØ BIB**
 **EN 343  
+A1:2007**


**COLORS:** 900 WHITE  
**SIZES:** S-3XL  
**FABRIC:** Main: 100% Polyester - 295 g/m<sup>2</sup> - PVC coating

- EN 343 3,1
- Waterproof fabric and construction
- Cold resistant to -30°C
- Oil resistant
- Detachable and elastic suspenders



900

**70701 BODØ APRON**
 **EN 343  
+A1:2007**


**COLORS:** 900 WHITE  
**SIZES:** STD  
**FABRIC:** Main: 100% Polyester - 295 g/m<sup>2</sup> - PVC coating

- EN 343 3,1
- Waterproof fabric and construction
- Cold resistant to -30°C
- Oil resistant
- Adjustable at waist



900

**70702 BODØ COAT**
 **EN 343  
+A1:2007**


**COLORS:** 900 WHITE  
**SIZES:** S-L  
**FABRIC:** Main: 100% Polyester - 295 g/m<sup>2</sup> - PVC coating

- EN 343 3,1
- Waterproof fabric and construction
- Cold resistant to -30°C
- Oil resistant
- Adjustable at waist



900

**70703 BODØ HALF SLEEVE**
 **EN 343  
+A1:2007**


**COLORS:** 900 WHITE  
**SIZES:** S- XL  
**FABRIC:** Main: 100% Polyester - 295 g/m<sup>2</sup> - PVC coating

- EN 343 3,1
- Waterproof fabric and construction
- Cold resistant to -30°C
- Oil resistant
- Elastic hem



900

**70090 HARSTAD APRON**
 **EN 343  
+A1:2007**


**COLORS:** 900 WHITE  
**SIZES:** STD  
**FABRIC:** Main: 100% Polyester - 410 g/m<sup>2</sup> - PVC coating

- EN 343 3,1
- Waterproof fabric and construction
- Oil resistant
- Adjustable at waist
- Adjustable neck band



# 79816 SVOLVÆR SOU'WESTER

EN 343  
+A1:2007



**COLORS:** 310 LIGHT YELLOW  
**SIZES:** S/55-56, M/57-58, L/59-60, XL/61-62, 2XL/63-64  
**FABRIC:** Main: 100% Polyester - 410 g/m<sup>2</sup> - PU coated

- EN 343 3,1
- Waterproof fabric and construction
- Lining
- Ear flaps
- Chin strap

310



# FLAME RETARDANT



**EN ISO 11612:2015**

## **EN ISO 11612:2015**

This standard specifies performance requirements for garments made from flexible materials, which are designed to protect the wearer's body, except the hands, from heat and/or flame.



**EN IEC 61482-1-2:2014**

## **EN 61482-1-2:2014**

This standard specifies methods to test material and garments intended for use in heat- and flame-resistant clothing for workers exposed to electric arcs.

**EN ISO 14116:2015**

## **EN ISO 14116:2015**

This standard specifies the performance requirements for the limited flame spread properties of materials, material assemblies and protective clothing in order to reduce the possibility of the clothing burning and thereby itself constituting a hazard.



**EN 1149-5:2008**

## **EN 1149-5:2008**

EN 1149 covers the requirements of properties and test methods for measurement of protection against static electricity and the discharge process.

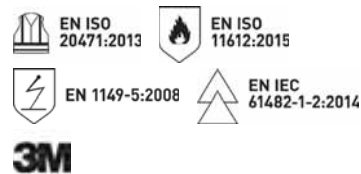




369

### 76072 ABERDEEN JACKET

**COLORS:** 369 YELLOW/CHARCOAL  
**SIZES:** XS-4XL  
**FABRIC:** 55% Modacryl, 44% Cotton, 1% Inox 330 g/m<sup>2</sup>



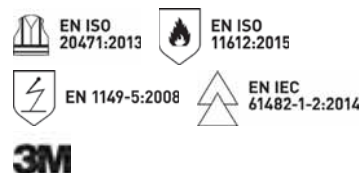
- EN ISO 20471 Cl 3
- EN ISO 11612 A1B1C1F1
- EN ISO 1149-5
- EN IEC 61482-2 Cl 1
- Electric Arc approved Cl 2 w/Fakse underwear
- 3M reflex



369

### 76476 ABERDEEN CONSTRUCTION PANT

**COLORS:** 369 YELLOW/CHARCOAL  
**SIZES:** C44-C64, D96-D116  
**FABRIC:** Main: 55% Modacryl, 44% Cotton, 1% Inox 330 g/m<sup>2</sup>



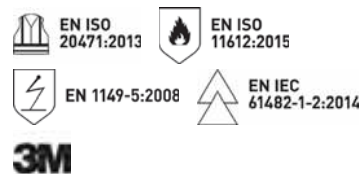
- EN ISO 20471 Cl 2
- EN ISO 11612 A1B1C1F1
- EN ISO 1149-5
- EN IEC 61482-2 Cl 1
- Electric Arc approved Cl 2 w/Fakse underwear
- 3M reflex



369

### 76480 ABERDEEN CONSTRUCTION PANT CL 1

**COLORS:** 369 YELLOW/CHARCOAL  
**SIZES:** C44-C64, D96-D116  
**FABRIC:** Main: 55% Modacryl, 44% Cotton, 1% Inox 330 g/m<sup>2</sup>



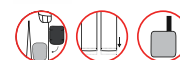
- EN ISO 20471 Cl 1
- EN ISO 11612 A1B1C1F1
- EN 1149-5
- EN IEC 61482-2 Cl 1
- Electric Arc approved Cl 2 w/Fakse underwear
- 3M reflex



369

**76475 ABERDEEN PANT****COLORS:** 369 YELLOW/CHARCOAL**SIZES:** C44-C64,  
D96-D116**FABRIC:** Main: 55% Modacryl, 44% Cotton, 1% Inox 330 g/m²EN ISO  
20471:2013EN ISO  
11612:2015

EN 1149-5:2008

EN IEC  
61482-1-2:2014**3M**

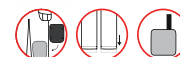
- EN ISO 20471 Cl 2
- EN ISO 11612 A1B1C1F1
- EN ISO 1149-5
- EN IEC 61482-2 Cl 1
- Electric Arc approved Cl 2 w/Fakse underwear
- 3M reflex



369

**76479 ABERDEEN PANT CL 1****COLORS:** 369 YELLOW/CHARCOAL**SIZES:** C44-C64,  
D96-D116**FABRIC:** Main: 55% Modacryl, 44% Cotton, 1% Inox 330 g/m²EN ISO  
20471:2013EN ISO  
11612:2015

EN 1149-5:2008

EN IEC  
61482-1-2:2014**3M**

- EN ISO 20471 Cl 1
- EN ISO 11612 A1B1C1F1
- EN 1149-5
- EN IEC 61482-2 Cl 1
- Electric Arc approved Cl 2 w/Fakse underwear
- 3M reflex



369

**76679 ABERDEEN SUIT****COLORS:** 369 YELLOW/CHARCOAL**SIZES:** C44-C64**FABRIC:** Main: 55% Modacryl, 44% Cotton, 1% Inox 330 g/m²EN ISO  
20471:2013EN ISO  
11612:2015

EN 1149-5:2008

EN IEC  
61482-1-2:2014**3M**

- EN ISO 20471 Cl 3
- EN ISO 11612 A1B1C1F1
- EN 1149-5
- EN IEC 61482-2 Cl 1
- Electric Arc approved Cl 2 w/Fakse underwear
- 3M reflex



369

**71385 ABERDEEN INSULATED JACKET**

It is here - our premium multinorm winter jacket in waterproof and breathable Helly tech fabric. This jacket will protect you from both the elements but also against flame and electrical arc. All major certifications - so you don't have to choose anything else - for any job.

**COLORS:** 369 YELLOW/CHARCOAL**SIZES:** S-3XL

**FABRIC:** Main: 65% Viscose FR, 22% Aramid, 12% polyamide,  
1 % antistatic 290 g/m²  
Backing: 100% polyurethane  
Insulation: 100 g/m²  
Lining: 100% Cotton,

EN ISO  
20471:2013EN ISO  
11612:2015

EN 1149-5:2008

EN IEC  
61482-1-2:2014EN 343  
+A1:2007

EN 342:2017

**HELLY TECH®**  
PERFORMANCE

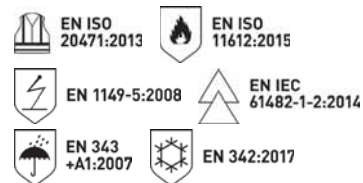
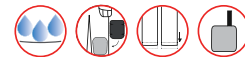
- EN ISO 20471 Cl 3
- EN ISO 11612 A1B1C1F1
- EN 1149-5
- EN IEC 61482-2 Cl 2 [7kA]
- EN 343 Cl 3,1
- EN 342 0,315 m2 K/W
- Air permeability cl 3



369

**71484 ABERDEEN INSULATED CONSTRUCTION PANT**

**COLORS:** 369 YELLOW/CHARCOAL  
**SIZES:** C44-C64, D96-D116  
**FABRIC:** Main: 65% Viscose FR, 22% Aramid, 12% polyamide, 1 % antistatic 290 g/m<sup>2</sup>  
 Backing: 100% polyurethane  
 Insulation: 100 g/m<sup>2</sup>  
 Lining: 100% Cotton,

HELLY TECH®  
PERFORMANCE

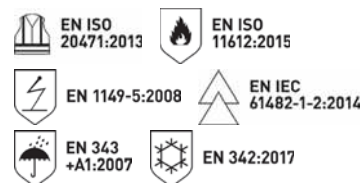
- EN ISO 20471 Cl 2
- EN ISO 11612 A1B1C1F1
- EN 1149-5
- EN IEC 61482-2 Cl 2 [7kA]
- EN 343 Cl 3,1
- EN 342 0,315 m<sup>2</sup> K/W
- Air permeability cl 3



369

**71486 ABERDEEN INSULATED CONSTRUCTION PANT CL 1**

**COLORS:** 369 YELLOW/CHARCOAL  
**SIZES:** C44-C64, D96-D116  
**FABRIC:** Main: 65% Viscose FR, 22% Aramid, 12% polyamide, 1 % antistatic 290 g/m<sup>2</sup>  
 Backing: 100% polyurethane  
 Insulation: 100 g/m<sup>2</sup>  
 Lining: 100% Cotton,

HELLY TECH®  
PERFORMANCE

- EN ISO 20471 Cl 1
- EN ISO 11612 A1B1C1F1
- EN 1149-5
- EN IEC 61482-2 Cl 2 [7kA]
- EN 343 Cl 3,1
- EN 342 0,315 m<sup>2</sup> K/W
- Air permeability cl 3

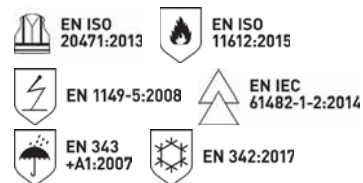


369

**71485 ABERDEEN INSULATED PANT**

Hi vis certified down pant for extreme warmth and protection in the coldest conditions. Helly Tech® Performance waterproof, windproof and breathable fully taped construction. High quality Allied Down European goose down with +700 fill power for extreme weather

**COLORS:** 369 YELLOW/CHARCOAL  
**SIZES:** C44-C64, D96-D116  
**FABRIC:** Main: 65% Viscose FR, 22% Aramid, 12% polyamide, 1 % antistatic 290 g/m<sup>2</sup>  
 Backing: 100% polyurethane  
 Insulation: 100 g/m<sup>2</sup>  
 Lining: 100% Cotton,

HELLY TECH®  
PERFORMANCE

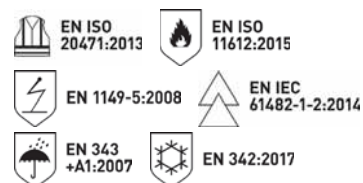
- EN ISO 20471 Cl 2
- EN ISO 11612 A1B1C1F1
- EN 1149-5
- EN IEC 61482-2 Cl 2 [7kA]
- EN 343 Cl 3,1
- EN 342 0,315 m<sup>2</sup> K/W
- Air permeability cl 3



369

**71487 ABERDEEN INSULATED PANT CL 1**

**COLORS:** 369 YELLOW/CHARCOAL  
**SIZES:** C44-C64, D92-D116  
**FABRIC:** Main: 65% Viscose FR, 22% Aramid, 12% polyamide, 1 % antistatic 290 g/m<sup>2</sup>  
 Backing: 100% polyurethane  
 Insulation: 100 g/m<sup>2</sup>  
 Lining: 100% Cotton,

HELLY TECH®  
PERFORMANCE

- EN ISO 20471 Cl 1
- EN ISO 11612 A1B1C1F1
- EN 1149-5
- EN IEC 61482-2 Cl 2 [7kA]
- EN 343 Cl 3,1
- EN 342 0,315 m<sup>2</sup> K/W
- Air permeability cl 3



260

360

**71329 ROTHENBURG III JACKET**

**COLORS:** 260 ORANGE, 360 YELLOW  
**SIZES:** S-3XL  
**FABRIC:** Main: 98% Polyester, 2% Carbon - 205 g/m<sup>2</sup>

EN ISO  
20471:2013

EN 1149-5:2008

EN 343  
+A1:2007**HELLY TECH®**  
PERFORMANCE

- EN ISO 20471 CL 3
- EN 1149-5
- EN 14116 1/15H/60 for outer face and Index 3/5I/60 for inner face.
- EN 343 CL 3,3
- Helly Tech® Performance



260

360

**71431 ROTHENBURG III PANT**

**COLORS:** 260 ORANGE, 360 YELLOW  
**SIZES:** S-3XL  
**FABRIC:** Main: 98% Polyester, 2% Carbon - 205 g/m<sup>2</sup>

EN ISO  
20471:2013

EN 1149-5:2008

EN 343  
+A1:2007**HELLY TECH®**  
PERFORMANCE

- EN ISO 20471 CL 2
- EN 1149-5
- EN 14116 1/15H/60 for outer face and Index 3/5I/60 for inner face.
- EN 343 CL 3,3
- Helly Tech® Performance



200

### 70030 HORTEN JACKET

**COLORS:** 200 FLUOR ORANGE  
**SIZES:** XS-3XL  
**FABRIC:** Main: 100% Polyester - 410 g/m<sup>2</sup>, PVC coated



- EN 343 Cl 3,1
- EN 14116 INDEX 1/5H/40
- 100% Waterproof fabric and construction
- Flame retardant
- Oil resistant



200

### 70530 HORTEN BIB

**COLORS:** 200 FLUOR ORANGE  
**SIZES:** XS-4XL  
**FABRIC:** Main: 100% Polyester - 410 g/m<sup>2</sup>, PVC coated



- EN 343 Cl 3,1
- EN 14116 INDEX 1/5H/40
- 100% Waterproof fabric and construction
- Flame retardant
- Oil resistant



990

**75069 FAKSE LS POLO**

**COLORS:** 990 BLACK  
**SIZES:** XS-4XL  
**FABRIC:** Main: 48,5% Wool, 48,5% Viscose, 3% Inox - 220 g/m<sup>2</sup>

**EN ISO 11612:2015****EN IEC 61482-1-2:2014****EN 1149-5:2008**

- EN ISO 11612 A1B1C1
- EN IEC 61482-1-2 Cl 1 (4kA)
- EN 1149-5



990

**75076 FAKSE LS CREW NECK**

**COLORS:** 990 BLACK  
**SIZES:** XS-4XL  
**FABRIC:** Main: 48,5% Wool, 48,5% Viscose, 3% Inox - 170 g/m<sup>2</sup>

**EN ISO 11612:2015****EN IEC 61482-1-2:2014****EN 1149-5:2008**

- EN ISO 11612 A1B1C1
- EN IEC 61482-1-2 Cl 1 (4kA)
- EN 1149-5



990

**75075 FAKSE SHIRT**

**COLORS:** 990 BLACK  
**SIZES:** XS-3XL  
**FABRIC:** Main: 48,5% Wool, 48,5% Viscose, 3% Inox - 170 g/m<sup>2</sup>

**EN ISO 11612:2015****EN IEC 61482-1-2:2014****EN 1149-5:2008**

- EN ISO 11612 A1B1C1
- EN IEC 61482-1-2 Cl 1 (4kA)
- EN 1149-5



990

**75475 FAKSE PANT**

**COLORS:** 990 BLACK  
**SIZES:** XS-4XL  
**FABRIC:** Main: 48,5% Wool, 48,5% Viscose, 3% Inox - 170 g/m<sup>2</sup>

**EN ISO 11612:2015****EN IEC 61482-1-2:2014****EN 1149-5:2008**

- EN ISO 11612 A1B1C1
- EN IEC 61482-1-2 Cl 1 (4kA)
- EN 1149-5
- Flame Retardant
- Antistatic



990

**75068 FAKSE T-SHIRT**

**COLORS:** 990 BLACK  
**SIZES:** XS-4XL  
**FABRIC:** Main: 48,5% Wool, 48,5% Viscose, 3% Inox - 170 g/m<sup>2</sup>

EN ISO  
11612:2015EN IEC  
61482-1-2:2014

EN 1149-5:2008

- EN ISO 11612 A1B1C1
- EN IEC 61482-1-2 Cl 1 [4kA]
- EN 1149-5
- Flame Retardant
- Antistatic



990

**79870 FAKSE NECK FR**

**COLORS:** 990 BLACK  
**SIZES:** STD  
**FABRIC:** Main: 48,5% Wool, 48,5% Viscose, 3% Inox - 170 g/m<sup>2</sup>

EN ISO  
11612:2015EN IEC  
61482-1-2:2014

EN 1149-5:2008

- EN ISO 11612 A1B1C1
- EN IEC 61482-1-2 Cl 1 [4kA]
- EN 1149-5



990

**79871 FAKSE LONG NECK**

**COLORS:** 990 BLACK  
**SIZES:** STD  
**FABRIC:** Main: 48,5% Wool, 48,5% Viscose, 3% Inox - 170 g/m<sup>2</sup>

EN ISO  
11612:2015EN IEC  
61482-1-2:2014

EN 1149-5:2008

- EN ISO 11612 A1B1C1
- EN IEC 61482-1-2 Cl 1 [4kA]
- EN 1149-5



990

**79872 FAKSE ONE LAYER BALACLAVA**

**COLORS:** 990 BLACK  
**SIZES:** STD  
**FABRIC:** Main: 48,5% Wool, 48,5% Viscose, 3% Inox - 170 g/m<sup>2</sup>

EN ISO  
11612:2015EN IEC  
61482-1-2:2014

EN 1149-5:2008

- EN ISO 11612 A1B1C1
- EN IEC 61482-1-2 Cl 1 [4kA]
- EN 1149-5
- Flame Retardant
- Antistatic





**PROTECT YOUR HEAD!**

“Thermal damage include first or even higher degree burns. The results are summarized in the illustration (see Figure).It has to be emphasized that the most severely affected parts are the hand and head, including the neck; in more than 2/3 accidents, the right hand is injured and in approximately half of the accidents the face and neck regions are affected.” \*



	< 10%
	10% - 20%
	30% - 40%
	40% - 60%
	> 60%

\* = Page 11, Report from "International Social Security Association, Section for Electricity, Gas and Water" 2nd Edition 2011. ISBN 978-3-937824-08-6



990

**75720 FAKSE SOCK**

**COLORS:** 990 BLACK  
**SIZES:** 37/39, 40/42, 43/45, 46/48  
**FABRIC:** Main: 48% Wool, 26% Kermel, 1% Inox, 20% Polyamide, 5% Elastane

- Delivered in package of 6 pieces

# MIDLAYER

Keeping you dry and warm in any weather conditions.



**EN 342:2017**

The standard specifies test methods and requirements of functional properties in garments which are intended to protect against cold (air temperature below  $-5^{\circ}\text{C}$ ).



**EN 14058:2017**

This standard specifies requirements and test methods for performance of single garments for protection against cooling of the body in cool environment (air temperature of  $-5^{\circ}\text{C}$  and above).

**72111 HAY RIVER JACKET**

530 590 990



**COLORS:** 530 RACER BLUE, 590 NAVY, 990 BLACK  
**SIZES:** XS-3XL  
**FABRIC:** Main: 100% Polyester - 314 g/m<sup>2</sup>

- Polartec® fleece
- Chin guard
- Two pockets at front with zippers
- Draw cord adjustment at hem

**72262 BASEL REVERSIBLE JACKET**

490 590



EN 14058:2017



**COLORS:** 490 DARK GREEN, 590 NAVY  
**SIZES:** S-3XL  
**FABRIC:** Main: 100% Polyester - 360 g/m<sup>2</sup>

- EN 14058 Cl 2
- Pile outside
- Reversible
- Front zipper
- Elastic cuffs

**72359 ZURICH REVERSIBLE**

590



EN 14058:2017



**COLORS:** 590 NAVY  
**SIZES:** S-3XL  
**FABRIC:** Main: 100% Polyester - 360 g/m<sup>2</sup>

- EN 14058 Cl 2
- Pile inside
- Reversible
- Front zipper
- Ribbed cuffs

**72289 LIESTAL JACKET**

590



EN 14058:2017



**COLORS:** 590 NAVY  
**SIZES:** XS-3XL  
**FABRIC:** Main: 100% Polyester - 360 g/m<sup>2</sup>

- EN 14058 Cl 2
- Single sided V-pile
- Pile inside
- No shoulder seams
- Elastic cuffs

**72478 THUN PANT**

590



EN 14058:2017

**COLORS:** 590 NAVY  
**SIZES:** XS-3XL  
**FABRIC:** Main: 100% Polyester - 360 g/m<sup>2</sup>

- EN 14058 Cl 2
- Single sided V-pile
- Pile inside
- Ribbed hem
- Fly

**72065 RED LAKE ZIP IN JACKET**

ZIP IN COMPATIBLE WITH 71043 &amp; 71045



590

990



EN 14058:2017



**COLORS:** 590 NAVY, 990 BLACK  
**SIZES:** XS-4XL  
**FABRIC:** Main: 100% Polyester - 320 g/m<sup>2</sup>

- EN 14058 Cl 1
- Front zipper
- Two pockets at front with zippers
- Elastic cuffs
- Optional as zip-in jacket

**73005 UTILITY VEST**

990



YKK



**COLORS:** 990 BLACK  
**SIZES:** XS-3XL  
**FABRIC:** Main: 100% Polyester  
 Reinforcement in 100% Polyamide  
 Lining: 100% Polyamide  
 Insulation: Primaloft® Black

- Brushed Tricot in neck for comfort
- Chin Guard





# PROTECTION WEAR



EN 343+A1:2007

This standard specifies requirements and test methods applicable to materials and seams of protective clothing against the influence of precipitation (e.g. rain, snowflakes), fog and ground humidity at temperatures down to 5° C.



990

**73347 BODEN DOWN PARKA**

**COLORS:** 990 BLACK  
**SIZES:** S-3XL  
**FABRIC:** Main: 100% Oxford Polyester - 165 g/m²  
 Insulation: Allied down 85/15 European goose, Fill power 700+

- EN 343 3,1 with zip-in jacket
- EN 342 0,348m2 K/W (2,2 Clo) together with Arctic pant 71450
- Air permeability 3
- Helly Tech® Protection



990

**71336 ARCTIC PARKA**

**COLORS:** 990 BLACK  
**SIZES:** XS-3XL  
**FABRIC:** Main: 100% Polyamide - 180 g/m²  
 Lining: 100% Polyamide  
 Primaloft® Black insulation - 133g body, 80g sleeve and hood

- EN 343 3,1
- EN 342 0,348m2 K/W (2,2 Clo)
- Air permeability Cl 3
- Helly Tech® Performance
- Waterproof, windproof and breathable
- ID-Card loop



430

590

**71335 ARCTIC JACKET**

**COLORS:** 430 DARK LIME, 590 NAVY, 990 BLACK, 992 BLACK/ORANGE  
**SIZES:** XS-3XL  
**FABRIC:** Main: 100% Polyamide - 180 g/m²  
 Lining: 100% Polyamide  
 Primaloft® Black insulation - 133g body, 80g sleeve and hood

- EN 343 3,1
- EN 342 0,348m2 K/W (2,2 Clo)
- Air permeability Cl 3
- Helly Tech® Performance
- Waterproof, windproof and breathable
- ID-Card loop



990

992



990

**71450 ARCTIC PANT**

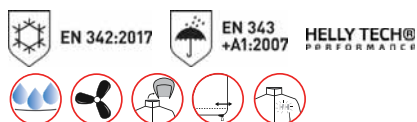
**COLORS:** 990 BLACK  
**SIZES:** C44-C64  
**FABRIC:** Main: 100% Polyamide - 180 g/m²  
 Lining: 100% Polyamide  
 Primaloft® Black insulation- 80g, 100g upper back piece

- EN 343 3,1
- EN 342 0,348m2 K/W (2,2 Clo)
- Air Permeability Cl 3
- Helly Tech® Performance
- Waterproof, windproof and breathable
- ID-Card loop
- Ruler pocket



990

### 71334 KIRUNA PARKA



**COLORS:** 990 BLACK  
**SIZES:** XS-3XL  
**FABRIC:** Main: 100% Polyamide - 250 g/m<sup>2</sup>  
 Insulation: 100% Polyester - 120 g/m<sup>2</sup>  
 in body, 80 g/m<sup>2</sup> in sleeves

- EN 342 0,331 m<sup>2</sup>K/W (2,1 Clo)
- EN 343 3,1
- Helly Tech® Performance
- Waterproof, windproof and breathable
- Fully taped construction



991

990

### 71333 KIRUNA JACKET



**COLORS:** 990 BLACK, 991 BLACK/RED  
**SIZES:** XS-3XL  
**FABRIC:** Main: 100% Polyamide - 250 g/m<sup>2</sup>  
 Insulation: 100% Polyester - 120 g/m<sup>2</sup>  
 in body, 80 g/m<sup>2</sup> in sleeves

- EN 342 0,331 m<sup>2</sup>K/W (2,1 Clo)
- EN 343 3,1
- Helly Tech® Performance
- Waterproof, windproof and breathable
- Fully taped construction



990

### 71433 KIRUNA PANT



**COLORS:** 990 BLACK  
**SIZES:** XS-3XL  
**FABRIC:** Main: 100% Polyamide - 250 g/m<sup>2</sup>  
 Insulation: 100% Polyester, 120 g/m<sup>2</sup>

- EN 342 0,331 m<sup>2</sup>K/W (2,1 Clo)
- EN 343 3,1
- Helly Tech® Performance
- Waterproof, windproof and breathable
- Fully taped construction



993

999

### 71613 LEKNES SUIT



**COLORS:** 993 BLACK/YELLOW, 999 BLACK/EBONY  
**SIZES:** C38-C64  
**FABRIC:** Main: 100% Polyamide - 140 g/m<sup>2</sup>  
 Lining: 100% Polyamide  
 Insulation weight: 120g body, 80g sleeves  
 and hood

- EN 343 3,1
- EN 342 0,381m<sup>2</sup>K/W (2,5 Clo)
- Helly Tech® Protection
- Detachable hood, helmet compatible
- Belt in waist
- Fully taped construction



440

590



970

990

**71043 HAAG JKT**

ZIP IN COMPATIBLE WITH 72085, 72167 &amp; 72065

EN 343  
+A1:2007HELLY TECH®  
PROTECTION

**COLORS:** 440 OLIVE GREEN, 590 NAVY,  
970 DARK GREY, 990 BLACK  
**SIZES:** XS-3XL  
**FABRIC:** Main: 100% Polyester - 150 g/m²

- EN 343 3,3
- Helly Tech® Protection
- Waterproof, windproof and breathable
- Fully taped construction
- No shoulder seams
- ID-Card loop
- Detachable hood



590

990

**71045 HAAG PARKA**

ZIP IN COMPATIBLE WITH 72085, 72167 &amp; 72065

EN 343  
+A1:2007HELLY TECH®  
PROTECTION

**COLORS:** 590 NAVY, 990 BLACK  
**SIZES:** S-3XL  
**FABRIC:** Main: 100% Polyester - 150 g/m²  
Lining: 100% Polyester

- EN 343 3,3
- Helly Tech® Protection
- Waterproof, windproof and breathable
- Fully taped construction
- No shoulder seams
- ID-Card loop
- Detachable hood



990

**74044 W HAAG JKT**EN 343  
+A1:2007HELLY TECH®  
PROTECTION

**COLORS:** 990 BLACK  
**SIZES:** S-2XL  
**FABRIC:** Main: 100% Polyester - 150 g/m²  
Lining: 100% Polyester

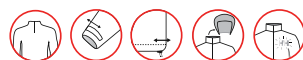
- EN 343 3,3
- Helly Tech® Protection
- Waterproof, windproof and breathable
- Fully taped construction
- No shoulder seams
- ID-Card loop
- Detachable hood



130

979

990

**76201 BERG JACKET**

**COLORS:** 130 HH RED/BLACK,  
979 BLACK/ DARK GREY, 990 BLACK  
**SIZES:** S-3XL  
**FABRIC:** Main: 100% Polyester - 197 g/m²  
Insulation: 100% Polyester - 160 g/m² in  
body, 120 g/m² in sleeves

- No shoulder seams
- Reflective elements
- Detachable hood
- Brushed polyester inside collar
- Chin guard
- ID-Card loop



590 970 990

## 76211 BERGHOLM JACKET



**COLORS:** 590 NAVY, 970 DARK GREY, 990 BLACK  
**SIZES:** XS-3XL  
**FABRIC:** Main: 100% Polyester - 197 g/m<sup>2</sup>  
 Insulation: 100% Polyester -350 g/m<sup>2</sup>  
 in body and 80 g/m<sup>2</sup> in sleeves

- Two chest pockets with zippers
- Sleeve pocket with zipper
- Two pockets at front with push buttons
- ID-Card loop



970 990 995

## 74012 LEON JACKET



**COLORS:** 970 DARK GREY, 990 BLACK, 995 BLACK/RACER BLUE  
**SIZES:** XS-3XL  
**FABRIC:** Main: 100% Polyester - 295 g/m<sup>2</sup>

- Softshell with membrane, fleece inside
- Hood with draw cord adjustment
- Chin guard
- No shoulder seams
- Water repellent front zipper with inner placket
- ID-Card loop



990

## 71042 ANTWERPEN JKT



EN 343  
+A1:2007 HELLY TECH®  
PERFORMANCE



**COLORS:** 990 BLACK  
**SIZES:** XS-3XL  
**FABRIC:** Main: 100% Polyester - 175 g/m<sup>2</sup>

- EN 343 3,3
- Helly Tech® Protection
- Waterproof, windproof and breathable
- Fully taped construction
- No shoulder seams
- ID-Card loop



990

## 71040 BRUSSEL JACKET



EN 343  
+A1:2007 HELLY TECH®  
PERFORMANCE



**COLORS:** 990 BLACK  
**SIZES:** XS-3XL  
**FABRIC:** Main: 100% Polyester - 150 g/m<sup>2</sup>

- EN 343 3,3
- Helly Tech® Protection
- Waterproof, windproof and breathable
- Fully taped construction
- No shoulder seams
- ID-Card loop



990

## 71445 GENT PANT



EN 343  
+A1:2007 HELLY TECH®  
PERFORMANCE



**COLORS:** 990 BLACK  
**SIZES:** XS-3XL  
**FABRIC:** Main: 100% Polyester - 150 g/m<sup>2</sup>

- EN 343 3,3
- Helly Tech® Protection
- Waterproof, windproof and breathable
- Fully taped construction
- Two pockets at front with zippers
- ID-Card loop



990

## 70127 WATERLOO JACKET

HELLY TECH®

YKK®



**COLORS:** 990 BLACK  
**SIZES:** XS-4XL  
**FABRIC:** Main: 100% Polyester - 108 g/m<sup>2</sup>  
 Lining: 100% Polyester

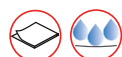
- Helly Tech® Protection
- Waterproof, windproof and breathable
- Fully taped construction
- YKK® center front zip with storm flap
- Two hand pockets
- Opening in back for ventilation



990

## 70427 WATERLOO PANT

HELLY TECH®



**COLORS:** 990 BLACK  
**SIZES:** XS-4XL  
**FABRIC:** Main: 100% Polyester - 108 g/m<sup>2</sup>  
 Lining: 100% Polyester

- Helly Tech® Protection
- Waterproof, windproof and breathable
- Fully taped construction
- Elastic at waist
- Velcro adjustment bottom leg



530

990

## 70627 WATERLOO SET

HELLY TECH®

YKK®



**COLORS:** 530 RACER BLUE, 990 BLACK  
**SIZES:** XS-4XL  
**FABRIC:** Main: 100% Polyester - 108 g/m<sup>2</sup>  
 Lining: 100% Polyester

- Helly Tech® Protection
  - Waterproof, windproof and breathable
  - Fully taped construction
- Jacket:**
- YKK® center front zip with storm flap
  - Two hand pockets
- Pant:**
- Elastic at waist
  - Velcro adjustment bottom leg



# ACCESSORIES

From beanies to backpacks Helly Hansen Workwear has the accessories you need to get you through your work days.





## HEADWEAR



### 79806 KENSINGTON FLAT BRIM

**COLORS:** 990 BLACK, 992 BLACK/DARK ORANGE  
**SIZES:** STD  
**FABRIC:** 100% Cotton

- Flat brim
- Full crown construction
- One size fits most



### 79805 KENSINGTON FLAT TRUCKER

**COLORS:** 990 BLACK  
**SIZES:** STD  
**FABRIC:** 100% Cotton

- Trucker
- Full crown construction
- One size fits most



### 79802 KENSINGTON CAP

**COLORS:** 990 BLACK  
**SIZES:** STD  
**FABRIC:** 100% Cotton

- Full crown construction
- Snap back
- One size fits most



### 79811 KENSINGTON BEANIE

AVAILABLE IN OCTOBER

**COLORS:** 590 NAVY, 930 GREY MELANGE, 990 BLACK, 290 DARK ORANGE  
**SIZES:** STD  
**FABRIC:** Main fabric: 100% Acrylic

- Knitted beanie
- HH Workwear logo

## 79705 HH LIFA MERINO BEANIE



**COLORS:** 930 GREY MÉLANGE, 990 BLACK  
**SIZES:** STD  
**FABRIC:** Main: 57%Merino, 43% Polypropylene - 215 g/m²

- Lifa® Stay Warm Technology
- Lifa® Merino
- Double main fabric
- Flatlock seams for max comfort



930

990

## 79706 HH LIFA MERINO NECK GAITOR



**COLORS:** 990 BLACK  
**SIZES:** STD  
**FABRIC:** Main: 57%Merino, 43% Polypropylene - 215 g/m²

- Lifa® Stay Warm Technology
- Lifa® Merino
- Flatlock seams for max comfort



990

## 79707 HH LIFA MERINO BALACLAVA



**COLORS:** 990 BLACK  
**SIZES:** STD  
**FABRIC:** Main: 57%Merino, 43% Polypropylene - 215 g/m²

- Lifa® Stay Warm Technology
- Lifa® Merino
- Flatlock seams for max comfort



990

## 79708 HH LIFA MAX BEANIE



**COLORS:** 590 NAVY, 990 BLACK  
**SIZES:** STD  
**FABRIC:** Main: 100% Polypropylene 230 g/m²

- Lifa® Stay Warm Technology
- Lifa® Max
- Double main fabric
- Flatlock seams for max comfort



590

990

## 79709 HH LIFA MAX NECK GAITOR



**COLORS:** 590 NAVY, 990 BLACK  
**SIZES:** STD  
**FABRIC:** Main: 100% Polypropylene 230 g/m²

- Lifa® Stay Warm Technology
- Lifa® Max
- Double main fabric
- Flatlock seams for max comfort



590

990



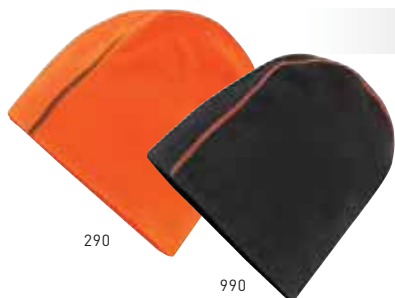
590

990

**79710 HH LIFA MAX BALACLAVA**

**COLORS:** 590 NAVY, 990 BLACK  
**SIZES:** STD  
**FABRIC:** Main: 100% Polypropylene 230 g/m²

- Lifa® Stay Warm Technology
- Lifa® Max
- Double main fabric
- Flatlock seams for max comfort



290

990

**79834 OXFORD BEANIE**

**COLORS:** 290 DARK ORANGE, 990 BLACK  
**SIZES:** STD  
**FABRIC:** Main: 100% Polyester - 150 g/m²

- Polartec® Recycled fleece
- Full stretch
- Quick Dry
- Light weight
- Double layer fabric



990

**79876 OXFORD NECK GAITER**

**COLORS:** 990 BLACK  
**SIZES:** STD  
**FABRIC:** Main: 100% Polyester - 150 g/m²

- Polartec® Recycled fleece
- Full stretch
- Quick Dry
- Light weight



130

290

**79830 HH WW BEANIE**

970

990

**COLORS:** 130 HH RED, 290 DARK ORANGE,  
 970 DARK GREY, 990 BLACK  
**SIZES:** STD  
**FABRIC:** Main: 100% Acrylic

- HH Workwear logo
- Delivered in packages of 6 pieces



990

**79847 BODEN HAT**

**COLORS:** 990 BLACK  
**SIZES:** S- XL  
**FABRIC:** Main: 100% Polyester  
 Lining: 100% Polyester  
 Insulation Primaloft® Black 80g  
 Faux fur: 80% Modacrylic, 20% Acrylic

- Helly Tech® Performance
- Primaloft® insulation
- Waterproof main fabric
- Critically taped
- Chin strap

## BAGS



## 79572 HH DUFFEL BAG 50L



**COLORS:** 299 DARK ORANGE, 590 NAVY, 990 BLACK  
**SIZES:** STD  
**FABRIC:** Main: 100% PolyVinyl - 550 g/m<sup>2</sup>

- Water resistant fabric
- YKK® zippers
- Shoe compartment outside
- Padded tablet pockets inside
- First aid kit pocket
- Padded straps
- Carry handle
- ID card pocket

## 79573 HH DUFFEL BAG 70L



**COLORS:** 990 BLACK  
**SIZES:** STD  
**FABRIC:** Main: 100% PolyVinyl - 550 g/m<sup>2</sup>

- Water resistant fabric
- YKK® zippers
- Shoe compartment outside
- Padded tablet pockets inside
- First aid kit pocket
- Padded straps
- Carry handle
- ID card pocket

## 79574 HH DUFFEL BAG 90L



**COLORS:** 990 BLACK  
**SIZES:** STD  
**FABRIC:** Main: 100% PolyVinyl - 550 g/m<sup>2</sup>

- Water resistant fabric
- YKK® zippers
- Shoe compartment outside
- Padded tablet pockets inside
- First aid kit pocket
- Padded straps
- Carry handle
- ID card pocket

## 79575 HH DUFFEL BAG 120L



**COLORS:** 990 BLACK  
**SIZES:** STD  
**FABRIC:** Main: 100% PolyVinyl - 550 g/m<sup>2</sup>

- Water resistant fabric
- YKK® zippers
- Shoe compartment outside
- Padded tablet pockets inside
- First aid kit pocket
- Padded straps
- Carry handle
- ID card pocket



990

**79583 WORK DAY BACKPACK**

AVAILABLE IN OCTOBER



**COLORS:** 990 BLACK  
**SIZES:** STD  
**FABRIC:** Main fabric: 98% Polyester, 2% PVC

- 27 L
- 1.2 kg
- YKK® zippers
- Main compartment has a padded tablet pocket, one internal pocket and one water bottle pocket
- First aid kit pocket
- Dedicated padded Laptop compartment
- Two front pockets
- Two open side pockets
- Sternum strap
- Packable hip straps
- Carry-on compatible with most airlines
- Loops for tools
- D - ring
- Grab handles on top



990

**79576 WEEKEND TRAVELER**

AVAILABLE IN OCTOBER



**COLORS:** 990 BLACK  
**SIZES:** STD  
**FABRIC:** Main fabric: 100% Polyamide

- 40 L
- 2.60 kg
- Lightweight molded tub construction
- 2-stage telescoping anodized aluminum handle
- YKK zippers
- Two front pockets for easy organization
- 1 main compartment with elastic straps
- 2 separated internal compartments
- Large 80mm wheels roll smoothly and easily over uneven terrain
- Wheels are easily replaceable with standard in-line skate wheels
- Grab handles on top/side/bottom
- ID card pocket

**79560 TROLLEY BAG 95L**

**COLORS:** 990 BLACK  
**SIZES:** STD  
**FABRIC:** Main: 100% Nylon

- Water repellent fabric
- One outside pocket with zipper
- Two mesh pockets inside
- Carry handle
- Padded straps

**79558 WW OFF SHORE BAG**

**COLORS:** 990 BLACK  
**SIZES:** STD  
**FABRIC:** Main: 100% Nylon

- Exact size allowed to fit in a helicopter
- Commercial price point



990

**79580 HH MULTI BAG**

AVAILABLE IN OCTOBER



**COLORS:** 990 BLACK  
**SIZES:** STD  
**FABRIC:** Main fabric: 55% Polyester, 45% PVC, 550 g.

- Water resistant main fabric
- YKK® zipper closure
- Carry handle
- Inside mesh pocket
- Hanging hook on inside
- Possible to slide onto trolley handles



ADDITIONAL  
ACCESSORIES



990

79571 KNEEPAD XTRA PROTECTIVE



COLORS: 990 BLACK  
SIZES: STD  
FABRIC: Other

- Conforms to EN 14404
- 240mm x 145mm x 16mm
- Washable with pants (washing 75°C)



990

79570 KNEEPAD PERFORMANCE



COLORS: 990 BLACK  
SIZES: STD  
FABRIC: Other

- 240mm x 160mm x 20mm
- Light weight
- EVA inside for extra soft comfort



990

79569 KNEEPAD STANDARD



COLORS: 990 BLACK  
SIZES: STD  
FABRIC: Other

- 240mm x 147mm x 20mm
- Light weight



990

79525 HH BELT

COLORS: 990 BLACK  
SIZES: STD  
FABRIC: Main: Synthetic Knits

- Length: 130 cm
- Width: 3,5 cm



360



430



290



530



990

**79528 HH LOGO WEBBING BELT**

**COLORS:** 290 DARK ORANGE, 360 YELLOW, 430 DARK LIME, 530 RACER BLUE, 990 BLACK  
**SIZES:** STD  
**FABRIC:** Main fabric: 96% Cotton, 45 Spandex Stretch Twill

- Full stretch
- Buckle with HH WW logo



990

**79524 LEATHER BELT**

**COLORS:** 990 BLACK  
**SIZES:** STD  
**FABRIC:** Main: Leather

- Double spike
- Embossed Helly Hansen WW logo



990

**79527 WEB BELT WITH PLASTIC BUCKLE**

**COLORS:** 990 BLACK  
**SIZES:** STD  
**FABRIC:** Synthetic Knits

- Length: 130 cm
- Width: 4 cm



990

**79539 HAMMERHOLDER HARD PLASTIC**

**COLORS:** 990 BLACK  
**SIZES:** STD  
**FABRIC:** Other

- Attachable to belt or belt loops



990

**79550 HH WW SUSPENDERS 2.0**

**COLORS:** 990 BLACK  
**SIZES:** STD  
**FABRIC:** Main: Synthetic Woven

- Adjustable
- Embossed Helly Hansen WW logo



990

79523 LOGO SUSPENDERS

**COLORS:** 990 BLACK  
**SIZES:** STD  
**FABRIC:** Main: Synthetic Woven

- Adjustable
- Embossed Helly Hansen WW logo



990

79521 ID CARD HOLDER HORIZONTAL

**COLORS:** 990 BLACK  
**SIZES:** STD  
**FABRIC:** Other

- Can be used with the Click-on function



000

78938 RELEASE MECH UML

**COLORS:** 000 STANDARD  
**SIZES:** STD  
**FABRIC:** Other Material

- Easy replacement
- For automatic inflation of your lifejacket
- UML MK5 cartridge
- Compatible with 78865 Storm Inflatable Lifejacket



000

78940 RE-ARM GAS CYLINDER

**COLORS:** 000 STANDARD  
**SIZES:** STD  
**FABRIC:** Other Material

- Easy replacement
- For automatic inflation of your lifejacket
- 33 grams of CO2
- Compatible with 78865 Storm Inflatable Lifejacket and 78866 Charlie Inflatable Lifejacket



000

78939 RELEASE MECH HR (BOBBIN)

**COLORS:** 000 STANDARD  
**SIZES:** STD  
**FABRIC:** Other Material

- Easy replacement
- For automatic inflation of your lifejacket
- Halkey Roberts Alpha bobbin
- Compatible with 78866 Charlie Inflatable Lifejacket



# SIZE GUIDE

## EU REGULAR + TALL

Sizes	XS		S		M				L				XL				2XL			
	C44		C46		C48		C50		C52		C54		C56		C58		C60		C62	
	W30"		W31"		W33"		W34"		W36"		W37"		W39"		W41"		W43"		W44"	
unit of measure	cm	feet	cm	feet	cm	feet	cm	feet	cm	feet	cm	feet	cm	feet	cm	feet	cm	feet	cm	feet
① Body height	170	5'7"	174	5'8"	180	5'11"	180	5'11"	184	6'	184	6'	188	6'2"	188	6'2"	192	6'3"	192	6'3"
unit of measure	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch
② Chest	88	34 ½	92	36	96	37 ½	100	39	104	41	108	42 ½	112	44	116	45 ½	120	47	124	48 ½
③ Waist	76	30	80	31 ½	84	33	88	34 ½	92	36	96	37 ½	100	39	104	41	108	43 ½	112	44
④ Waistband	80	31 ½	84	33	88	34 ½	92	36	96	37 ½	100	39	104	41	108	42 ½	112	44	116	45 ½
⑤ Hip	94	37	98	38 ½	102	40	106	41 ½	110	43	114	45	118	46 ½	122	48	126	49 ½	130	51
⑥ Inseam	79	31	80	31 ½	81	32	82	32	83	32 ½	84	33	85	33 ½	86	34	87	34	87	34
Inseam tall*	84	33	85	33 ½	86	34	87	34	88	34 ½	89	35	90	35	91	36	92	36	92	36

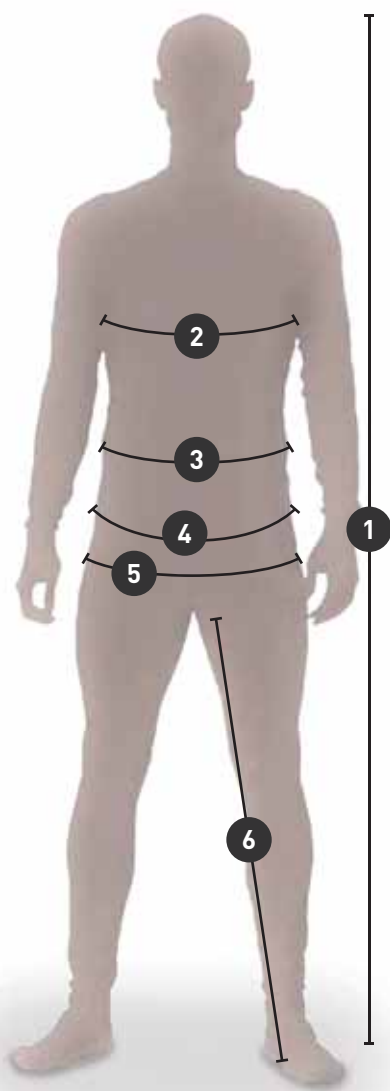
Sizes	3XL				4XL				5XL				6XL			
	C64		C66		C68		C70		C72		C74		C76		C78	
	W45"		W47"		W48"		W50"		W52"		W53"		W55"		W56"	
unit of measure	cm	feet	cm	feet	cm	feet	cm	feet	cm	feet	cm	feet	cm	feet	cm	feet
① Body height	194	6'4"	194	6'4"	194	6'4"	194	6'4"	194	6'4"	194	6'4"	194	6'4"	194	6'4"
unit of measure	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch
② Chest	128	50	132	52	136	53 ½	140	55	144	56 ½	148	58	152	59 ½	156	61
③ Waist	116	45 ½	120	47	124	48 ½	128	50	132	52	136	53 ½	140	55	144	56 ½
④ Waistband	120	47	124	48 ½	128	50	132	52	136	53 ½	140	55	144	56 ½	148	58
⑤ Hip	134	52 ½	138	54	142	56	146	57 ½	150	59	154	60 ½	158	62	162	63 ½
⑥ Inseam	88	34 ½	88	34 ½	88	34 ½	88	34 ½	88	34 ½	88	34 ½	88	34 ½	88	34 ½
Inseam tall*	93	36 ½	93	36 ½	93	36 ½	93	36 ½	93	36 ½	93	36 ½	93	36 ½	93	36 ½

## C-MODEL

④ Waistband width																				
⑥ Inseam length	72	76	80	84	88	92	96	100	104	108	112	116	120	124	128	132	136	140	144	148
75																				
76																				
77	C40																			
78		C42																		
79			C44																	
80				C46																
81					C48															
82	C40*					C50														
83		C42*					C52													
84			C44*					C54												
85				C46*					C56											
86					C48*					C58										
87						C50*					C60	C62								
88							C52*						C64	C66	C68	C70	C72	C74	C76	C78
89								C54*												
90									C56*											
91										C58*										
92											C60*	C62*								
93													C64*	C66*	C68*	C70*	C72*	C74*	C76*	C78*
94																				
95																				

## EU SHORT &amp; WIDE PANTS

Sizes	D84		D88		D92		D96		D100		D104		D108		D112		D116		D120		D124		D128	
unit of measure	cm	feet	cm	feet	cm	feet	cm	feet	cm	feet	cm	feet	cm	feet	cm	feet	cm	feet	cm	feet	cm	feet	cm	feet
<b>1</b> Body height	156	5'1"	160	5'3"	164	5'4"	170	5'7"	170	5'7"	174	5'8"	174	5'8"	178	5'10"	178	5'10"	182	5'11"	182	5'11"	184	6'
unit of measure	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch
<b>3</b> Waist	78	30 3/4	82,0	32 3/4	86	33 3/4	90	35 3/4	94	37	98	38 3/4	102	40 1/4	106	41 3/4	110	43 1/4	114	44 3/4	118	46 1/2	122	48
<b>4</b> Waistband	82	32	86	34	90	35	94	37	98	38 1/2	102	40	106	41 1/2	110	43	114	45	118	46 1/2	122	48	126	49 1/2
<b>5</b> Hip	92	36	96,0	37 1/2	100	39	104	41	108	42 1/2	112	44	116	45 1/2	120	47	124	48 1/2	128	50	132	52	136	53 1/2
<b>6</b> Inseam short and wide	73	28 1/2	74,0	29	75	29 1/2	76	30	77	30	78	30 1/2	79	31	80	31 1/2	81	32	82	32	83	32 1/2	84	33
Inseam wide*	78	30 1/2	79,0	31	80	31 1/2	81	32	82	32	83	32 1/2	84	33	85	33 1/2	86	34	87	34	88	34 1/2	89	35



- 1: Body height  
 2: Chest  
 3: Waist (at belly-button height)  
 4: Waistband (where your pants' waistband is placed)  
 5: Hip  
 6: Inseam

## D-MODEL

4 Waistband width													
6 Inseam length	82	86	90	94	98	102	106	110	114	118	122	126	
71													
72													
73	D84												
74		D88											
75			D92										
76				D96									
77					D100								
78	D84*					D104							
79		D88*					D108						
80			D92*					D112					
81				D96*					D116				
82					D100*					D120			
83						D104*					D124		
84							D108*					D128	
85								D112*					
86									D116*				
87										D120*			
88											D124*		
89												D128*	
90													
91													

## UNISEX CONVERSION

MEN'S SIZES	WOMEN'S SIZES
XXS	S (36)
S	M (38)
M	L (40/42)
L	XL (44/46)
XL	2XL (48/50)

## SOCKS

Sizes				
Europe	37-39	40-42	43-45	46-48
UK	4-6	6 1/2 - 8 1/2	9 - 10 1/2	11 - 12 1/2
US	5 - 6 1/2	7 - 8 1/2	9 - 11 1/2	12 - 13

\*Most of Helly Hansen Workwear C-sized and D-sized pants can be extended 5cm by cutting open a contrast stitch at bottom hem

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# GENERAL SALES, DELIVERY AND PAYMENT TERMS

## 1. PARTIES

This catalogue is a sales tool issued by Helly Hansen AS, ("Helly Hansen" or "Seller"), company number 912359999, whose registered address is at Munkedamsveien 35, N-0250 Oslo, Norway. Helly Hansen's VAT number is 912 359 999. The buyer is the company stated as buyer in the Order ("the Order"). Helly Hansen receives (hereinafter "the Buyer"). Helly Hansen supplies the products listed in the catalogue.

These conditions of sales together with the Order from the Buyer and the Order Confirmation from the Seller constitute the total contractual basis for the purchase (the "Agreement"). Shipment of goods may in some cases replace the Order Confirmation.

## 2. PRICES

All prices in the catalogue are recommended retail prices excluding VAT. We reserve the right to make price changes until the Order has been received.

Our prices are based on current raw material and production costs. We reserve the right to change our prices due to factors beyond our control until receiving the Order.

## 3. PAYMENT TERMS

For delayed payments, according to the Agreement, a 1.5% per month interest rate is applied from due date.

## 4. PRE ORDERS

All pre-orders need to be placed before the official dead line, communicated in our sales material, by our sales representatives or customer contacts, to be valid. Pre-orders for next season are binding and cannot be cancelled by Buyer/customers.

## 5. ENTERING INTO THE AGREEMENT

For pre-orders, the Seller will send an Order Acknowledgement electronically. At this phase, all orders are subject to acceptance by the Seller. The Order Acknowledgement is not the acceptance of the Order. For both pre-orders and ASAP orders, Seller accepts the order through an e-mailed Order Confirmation. The Buyer shall review the Order Confirmation for any non-compliance with the Order both in terms of numbers, type of product, price and all other conditions etc. Any unaccepted discrepancy between the Order and the Order Confirmation shall be reported to the Seller no later than three (3) business days after receipt. After the above three (3) business days, the Order Confirmation is final and binding and takes precedence over the Order.

## 6. RETURNS

Confirmed Orders are considered binding. Helly Hansen does not accept returns for non-defective goods. The Buyer is responsible for checking the goods immediately upon receipt, and items can only be returned by an agreement with Helly Hansen's Area Sales Manager or your local Customer operations. The only occasion in which we accept returns, is if an error is caused by Helly Hansen. Upon Helly Hansen's inspection of the returned item, Helly Hansen will decide whether it is a product with defects making the return legitimate. If the return is justifiable, the Buyer will then be credited the full amount, and the freight will be paid by Helly Hansen, unless Helly Hansen

chooses the option set out in section 7 below. In case of a potential return as above, all the requirements below should be completed within eight (8) days from receiving the goods;

- contact your Helly Hansen Area Sales Manager or Customer Operations to document your purchasing date
- if your return is approved, Helly Hansen's Customer Operations will provide you with a reference number
- Items must be returned in its original packaging with original labels, and including reference number within 8 days of receipt.

Returns that are not agreed upon by Helly Hansen as returnable will not be accepted, and will be returned to the sender's expense. Returns will under no circumstances be approved for sales campaign items or items that have been taken out of production.

Agreed and approved returns that involve damaged packaging, or where additional work is required at our warehouse to put the product(s) back in its original condition, will be charged to the Buyer with 20% deduction of the credit note value.

## 7. CLAIMS FOR REPLACEMENT/REPAIR

Helly Hansen has, in addition to accepting a return, cf. section 6, the right to replace or repair the product. Claims must be made immediately and without undue delay, see also section 6 above. We will adhere to warranty legislation guided by each jurisdiction. Helly Hansen's financial liability for any product defect is always limited to the products' value as stated in the Order Confirmation or invoice, and does not include any damage and/or loss caused by the use or processing of the delivered goods or other indirect loss.

## 8. LOGO

We are able provide application of logo. Prices are upon request. Please contact your local customer operation office for more information.

## 9. RESERVATIONS

We reserve the right for any typographical errors, errors in the article information, sold-out situation and deviation in the color reproduction of the publication for technical reasons.

Note that a product may be temporarily out of stock, in which situation you will be informed about the first possible delivery date.

Helly Hansen works with product development on a continuous product basis and we reserve the right to make improvements to the garment as well as changes to the product range. We reserve the right to change product specifications.

## 10. DISPUTE RESOLUTION AND JURISDICTION

The parties shall try to settle any disputes amicably. If an amicable settlement cannot be reached, the matter shall be subject to the jurisdiction of the ordinary Norwegian courts.

This Agreement and any dispute or claim arising out or in connection with the subject matter of this Agreement will be governed by the laws of Norway.

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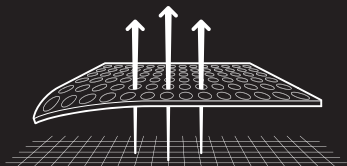
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LIFA®

WARM. DRY. COMFORTABLE.

Launched in the early 1970s, LIFA® is based on a yarn technology that has been tested and developed over the years. The key functions of LIFA® deliver both moisture management and insulation, moving moisture away from the skin, while transporting perspiration to the surface of the fabric, where it evaporates. In 2006 LIFA® was combined with non mulshed Merino wool to create the best performing base layer to date.

LIFA® is a hydrophobic fiber that prohibits the absorption of liquid. The LIFA® fibers are used on the first membrane layer of base layer garments, the layer nearest to the skin. When the first yarn layer is combined with an additional layer with hydrophilic (moisture absorbing) properties, the sweat from the body is moved away from the skin and transported to the second layer, where it is absorbed. This enables the consumer to stay warm, dry and comfortable.



#### HOW LIFA® WORKS

LIFA® stay warm technology moves sweat away from your skin, keeping you warmer for longer

STAY WARM  
TECHNOLOGY  
MOVES SWEAT AWAY



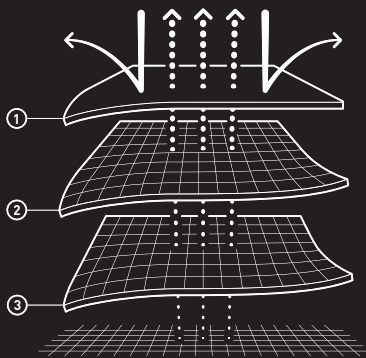
LIFA® is an ultra-light weight base layer fabric that works perfectly in the autumn and winter. HH LIFA® delivers light insulation and moisture management through its 100% single layer LIFA® fibers. The LIFA® technology works best when layered under another garment, as the more garments you wear, the further the sweat and moisture will be transported out of the fabric and away from your skin.



# HELLY TECH®

## WATERPROOF. BREATHABLE. GUARANTEED.

Helly Tech® is the waterproof and breathable outer layer between you and the elements. Its unique membrane stops water molecules going in, but lets moisture molecules escape. Keeping you dry from the outside and comfortable on the inside.



### HOW HELLY TECH® WORKS

1. DWR treated outer fabric is windproof and water-repellent
2. Waterproof and breathable membrane or coating
3. Highly breathable inner fabric, mesh or lining



Helly Tech® is constructed with Polymer Polyurethane (PU ) based membranes and coating technologies. The PU membrane gives softness and stretch to the fabric, while the coating allows waterproofness and breathable qualities. Helly Tech® is made either with Hydrophilic barrier membranes or Micro-porous membranes, depending on the end-use purpose of the fabric.



The Hydrophilic barrier works on an osmotic principle, keeping salts from entering and blocking the pores. The Micro-porous PU membranes are hydro-phobic- "water hating" polymers. This membrane construction is responsible for the waterproofness of Helly Tech®, making the pores up to 20.000 times smaller than water droplets, while allowing breathability since the pores are up to 700 times larger than a water vapor molecule, allowing the evaporation of sweat and heat.



Helly Tech® is actually more than just a fabric – it is a combination of a DWR-treated outer fabric, a highly breathable and waterproof membrane, fully sealed seams and often a highly breathable inner fabric, mesh or lining.

The seams of the products are taped over with a waterproof ribbon and glue, preventing any water from entering the small gaps between the stitches of the seams.

**HELLY TECH®**  
PROFESSIONAL

**HELLY TECH®**  
PERFORMANCE

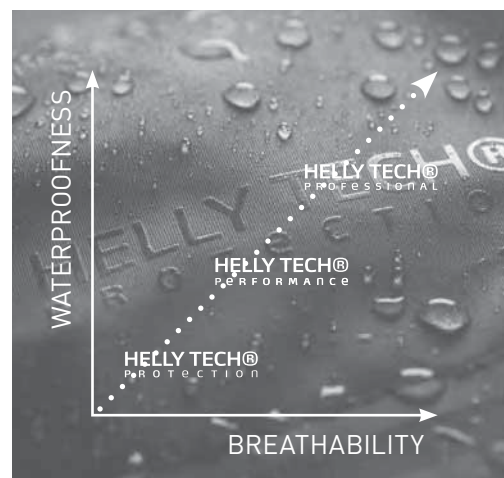
**HELLY TECH®**  
PROTECTION

THERE ARE NUMEROUS TYPES OF HELLY TECH® FABRICS. THE MAIN DIFFERENTIATOR IS THE NUMBER OF PLIES (OR LAYERS) THE FABRIC IS BUILT FROM.

Extremely waterproof and breathable designs and constructions. For highly aerobic, extremely wet or unusually long-lasting activities in extremely harsh conditions.

Highly waterproof and extra breathable sport specific designs and constructions. For a wide range of high performance outdoor activities during highly challenging, changing and unpredictable weather conditions.

Fully waterproof, windproof and breathable fabrics and constructions. For all situations and weather conditions where protection from the elements is needed.



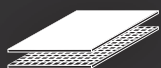
#### 3 PLY CONSTRUCTION

Outer fabric + membrane and inner fabric bonded together for lightweight, quick drying and durability.



#### 2,5 PLY CONSTRUCTION

Outer fabric + membrane or coating bonded together with protective print on the inside for extreme lightweight and packability.



#### 2 PLY CONSTRUCTION

Outer fabric + membrane or coating bonded together for breathable waterproofness, protected by inside lining or mesh adding warmth and comfort.

## LAB TESTS



#### WATER COLUMN, ISO 811 and JIS LIS L 1092-B1

Gives the value pressure mm of water held back by fabric. 10.000mm is the same pressure you would experience diving to 10m or equal to the pressure from a fire hose.



#### BREATHABILITY, JIS L 1099-1985-B1

Gives the value of g/m<sup>2</sup>/24h - the amount of water molecules that can pass through 1 square meter of fabric within 24 hours.

15.000 grams breathability equals that a jacket is able to pass 30 liters of water in 24 hours. In comparison, our human body perspires 1 liter per 24 hours.

#### WATER REPELLENCE, ISO 4920: 1981 and AATCC 35-2006

Spray test: testing of the durable water repellence before and after washing, by drizzling the fabric and measure how many drops that bounce up and if any attaches or wets out the fabric surface.

LIFALOFT™

LIGHTER. WARMER.

DEVELOPED IN COOPERATION WITH PRIMALOFT®, LIFALOFT™ IS A COMBINATION OF LIFA®'S UNIQUE INSULATION STRUCTURE AND PRIMALOFT®'S EXTENSIVE KNOWLEDGE IN SYNTHETIC INSULATION.

lifaloft™

INSULATION BY PRIMALOFT.



## 20% LIGHTER AND STILL WARMER THAN STANDARD INSULATION

With increased warmth, lightweight insulation and superior moisture management properties, LIFALOFT™ technology is an insulation revolution that will keep you warmer with less weight and bulk compared to traditional polyester insulation.

## HOW LIFALOFT™ WORKS:

The unique hydrophobic properties of the Lifa® fibers deliver moisture management necessary for high endurance activities, whilst the PrimaLoft® structure offers high insulation and breathable performance insulation for all active pursuits.

LIFALOFT™ insulation is based on LIFA® fiber technology that is engineered into a lightweight structure that traps more air than standard polyester, providing extra warmth; the fiber does not absorb water, making the insulation technology ideal for intense activities in variable winter or summer conditions.

### TECHNICAL DETAILS



LIFALOFT™'s insulation creates more air pockets, giving more warmth



HYDROPHOBIC

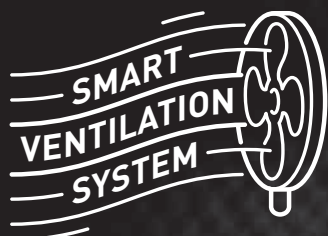
LIFA® fibers have better moisture transportation properties



A better environmental option

H<sup>2</sup>FLOW™

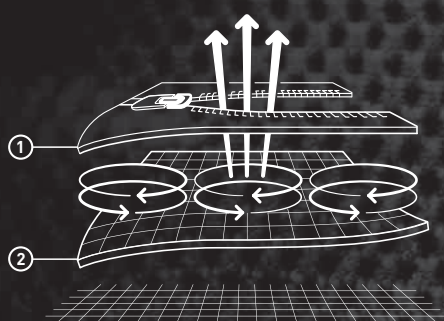
WARMER. COOLER. DRIER.



H<sup>2</sup>Flow™ allows you to control your body's temperature. The technology optimizes insulation, using air pockets or holes that store warmth from the body and, at the same time, allows you to control heat and airflow through ventilation zippers, enabling the cold air to enter and the warm air to exit.

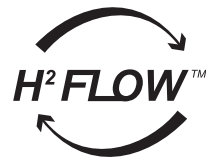


Negative or positive air space is created by adding or subtracting fabric on the inside of the garment to allow this extra air space to be filled with air heated up by the body. In both cases, the purpose is to create pockets of air in strategic areas of the body, trapped in these channels or spaces. The air contained in these pockets heats up from the body heat of the wearer, and keeps you warm.



## HOW H<sup>2</sup>FLOW™ WORKS


Ventilation zippers let cold air in if you get too warm. Air pockets or holes store warmth from your body, so all H<sup>2</sup>Flow™ jackets have a high warmth to weight ratio.



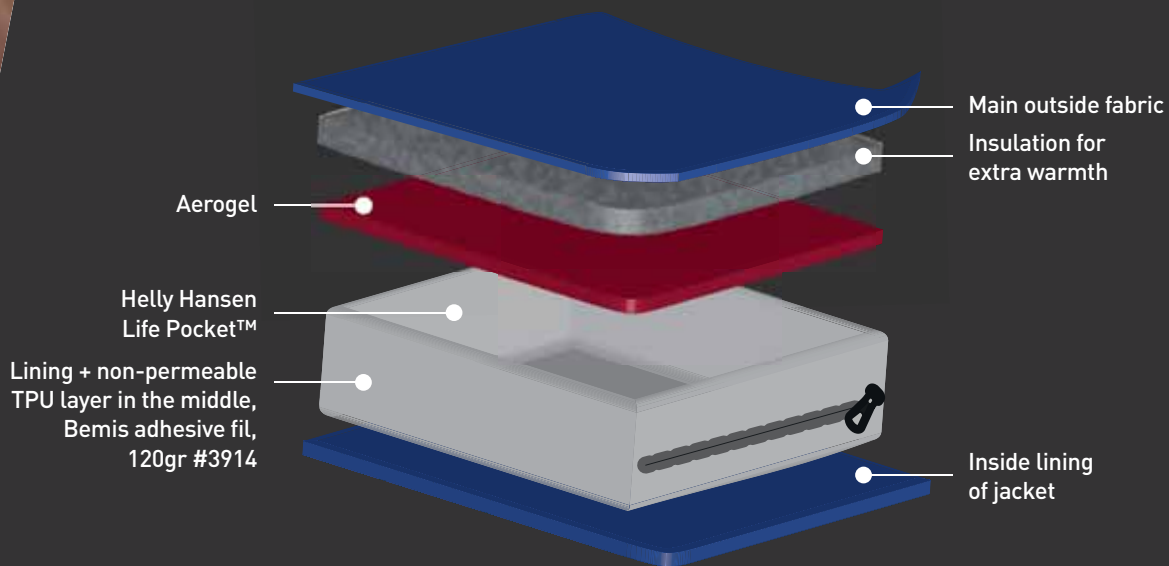
"Helly Hansen jackets with the H²Flow™ technology cools you down 20% faster than competitor jackets without the technology, measured on the same weight and insulation."



# LIFE POCKET™



A pocket engineered to preserve your personal electronics' battery life span. Scientifically tested and proven by engineers to extend the battery life of your mobile phone or action camera in cold environments. Through thermal resistant materials and an innovative construction, the Life Pocket™ stays 2 times warmer than a regular pocket.



# HELLY HANSEN TECH PARTNERS



## AMANN

Since 1854, AMANN has been one of the leading international manufacturers of high-quality sewing threads, embroidery threads and Smart Yarns.



## 3M

Science. Applied to Life.™

3M is a pioneer in developing the science behind retroreflection and has been advancing the technology in new and groundbreaking ways for over 70 years. With more than 35 different products, including many high performance options, 3M™ Scotchlite™ Reflective Material offers one of the largest and most diverse portfolios in the industry. It is a trusted name in reflective material technology.



## POLARTEC®

The Cornerstone of fleece insulation

We work extensively with Polartec®, a famous manufacturer of lightweight and warm fleece, which is known for performance, durability and aesthetics. Main benefits for using Polartec® are warmth without high additional weight, high breathability, packable and fast drying.



## CORDURA®

Durable. Versatile. Reliable

If It's Made With CORDURA® Fabric, It's Made To Last. CORDURA® fabrics are the perfect combination of durability, versatility and reliability. For more than 40 years, people who love the outdoors have relied on CORDURA® fabrics to be as rugged as they are.



## PRIMALOFT®

### The world's best down alternative

PrimaLoft® is a synthetic insulation technology, offering superior thermal properties with excellent water repellency. It is made up of ultra-fine fibers that form air pockets to trap heat inside. Additional feature of the ultra-fine fiber is super softness.



## YKK®

### Little parts. Big difference

Little parts, Big difference. High quality zippers for all purposes. YKK® is a Japanese company founded in 1934. Today, their products are sold globally and YKK® is reputed as the industry leader for quality and innovative zippers and closures.



## ALLIED®

### Advanced down technologies

Natural goose down is considered to be the single best insulating material available, due to its lightweight, compressibility and heat retention. Allied Down supplies its customers with the finest quality down and feathers on the market.

# CE MARKING

Helly Hansen Workwear's (PPE) products are manufactured and tested in accordance with the standards which support Regulation (EU) 2016/425) and are therefore approved in accordance with CE marking regulations.



Helly Hansen workwear is intended to prevent accidents and injuries during work on exposure to cold, heat, fire, rain and in limited visibility.

The CE marking refers to a safety level on the product. European Directive (89/686/EEC) is the applicable law for the European member states on the issue of personal protective equipment (PPE). European Directive (89/686/EEG) states as a basic requirement for design and manufacturing that PPE is used to make working conditions safer.

## **PPE REGULATION (EU) 2016/425.**

From the 21st of April 2018, the Directive 89/689/EEC will be replaced by PPE Regulation (EU) 2016/425.

Transitional period will be till the 21st of April 2019. In the transitional period, products can be certified according to old as well as to the new regulation.

Certificates according to Directive 89/686/EEC are valid till their expiry date.



## STANDARDS

**EN ISO 20471:2013**
**HIGH VISIBILITY CLOTHING**  
**CLOTHING FOR PROFESSIONAL USE**

This standard specifies requirements for protective clothing capable of signaling the user's presence visually, intended to provide conspicuity of the user in hazardous situations under any light conditions by day and under illumination by vehicle headlights in the dark. High Visibility products maintain demands in EN ISO 20471 which is the European norm for visibility clothing. Garments approved according to EN ISO 20471 shall have waistcoat pictogram.

The number beside the pictogram (here X) indicates the garment class.

Jacket and pants class 1 or class 2 can together be class 3 as a set. But only if the visible total area of the set, when standing upright, meets the minimum required area of fluorescent and reflective material for class 3.

Clothing classes are scaled after minimum-demand for area of fluorescent and reflective material at each separate garment.

The stated maximum number of cleaning cycles is not the only factor related to the lifetime of the garment. The lifetime will also depend on usage, care, storage, etc.

Warning level	Fluorescent material	Reflective material
<b>Class 3 - highest</b>	0,80 m <sup>2</sup>	0,20 m <sup>2</sup>
<b>Class 2 - medium</b>	0,50 m <sup>2</sup>	0,13 m <sup>2</sup>
<b>Class 1 - lowest</b>	0,14 m <sup>2</sup>	0,10 m <sup>2</sup>

**EN 342:2017**
**PROTECTIVE CLOTHING**  
**ENSEMBLES AND GARMENTS FOR PROTECTION AGAINST COLD.**

The standard specifies test methods and requirements of functional properties in garments which are intended to protect against cold (air temperature below -5 °C). Helly Hansen has tested its products according to method B, which means that the insulation (X) has been measured for a garment combination (jacket/pant or coveralls) with a base layer. In addition, air permeability (Y) is measured.

Y(B) = thermal insulation value of ensemble (w/ underwear B)  
 Y(C) = thermal insulation value of ensemble (w/underwear C)  
 Y(R) = thermal insulation value of the single garment (w/std clothing R)  
 AP = Air Permeability class  
 WP = Water Penetration (optional)

**EN 1149-5:2008**
**PROTECTIVE CLOTHING**  
**ELECTROSTATIC PROPERTIES**

EN 1149 covers the requirements of properties and test methods for measurement of protection against static electricity and the discharge process. EN 1149-1 specifies requirements and test methods for materials intended to be used in the manufacturing of electrostatic dissipative protective clothing (or gloves) to avoid incendiary discharge.

EN 1149-2 specifies a test method for measuring the electrical vertical resistance of protective clothing materials- This European standard is not applicable for specifying protection against mains voltages.

EN 1149-3 specifies methods for measuring the dissipation of electrostatic charge from the surface of materials for garments. This test method is applicable to all materials, including homogeneous materials and inhomogeneous materials with surface conducting fibres and core conducting fibres.

EN 1149-5 specifies material and design requirements for electrostatic dissipative protective clothing, used as part of a total earthed system, to avoid incendiary discharges. The requirements may not be sufficient in oxygen enriched flammable

atmospheres. This European standard is not applicable for protection against mains voltages. The material must meet the requirements set out in EN 1149-1 or -3.

**EN 14058:2017**
**PROTECTIVE CLOTHING**  
**GARMENTS FOR PROTECTION AGAINST COOL ENVIRONMENTS.**

This standard specifies requirements and test methods for performance of single garments for protection against cooling of the body in cool environment (air temperature of -5 °C and above). All garments approved according to EN 14058 shall be marked with pictogram indicating that protection against cool environment is offered with the appropriate performance level:

Y - Thermal resistance class (classes 1-3)

**EN 13758-2:2003  
+A1:2006****PROTECTS AGAINST ULTRAVIOLET RAYS.**

# STANDARDS



## EN ISO 11612:2015

### PROTECTIVE CLOTHING

#### CLOTHING TO PROTECT AGAINST HEAT AND FLAME

This standard specifies performance requirements for garments made from flexible materials, which are designed to protect the wearer's body, except the hands, from heat and/or flame.

All ant flame products approved to EN ISO 11612, should be marked with CE and ant flame-pictogram. The letters below the pictogram shows which exposures the garment the garment protects against.

A = Limited flame spread - A1 - A2 (A1 surface ignition, A2 edge ignition)  
B = Convective heat - Level 1 - 3 (best level 3)  
C = Radiant heat - Level 1 - 4 (best level 4)  
D = Molten aluminium splash - Level 1 - 3 (best level 3)  
E = Molten iron splash - Level 1 - 3 (best level 3)  
F = Contact heat - Level 1 - 3 (best level 3)

Limited flame spread properties (A) are always recorded. At least one other property, B to F shall be included, where each letter is followed by a number, indicating the level of performance achieved. Number 1 indicates the lowest level of performance which is acceptable. The products are designed to provide additional protection in work environments where industrial workers face sporadic danger of exposure to heat and flames. To increase safety performance, use this garment in combination with other flame-retardant garments. Avoid using synthetic flammable fabrics underneath the garment, since they may melt and cause skin damage.

In the event of an accidental splash of chemical or flammable liquids on clothing covered by this standard, the wearer should immediately withdraw and carefully remove the garments. The clothing shall then be cleaned or removed from service. In the event of a molten aluminium or molten iron splash, the user should leave the working place immediately and take off the garments. In the event of a molten metal splash, garments, if worn next to skin, may not eliminate all risks of burn. The manufacturer shall specify the intended use of the clothing.

Warning for risk of fire when clothing is contaminated with oil or fat.



## EN 343+A1:2007

### PROTECTIVE CLOTHING

#### PROTECTION AGAINST RAIN

This standard specifies requirements and test methods applicable to materials and seams of protective clothing against the influence of precipitation (e.g. rain, snowflakes), fog and ground humidity at temperatures down to 5° C. The garment is tested regards to waterproofness (X) and water vapour resistance (Y)

X - Resistance to water penetration, level 1, 2 or 3 (where 3 protects best against rain)  
Y - Water vapour resistance, level 1, 2 or 3 (level 3 most permeable)



## EN IEC 61482-1-2:2014

### PROTECTIVE CLOTHING

#### LIVE WORKING. PROTECTIVE CLOTHING AGAINST THE THERMAL HAZARDS OF AN ELECTRIC ARC.

This standard specifies methods to test material and garments intended for use in heat- and flame-resistant clothing for workers exposed to electric arcs.

Clothing fulfilling this standard, ensures that the consequences of workers, after exposure to electric arcs, will not be aggravated by the clothing itself. The test methods are divided into two parts:

Method 1 = Testing of material. Method 2 = testing of clothing.

The material and clothing are divided into two classes:

Class 1 = 4 kA.

Class 2 = 7 kA.

All Material used in the clothing shall at least pass the Class 1 test.

Multi-layer and combinations garments have to be tested:

They must also meet the following criteria:

- Burning time - 5s
- No melting trough the inner side
- No hole bigger than max 5mm in every direction (in the innermost layer).

In the event of an accidental splash of chemical or flammable liquids, the wearer should immediately withdraw, and carefully remove the garments, ensuring that the chemical liquid does not come in contact with the skin.

The clothing shall then be cleaned or removed from service.

The same applies if the garments are claimed to protect against molten iron or molten aluminium splash. It should also be included a warning that if the garments are worn next to skin, it may not eliminate all risks of burn. The manufacturer shall specify the intended use of the clothing.

Wear the garment properly closed. The protection effect can only be reached by a combination of jacket and trousers. Use additional equipment (gloves, helmet, visor, etc.) for complete protection.

## EN ISO 14116:2015

### PROTECTIVE CLOTHING

#### PROTECTION AGAINST HEAT AND FLAME. LIMITED FLAME SPREAD MATERIALS, MATERIAL ASSEMBLIES AND CLOTHING.

This standard specifies the performance requirements for the limited flame spread properties of materials, material assemblies and protective clothing in order to reduce the possibility of the clothing burning and thereby itself constituting a hazard.

The garment protects the user against heat and flame spread, according European standard EN ISO 14116.

The limited flame spread index 1: does not spread flame but may form a hole on contact with flame.

Index 2: does not spread flame, does not form a hole on contact with a flame.

Index 3: does not spread flame and does not form a hole on contact with flame, and give only limited afterflame.

Garment approved according index 1 shall not be used next to the skin, and shall only be used together with garments approved according to index 2 or 3.

# STANDARDS

## ISO 12402-3 LEVEL 150N HELLY HANSEN LIFEJACKETS

These lifejackets provide face-up flotation with levels of support sufficient for various open and rough waters uses. Life jackets have a buoyancy distribution sufficient to turn most users, when tested on users wearing swimming costumes according to ISO 12402, to a position where the mouth has a defined freeboard above water's surface even when the user is unconscious.

ISO 12402 give guidance on the design and application of personal flotation devices (PFD) for persons engaged in activities, whether in relation to their work or their leisure, in or near water. PFDs manufactured selected and maintained to this standard should give a reasonable assurance of safety from drowning to a person who is immersed in water.

Helly Hansen Work Wear sells PFDs that do not require intervention (automatically operating PFDs). They are suited to activities where persons are likely to enter the water unexpectedly, whereas PFDs requiring intervention e.g. manually inflated PFDs are only suitable for use if the user believes there will be sufficient time to produce full buoyancy, or help is close at hand. In every circumstance, the user should ensure that the operation of the PFD is suited to the specific application. The conformity of a PFD to the part of ISO 12402 does not imply that it's suited for all circumstances.

Under certain conditions such as rough water and waves, the use of watertight and multilayer clothing, which provide intentionally or otherwise additional buoyancy, or the use of equipment with additional weight such as tool belts will likely alter the performance of the PFD. Users, owners and employers need to ensure that this is taken into account when selecting a PFD. Similarly, PFDs may not perform as well in extremes of temperatures, although fully approved.

PFDs may also be affected by other conditions of use, such as chemical exposure and welding, and may require additional protection. The user has to be assured that the PFD will not be adversely affected.


The relative amount of required inspection and maintenance is a factor of paramount importance in the choice and application of specific PFDs. Its potential length of service often depends on the conditions of use and storage, which are the responsibility of the owner, user and /or employer.

### ISO 12402-3. Level 150 N

Life jackets performance level 150 is intended for general offshore and rough weather use where a high standard of performance is required.

- It is essential that the owner, user and employers choose PFDs that meet the correct standard for the circumstances in which they will be used.
- PFD needs to be secured when worn in order to provide positive support in the water and to allow the user to swim or actively assist himself or others.
- No PFD guarantees rescue but is seen as means to reduce the risk of drowning.



 TRUSTED BY  
PROFESSIONALS



**ALIVE**  
SINCE / 1877




FOOTWEAR  
HELLY HANSEN WORKWEAR

2019

 TRUSTED BY  
PROFESSIONALS



ALIVE  
SINCE / 1877



Our line of Safety and Non-safety footwear allows you to complete the look of Helly Hansen Workwear gear for your job site. Whether it's a construction site, up in the air on a power line or in your own house, this range of footwear will catch the eye and keep you warm and comfortable day after day.



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# ICON GUIDE



## CE ICONS



### Slip Resistant Outsole

CE-Marking. Slip Resistance has been tested on Steel Floor with glycerol lubricant and on Ceramic floor with Sodium lauryl sulphate lubricant.



### Slip Resistant Outsole

CE-Marking. Slip Resistance has been tested on Ceramic floor with Sodium lauryl sulphate lubricant.



### Heel Energy Absorption

CE-Marking. Energy absorption of the heel region.



### Antistatic Properties

CE-Marking. Electrical resistance through the sole.



### Water Resistant Upper

CE-Marking. The upper material is resistant to water penetration.



### Penetration Resistant Midsole

CE-Marking. Composite Penetration Resistant of the outsole Complex.



### Fuel Oil Resistant Outsole

CE-Marking. The outsole material is resistant to fuel oil.



### Water Resistant Footwear

CE-Marking. The footwear is resistant to water penetration.



### Cold Insulation

CE-marking. Due to its insulating and breathable properties the footwear keeps your feet at a constant temperature, which is perfect for thermal insulation against cold.



### Composite Toe Protection

CE-Marking. Our lightweight Composite Toe Cap that offer protection against impact and compression.



### Cleated Outsoles

CE-Marking. The outsole is cleated according to CE-standards.



### Steel Toe Protection

CE-Marking. Our lightweight Steel Toe Cap that offer protection against impact and compression.



### Nitrile Rubber Outsole

Resistant rubber outsole towards oil, fuel and other chemicals



### ESD

Protection against sudden Electrostatic discharge.



\*Feature icons for illustration purposes only

## TECH ICONS



### Breathable Mesh

Helps keep your foot fresh all day, with extra breathable mesh fabric



### C-Zone PRO

Pod cushioning that absorbs strikes and returns a responsive rebound for true energy return.



### AU Toe Cap

AU scuff cap over the toe.



### Full Bellows Tongue

The tongue has a full gusset to prevent debris from entering the footwear.



### Heel Kicker Support

Structured counter reinforcement, which protects the counter of the footwear from abrasion.



### Helly Grip

By combining our experience from stormy water and rough outdoor trail, we have come up with a new outsole material that will provide you with the best grip and durability on wet rocks and trails.



### HellyTech® Performance

Helly Hansen's proven, waterproof and breathable fabric technology for outerwear now ensures that your feet stay dry and fresh.



### Hellywear Protection

Is a high abrasion TPR/Synthetic material found in all high-wear areas on our shoes. This light-weight, and sturdy application will keep the shoes intact, and your feet well protected against hard and sharp objects for a prolonged period of time.



### High Visibility

Reflective material trims, for visibility.



### Metal-Free

Free from components that can be detected in a metal detector.



### Midfoot Stabilizer

A hard plastic TPU shank that adds durability to the structure of the midsole, and prevents the shoe from twisting through the gait-cycle.



### Non Marking Sole

The outsole is made out of a non-marking material.



### Phthalate free

No phthalates can be found in the materials used for this footwear.



### Premium EVA

With its high cushioning properties and light weight, this EVA provides unrivalled comfort and support.



### PU Half Shell

PU scuff cap which has been injected over the toe together with the sole.



### Support Structure

Re-inforcement structure that keeps the foot stable, and protected, allowing for maximum breathability, while adding minimal amount of weight.



### Womens Sizes

This footwear comes in womens sizes.

# CE MARKING

All Safety Shoes from Helly Hansen are compliant with CE marking. This means they are produced according to the legal requirements set out in the EU Directives concerning personal protective equipment. Requirements and test methods for safety shoes can be found in EN ISO 20345:2011.

Crushed feet, broken bones and loss of toes. Puncture wounds to the feet. Cuts, lacerations and severed toes. Burns. Electric shocks. Sprains and fractures. These are some of the most common injuries that are sustained in a work place when safety footwear is not worn. Therefore more and more countries are introducing mandatory safety footwear regulations to guarantee protection in the workplace. Protective safety footwear is essential to ensure safe and healthy feet. Because of the many potential work hazards, it is important to know which protective category is right for you.

**At Helly Hansen we recommend S3; the most extensive protective category within class I.**

## S3

Footwear that has been certified with S3 can be used in several industry sectors, for example; Light Industry, Heavy Industry, Healthcare, Food processing, Logistics and Delivery, Warehousing, Construction Industry, Engineering and manufacturing, Farming and agriculture, office and administration etc.

Footwear may be used for any end use where one or more of these risks identified on the footwear CE marking label are present but no additional risks are presented by the end use. For category of protection S3 these risks are:

- Where there is a risk of toe crush injuries through falling loads or compressive forces
- Where there is a risk of nails penetrating the sole under the foot
- Where there is a risk of injury caused by fires/explosions by ignition from electrical static sparks and a risk of electric shock from contact with nominal mains voltage is also present or a risk to a third party caused by static discharge such as brillation of the heart

- Where there is a risk of long term injury to the feet, legs and back from repeated physical impacts to the heel
- Where there is a limited risk of water ingress from small splashes over the upper material
- Where the activity requires a fully enclosed heel part to prevent ingress of dirt and debris
- Where a tread pattern is required due to a likely hood of encountering soft loose ground surfaces
- Where there is a risk of contact of the soles with petrochemicals and similar hydrocarbons

The performance and limitations of use for each protective feature are defined in the European standards EN ISO 20345:2011 and can be found in user instructions enclosed with your footwear.

Safety and occupational footwear are divided into two classes: I and II.

Class I indicates that the shoe is made of leather or textile.

Class II indicates that the shoe is made of rubber or polymer.

There are various protective categories within these classes.

S3 is the highest class within class I and S5 is the highest within class II.

The table below shows which protective properties are present in each category.

	CLASS:	I/II	I	I	I	II	II
	CATEGORY:	SB	S1	S2	S3	S4	S5
Toe protection	SB	●	●	●	●	●	●
Closed seat region			●	●	●	●	●
Antistatic	A		●	●	●	●	●
Energy absorbing seat region	E		●	●	●	●	●
Fuel oil resistant	F0		●	●	●	●	●
Water resistant upper	WRU			●	●		
Nail penetration protection	P				●		●
Cleated outsole					●		●
Fully rubber or PU						●	●

Additional protective properties may be claimed in conjunction with the above categories, as appropriate:

Protective Properties	Marking code
Resistant to water penetration	WR
Upper is resistant to water penetration	WRU
Metatarsal impact protection	M
Resistance to Inimical environments – Cold insulation	CI
Resistance to Inimical environments – Heat Insulation	HI
Antistatic – Electrical resistance through the outsole	A
Penetration resistant of the outsole complex	P
Energy absorption of the seat region	E
Outsole – Resistant to short term hot contact	HRO
Outsole – Resistant to fuel oil	F0
Slip resistance – Ceramic floor with Sodium lauryl sulphate lubricant	SRA
Slip resistance – Steel floor with glycerol lubricant	SRB
Slip resistance – Footwear meeting both SRA & SRB requirements	SRC

# SAFETY FOOTWEAR



## MAGNI



## 78229 MAGNI LOW

EN ISO 20345 S1P SRC ESD

A technical revolution: super light, super comfortable and a benchmark in stability and durability!  
Magni Low combines the most important attributes of modern safety footwear!

**COLORS:** 994 BLACK/DARK LIME

**SIZES:** 40-48

**Upper:**

- Aluminum toe cap
- Durable mesh
- Reflective elements

**Midssole:**

- 3x Density: Cushioning + Stability + Durability
- C-Zone Pro

**Outsole:**

- Rubber containing Nitrile



994



**78241 MAGNI LOW BOA**

EN ISO 20345 S3 SRC ESD

Comfort, lightweight, stability and an outstanding design: Magni Low BOA® is equipped with a waterproof Helly Tech® membrane and a L6 BOA® system. Reflective ankles increase your visibility.

**COLORS:** 994 BLACK/DARK LIME  
**SIZES:** 40-48

**Upper:**

- Aluminum toe cap
- L6 BOA® system
- Helly Tech® membrane
- Synthetic Microfibre Leather
- Reflective elements

**Midssole:**

- 3x Density: Cushioning + Stability + Durability
- C-Zone Pro

**Outsole:**

- Rubber containing Nitrile



994



**78261 MAGNI BOOT**

EN ISO 20345 S3 SRC

Our Magni Boot features a vibram outsole for perfect grip and its PU midsole supported by a removable ortholite sock liner provides cushioning for long working days. Your foot is wrapped by a comfortable booty that gives a sock-like comfort. Water repellent in wet and rainy conditions. The Magni Boot's upper consists of an extra durable synthetic leather coming with TPU reinforcements around toe and heel and a lot of details underlining the technical design lines.

COLORS: 994 BLACK/DARK LIME

SIZES: 40-47

EN ISO 20345 S3 SRC

**Upper:**

- Microfiber Synthetic Leather
- Light-weight composite toe cap and composite plate
- Air mesh boot
- Removable ortholite foot bed
- Water repellent protection from cold temperatures

**Midsole:**

- TPU toe bumper and heel counter

**Outsole:**

- Vibram rubber outsole with a dual density PU midsole



994

**78317 MAGNI BOA WINTERBOOT**

EN ISO 20345 SBH SRC

Helly Hansen's best Winterboot - designed to support you in the toughest environments. While quick access to the boots is supported by a BOA® closure system Helly Tech® and Primaloft® will keep you dry and warm down to minus 50°C. A Vibram rubber outsole helps to avoid any kind of slip and your feet are protected by a composite plate and toecap. A PU shell around your foot makes these boots nearly undestroyable. For outstanding comfort over a long time this boot features a dri blaze lining and an ortholite sockliner.

COLORS: 994 BLACK/DARK LIME

SIZES: 40-48

**Upper:**

- Proven warmth down to -50°C
- BOA® Closure M4
- PU shell I Helly Tech®
- 600g Primaloft®
- Dri Blaze Lining
- Leather
- Composite Toecap

**Midsole:**

- Composite Plate
- PU

**Outsole:**

- Vibram Fire n Ice

**Sockliner:**

- Ortholite



994



## CHELSEA EVOLUTION



### 78234 CHELSEA EVOLUTION SOFT TOE

EN ISO 20347 01, SRC

These waterproof soft toe shoes are light-weight, comfortable and supportive. Perfect for working when you do not necessarily need a toe protection. The EVA midsole offers excellent shock absorption and the tough outsole is ideal for rough surfaces.

**COLORS:** 992 BLACK/ORANGE  
**SIZES:** 36-48

#### Upper:

- Helly Tech® Performance membrane
- Breathable abrasion mesh with protective ripstop overlays

#### Midsole:

- Premium EVA midsole

#### Footbed:

- Ortholite Sockliner with moisture management

#### Outsole:

- Rubber containing nitrile



992



**78236 CHELSEA EVOLUTION BOA SANDAL**

EN ISO 20345 S1P SRC ESD

Chelsea Evolution BOA® Sandal. This combines breathability with exceptional comfort and a fresh design. The BOA® lacing system guarantees the perfect fit with the simple turn of a knob.

**COLORS:** 992 BLACK/ORANGE  
**SIZES:** 36-48

**Upper:**

- Microfibre with breathable mesh windows
- Aluminum toecap
- BOA® L6 closure system
- Air mesh lining

**Midsole:**

- EVA midsole
- Nail penetration protection

**Footbed:**

- Ortholite Sockliner with moisture management

**Outsole:**

- Rubber Outsole



992

**78230 CHELSEA EVOLUTION BOA**

EN ISO 20345 S1P SRC ESD

The Chelsea Evolution BOA® combines exceptional comfort with a fresh design. The BOA® lacing system guarantees the perfect fit with the simple turn of a knob.

**COLORS:** 992 BLACK/ORANGE  
**SIZES:** 36-48

**EN ISO 20345****Upper:**

- Breathable mesh
- Lightweight construction
- Aluminum toecap
- Nail penetration protection
- Slip resistant outsole
- BOA® closure system L6
- Air mesh lining

**Midsole:**

- EVA midsole

**Footbed:**

- Ortholite Sockliner with moisture management

**Outsole:**

- Rubber Outsole
- Womens sizes available from June 2018



992



**78224 CHELSEA EVOLUTION LOW**

EN ISO 20345 S3 SRC ESD

The Chelsea Evolution combines exceptional comfort with a fresh design. The EVA midsole guarantees cushioning while soft upper material fits around your foot like a glove.

**COLORS:** 992 BLACK/ORANGE  
**SIZES:** 36-48

**EN ISO 20345**

**Upper:** Microfibre with PU welded reinforced cage

- Lightweight construction
- Aluminum toe cap
- Nail penetration protection
- Slip resistant outsole
- Air mesh lining

**Midsole:** EVA midsole

**Footbed:**

- Ortholite Sockliner with moisture management

**Outsole:**

- Rubber Outsole
- Womens sizes available from August 2018



992

**78235 CHELSEA EVOLUTION BOA WIDE**

EN ISO 20345 S3 SRC ESD

This model brings widefit to our Chelsea Evolution family. Exceptional comfort is now extended to wet conditions as this model is featuring our Helly Tech® membrane. BOA® makes it easy for you to get in and out of your footwear.

**COLORS:** 930 BLACK/GREY  
**SIZES:** 36-48

**Upper:**

- Microfibre
- BOA® L6 closure system
- Helly Tech® Performance membrane
- Air mesh lining
- Composite toe cap

**Midsole:**

- EVA
- Nail penetration protection

**Footbed:**

- Ortholite Sockliner with moisture management

**Outsole:**

- Rubber containing nitrile



930



**78262 CHELSEA EVOLUTION MID**

EN ISO 20345 S3 SRC ESD

The Chelsea Evolution MID combines exceptional comfort with a fresh design. The EVA midsole guarantees cushioning while our Helly Tech® membrane keeps you dry on rainy days.

**COLORS:** 992 BLACK/ORANGE

**SIZES:** 36-48

**EN ISO 20345****Upper:**

- Helly Tech® Performance
- Lightweight construction
- Aluminum toecap
- Nail penetration protection
- Slip resistant outsole
- Waterproof upper
- Air mesh lining

**Midsole:**

- EVA midsole

**Footbed:**

- Ortholite Sockliner with moisture management

**Outsole:**

- Rubber Outsole
- Womens sizes available from August 2018



992



## OSLO



## 78226 OSLO SOFT TOE

EN ISO 20347 01 SRC ESD

The Oslo Soft Toe feels and looks like your training shoe but comes with an ESD and grip certified outsole. The model of choice if you are looking for a super light, hip, and safe work shoe.

**COLORS:** 585 EVENING BLUE/COBALT BLUE, 992 BLACK/ORANGE  
**SIZES:** 36-48

## EN ISO 20347

## Upper:

- Softshell Mesh with 3D printing
- Lightweight construction
- Breathable upper

## Midsole:

- EVA

## Outsole:

- Rubber outsole containing Nitrile



585



992



**78231 OSLO SOFT TOE BOA**

EN ISO 20347 01 SRC ESD

This Soft Toe version of our Oslo footwear concept combines modern looks, lightweight material and usability!

**COLORS:** 585 BLACK/BLUE

**SIZES:** 36-48

**Upper:**

- Softshell Mesh
- BOA® closure system L6

**Midssole:**

- EVA/EPR

**Outsole:**

- Rubber containing Nitrile



585

**78225 OSLO LOW**

EN ISO 20345 S1P SRC ESD

The Oslo Low looks like your daily training shoe but is S1P certified. The model of choice if you are looking for a breathable, hip, and safe work shoe.

**COLORS:** 992 BLACK/ORANGE

**SIZES:** 36-48

**EN ISO 20345****Upper:**

- Mesh with 3D printing
- Lightweight construction
- Aluminum toe cap
- Nail penetration protection
- Slip resistant outsole
- Breathable upper

**Midssole:**

- EVA

**Outsole:**

- Rubber outsole containing Nitrile



992

**78228 OSLO LOW BOA**

EN ISO 20345 S3 SRC ESD

Lightweight design with a BOA® closure system and a membrane to keep your feet dry. With this model, the Oslo footwear concept goes all in!

**COLORS:** 992 BLACK/ORANGE

**SIZES:** 36-48

**Upper:**

- Aluminum toe cap
- Helly Tech®
- Synthetic upper
- BOA® closure system L6

**Midssole:**

- EVA/EPR

**Outsole:**

- Rubber containing Nitrile



992



## SANDAL BOOT



## 78237 SANDAL BOOT

EN ISO 20345 S1P SRC

This stylish sandal boot is lightweight and features a protective design. It is comfortable through its strap construction and its breathability. A PU grid covers your foot while you stand on a comfortable EVA midsole, together with a rubber outsole it makes sure that you don't slip.

**COLORS:** 990 BLACK  
**SIZES:** 36-48

**Upper:**

- Aluminum toe cap
- Breathable mesh with PU protection grid
- Neoprene ankle sock

**Midsole:**

- EVA/EPR
- Nail Penetration Protection

**Outsole:**

- Rubber containing Nitrile



930





# SMESTAD



## 78227 SMESTAD PRO

EN ISO 20345 S3 SRC ESD

The new generation of our successful Smestad family combines protective design with lightweight. A PU grid covers your foot while you stand on a comfortable EVA midsole. Smestad's rubber outsole makes sure that you won't slip.

**COLORS:** 930 BLACK/LIGHT GREY  
**SIZES:** 40-48

- Upper:**
- Aluminum toe cap
  - Ripstop with PU protection grid
- Midsole:**
- EVA/EPR
- Outsole:**
- Rubber containing Nitrile



930



**78213 SMESTAD ACTIVE**

EN ISO 20345 S3 WR SRC ESD

Super light weight and waterproof, these sporty performance shoes are packed with technologies, such as our Helly Tech® waterproof membrane and our Helly Wear® Protection toe and counter reinforcement. They come with a super light-weight Nano-carbon composite toe protection and non-metallic nail penetration sole and have a sole construction with light weight EPR midsole and abrasion and slip resistant rubber outsole. The insole is made out of PU with extra cushioning gel inserts, for supreme comfort.

**COLORS:** 972 CHARCOAL/ORANGE, 994 BLACK/DARK LIME  
**SIZES:** 36-48

EN ISO 20345  
 S3 WR SRC ESD

Upper:

- Helly Tech® Performance waterproof membrane
- Super light-weight and strong Nano-carbon composite toe cap
- Helly Wear® Protection Reinforcement
- Breathable mesh lining
- Removable PU foot bed with cushioning gel inserts

Midsole:

- Light-weight and cushioning EPR midsole
- Non-metallic nail penetration protection

Outsole:

- Shock Absorbing Sole
- Abrasion and slip resistant Rubber Outsole



994



972

**78214 SMESTAD BOA**

EN ISO 20345 S3 SRC ESD

These sporty safety shoes feature a Boa® L6 lace construction for enhanced safety. They come with a composite toecap and a non-metallic nail penetration sole. The outsole has a light weight EPR midsole and an abrasion and slip resistant rubber outsole. The insole is made out of PU for supreme comfort.

**COLORS:** 972 CHARCOAL/ORANGE, 994 BLACK/DARK LIME; 599 NAVY/BLOCK  
**SIZES:** 36-48

EN ISO 20345  
 S3 SRC ESD

Upper:

- BOA® Closure System L6
- Super light-weight and strong Nano-carbon composite toe cap
- Helly Wear® Protection Reinforcement
- Breathable mesh lining
- Removable PU foot bed with cushioning gel inserts

Midsole:

- Shock Absorbing Sole
- Non-metallic nail penetration protection
- Light-weight and cushioning EPR midsole

Outsole:

- Abrasion and slip resistant Rubber Outsole



994



972



599



## ADDVIS

**78233 ADDVIS LOW**

EN ISO 201345 S3 SRC

Athletic inspired safety shoes with a composite toe cap and a nail penetration protection midsole. They have a light weight EVA in the midsole and a slip resistant rubber outsole.

**COLORS:** 993 BLACK/YELLOW  
**SIZES:** 36-48

- Upper:**
- Ripstop with Leather Overlays
- Midsole:**
- Composite Plate
  - PU
- Outsole:**
- EPR/Rubber



993

**78267 ADDVIS MID**

EN ISO 201345 S3 SRC

These protective performance boots come with a composite toe protection and non-metallic nail penetration sole. They have a sole construction with light weight EVA in the midsole and a slip resistant rubber outsole.

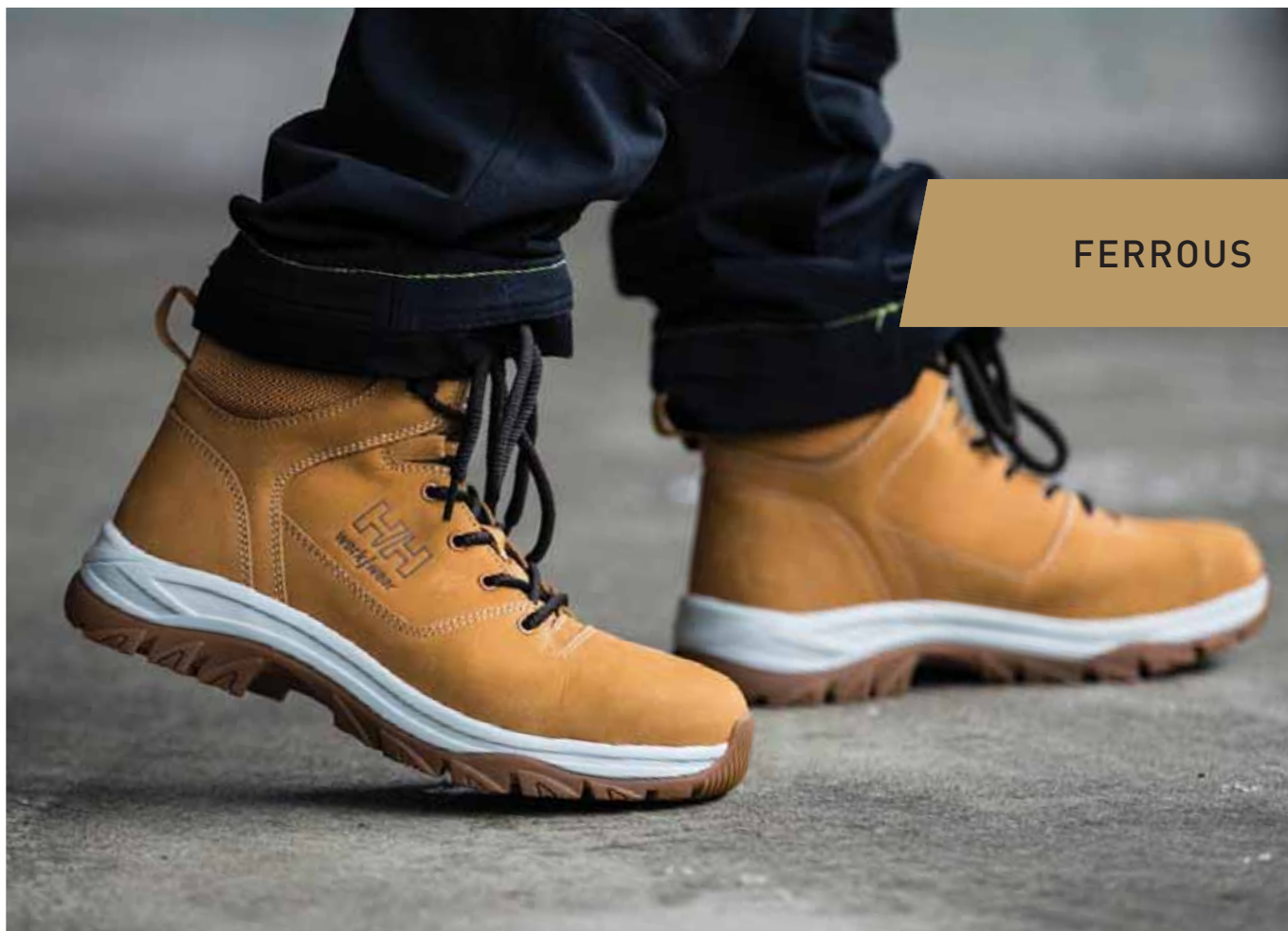
**COLORS:** 993 BLACK/YELLOW  
**SIZES:** 36-48

- Upper:**
- Ripstop with Leather Overlays
- Midsole:**
- Composite Plate
  - PU
- Outsole:**
- EPR/Rubber



993



**78264 FERROUS BOOT**

EN ISO 201345 S3 SRA

These stylish water repellent leather boots feature a certified outsole for slip resistance. They also come with a light-weight and flexible composite nail penetration protection and a steel toe cap. They have an EVA midsole and a rubber outsole.

**COLORS:** 750 BROWN  
**SIZES:** 40-48

- Upper:**
- Leather
- Toecap:**
- Steel
- Plate:**
- Composite
- Midssole:**
- EVA
- Outsole:**
- Rubber



750



## ALNA



## 78211 ALNA MESH BOA

EN ISO 20345 S3 SRC

These Sporty performance shoes feature a BOA® Lace construction for enhanced safety. They come with a light-weight composite toe protection and Lenzi® nail penetration sole. They are also equipped with a PU direct injected toe cap and a scuff resistant counter reinforcement.

**COLORS:** 993 BLACK/YELLOW, 992 BLACK/ORANGE

**SIZES:** 993: 40-48  
992: 36-48

EN ISO 20345

S3 SRC

Upper:

- Light-weight composite toe cap
- Supportive counter
- Breathable mesh lining
- Reflective trims

Sole:

- Lenzi Composite nail penetration protection
- PU direct injected outsole
- BOA® Closure System L4



992



993



**78212 ALNA LEATHER BOA**

EN ISO 20345 S3 SRC

These high performance leather shoes features a BOA® Lace construction for enhanced safety. They also have our Helly Tech® Performance membrane, for a fully waterproof and breathable experience. They come with a light-weight composite toe protection and Lenzi® nail penetration sole. They are also equipped with a PU direct injected toe cap and a scuff resistant counter reinforcement.

**COLORS:** 992 BLACK/ORANGE  
**SIZES:** 36-48

EN ISO 20345

S3 WR SRC

Upper:

- Helly Tech® Performance waterproof membrane
- Waxy cow leather
- BOA® Closure System L4
- HellyWear protection scuff resistant counter reinforcement
- Breathable mesh lining
- Reflective trims

Sole:

- PU direct injected outsole with molded scuff cap
- Lenzi Composite nail penetration protection



992

**78259 ALNA BOA MID**

EN ISO 20345 S3 SRC

These high performance leather shoes feature a BOA® Lace construction for enhanced safety. They also have our Helly Tech® Performance membrane, for a fully waterproof and breathable experience. They come with a light-weight composite toe protection and Lenzi® nail penetration sole. They are also equipped with a PU direct injected toe cap and a scuff resistant counter reinforcement.

**COLORS:** 992 BLACK/ORANGE  
**SIZES:** 40-47

EN ISO 20345

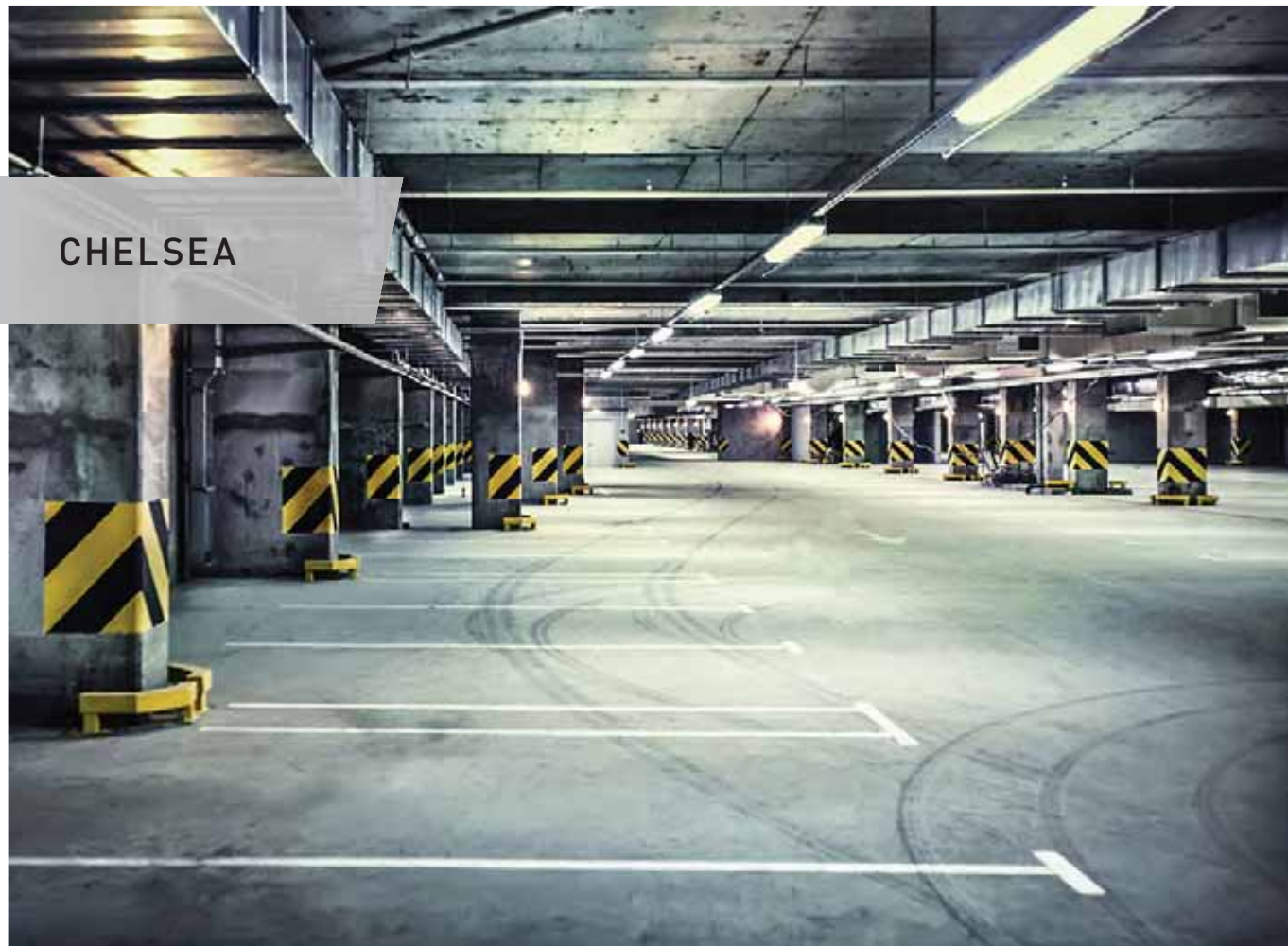
- Helly Tech® Performance water resistant & breathable membrane lining system
- Counter support system with heel kicker - heel gripping and easy removal
- Hellywear abrasion resistant fully molded toecap scuff protection
- Composite 200J impact resistant and 15kN Compression resistant safety toe cap
- Non metallic penetration resistant insole board - light weight flexible and covering 100% of the underfoot area of the shoe
- BOA® lace system L4, light weight and reliable
- Antistatic sole complex to reduce static build up
- Energy absorbing seat region to reduce fatigue
- Cushioning low density PU sole midlayer
- Hard wearing abrasion resistant and flexible high density PU outer sole
- Fuel oil resistant outsole compound
- Twin line stitching for additional strength
- Retro-reflective trim to side for increased visibility at night.



992



# CHELSEA



## 78200 CHELSEA LOW

EN ISO 20345 S3 SRC

These high performance highly breathable leather shoes features our Helly Tech® Performance membrane, for a fully waterproof and breathable experience. They come with a light-weight composite toe protection and Lenzi® L-protection® nail penetration sole. They are also equipped with a PU direct injected toe cap and our HellyWear protection scuff resistant counter reinforcement.

COLORS: 992 BLACK/ORANGE

SIZES: 36-48

EN ISO 20345

Upper:

- Helly Tech® Performance membrane
- Light-weight composite toe cap
- Waxy cow leather
- HellyWear protection scuff resistant counter reinforcement
- Breathable mesh lining
- Reflective trims

Sole:

- Lenzi® L-Protection® composite nail penetration protection
- PU direct injected outsole with molded scuff cap



992



**78250 CHELSEA MID HT**

EN ISO 20345 S3 SRC

These high performance highly breathable leather low cut Boots features our Helly Tech® Performance membrane, for a fully waterproof and breathable experience. They come with a light-weight composite toe protection and Lenzi® L-protection® nail penetration sole. They are also equipped with a PU direct injected toe cap and our HellyWear protection scuff resistant counter reinforcement.

COLORS: 992 BLACK/ORANGE

SIZES: 36-48

EN ISO 20345

Upper:

- Helly Tech® Performance membrane
- Light-weight composite toe cap
- Waxy cow leather
- HellyWear protection scuff resistant counter reinforcement
- Breathable mesh lining
- Reflective trims

Sole:

- Lenzi® L-Protection® composite nail penetration protection
- PU direct injected outsole with molded scuff cap



992

**78301 CHELSEA WINTERBOOT**

EN ISO 20345 S3 HRO CI SRC

These high performance winter boots has a Primaloft® 400 g/m² thermal insulating lining and a Vibram® ice grip sole. The sole is resistant up to 300 °C short term hot contact and made out of a rubber compound, developed by Vibram® to increase stability and grip on ice. They feature our Helly Tech® Performance membrane, for a fully waterproof and breathable experience and are certified for cold insulation. They come with a light-weight composite toe protection and Lenzi® L-protection® nail penetration sole. They are also equipped with our HellyWear protection scuff resistant counter and toe reinforcement.

COLORS: 992 BLACK/ORANGE

SIZES: 40-48

EN ISO 20345

Upper:

- Helly Tech® Performance membrane
- HellyWear protection scuff resistant counter and toe reinforcement
- Light-weight composite toe cap
- Waxy cow leather
- Inside zip
- Breathable mesh lining
- Reflective trims
- Extra insulated tongue
- Primaloft® lining - 400 g/m²

Sole:

- Lenzi® L-Protection® composite nail penetration protection
- Vibram® rubber outsole with ice grip system
- Reflective counter inlay
- Felt sock



992



AKER

**78217 AKER LOW**

EN ISO 20345 S3 SRC

These leather low cut boot comes with a light-weight composite toe protection and non-metallic nail penetration protection. They come with a direct injected PU toe cap and a PU heel reinforcement with heel kick support.

**COLORS:** 990 BLACK  
**SIZES:** 36-48

EN ISO 20345  
 S3 SRC

Upper:

- Light-weight composite toe cap
- Water resistant PU coated leather
- Heel Kick Support
- Extra padded tongue
- Reflective trims
- Breathable mesh lining

Sole:

- Non-metallic nail penetration protection
- PU direct injected outsole
- Molded direct injected scuff cap



990



**78256 AKER MID**

EN ISO 20345 S3 SRC

These leather shoes come with a light-weight composite toe protection and non-metallic nail penetration protection. They come with a direct injected PU toe cap and a PU heel reinforcement with heel kick support.

**COLORS:** 990 BLACK  
**SIZES:** 36-48

EN ISO 20345  
 S3 SRC

Upper:

- Light-weight composite toe cap
- Water resistant PU coated leather
- Heel Kick Support
- Reflective trims
- Breathable mesh lining

Sole:

- Non-metallic nail penetration protection
- PU direct injected outsole
- Molded direct injected scuff cap



990

**78313 AKER WINTERBOOT**

EN ISO 20345 S3 CI SRC

These leather Winter boots come with a light-weight composite toe protection and non-metallic nail penetration protection. The sole is made out of a PU compound, especially made for cold and icy surfaces. They come with a direct injected PU toe cap and a PU heel reinforcement with heel kick support.

**COLORS:** 990 BLACK  
**SIZES:** 36-48

EN ISO 20345  
 S3 CI SRC

Upper:

- Light-weight composite toe cap
- Faux Fur lining for extra warmth
- Water resistant PU coated leather
- Heel Kick Support
- Extra padded tongue
- Reflective trims

Sole:

- Non-metallic nail penetration protection
- Slip resistant PU direct injected outsole with molded scuff cap



990



These water resistant and breathable shoes feature a nubuck and mesh upper. They come with a light-weight composite toe protection and nail penetration sole. They are also equipped with a supportive counter and reflective trims.

COLORS: 992 BLACK/ORANGE, 995 BLACK/BLUE  
SIZES: 36-48

## EN ISO 20345

## Upper:

- Light-weight composite toe cap
- Mesh and action nubuck upper
- Supportive counter
- Breathable mesh lining
- Reflective trims

## Sole:

- Composite nail penetration protection
- PU direct injected outsole



995



992



# NON-SAFETY FOOTWEAR

## 78253 RABBORA TRAIL MID

A light-weight, mid-cut, flat trail-running shoe which provides great cushioning, and extra stability, while keeping you close to the ground, and one with the trails. Aggressive lugs that offers great traction.

**COLORS:** 992 BLACK/ORANGE  
**SIZES:** 40-48

### Upper:

- Helly Tech® Performance membrane
- HellyWear protection
- Durable textile

### Sole:

- Premium EVA midsole
- Helly Grip rubber
- HellyWear



992



## TECH CLINIC



Turn to tighten



Turn to loosen



# BOA®

### COMFORT THAT WORKS OVERTIME.

The Boa System lets you dial in a secure fit for an enduring, all-day comfort that stays consistent and true. You can even make instant micro-adjustments while you work, without ever removing your gloves, and easily release pressure when it's time for a breather.

### NEVER TIED UP.

Say goodbye to untied boots. Boa's precision engineered laces are contained inside the assembly, out of your way, and out of machinery. And by shedding ice, dirt, and oil, The Boa System helps reduce contamination.

### EASY ON AND OFF.

Whether removing your gear at the client's doorstep, or acting quickly in a dangerous situation, Boa makes it easy to get your boots off (and back on) in a hurry.

### BUILT FOR LIFE.

When we say tough, we mean it. From our proprietary textile to aircraft-grade stainless steel permeated with abrasionresistant nylon, Boa laces are built to perform in any environment. Guaranteed.



**vibram®**

### Vibram health & safety soles

For over 70 years, the unmistakable yellow eight-sided brand, known across the globe, is the symbol of a company that is synonymous with quality, performance, safety, innovation and design. Vibram health & safety soles are devised to satisfy the specific requirements of protection at workplaces. Each new product is designed to meet an exact purpose excellently, with the best mixes and with a triple quality target to be reached: best performance, maximum level of comfort and quality that lasts over time.

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43	9	275
44	9,5	280
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78256	AKER MID	29
78259	ALNA BOA MID	25
78261	MAGNI BOOT	11
78262	CHELSEA EVOLUTION MID	15
78264	FERROUS BOOT	23
78267	ADDVIS MID	22
78301	CHELSEA WINTERBOOT	27
78313	AKER WINTERBOOT	29
78317	MAGNI BOA WINTERBOOT	11





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